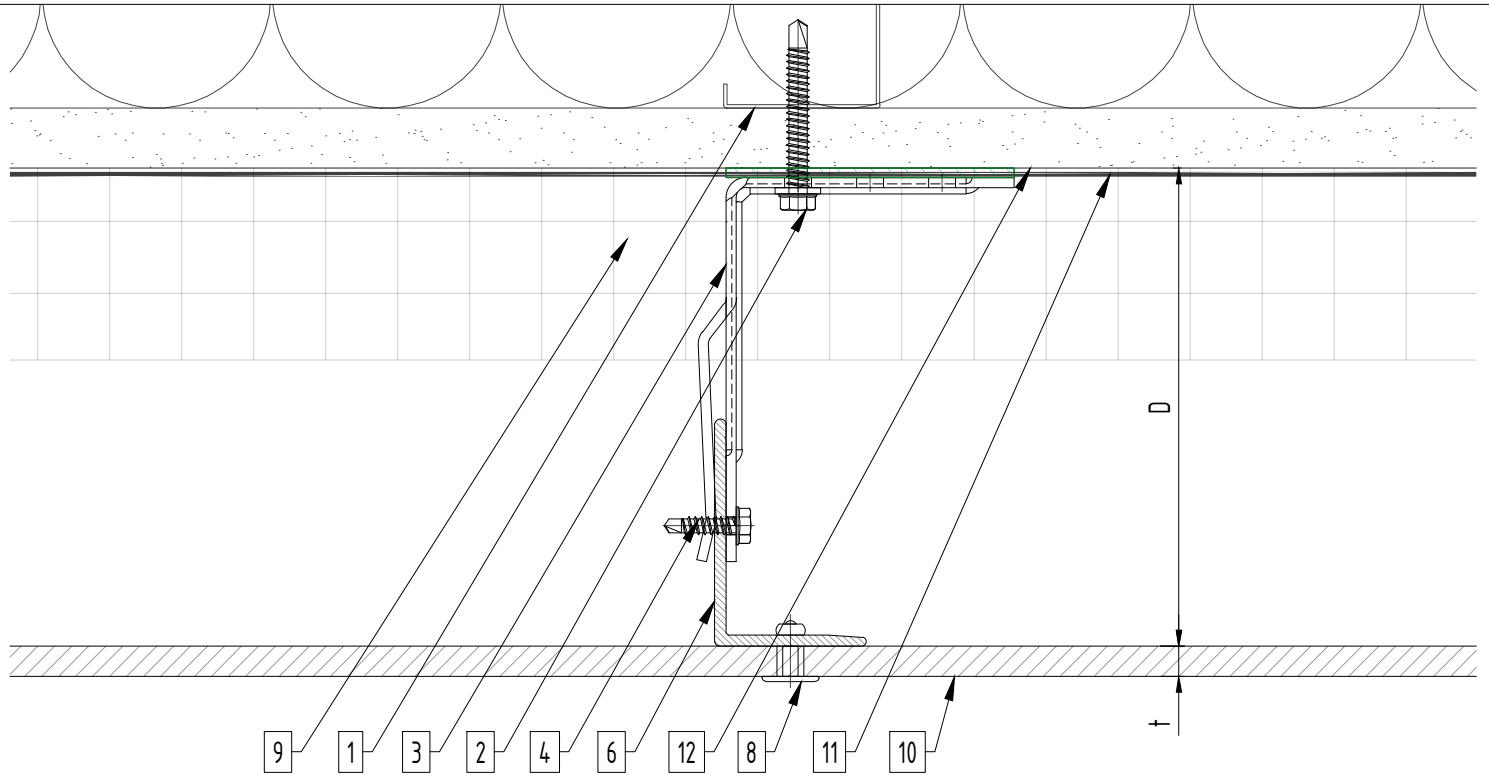


System Depth



System depth

Bracket	nominal D System depth	min. D system depth	max. D system depth
Sigma U.02	3"	2 $\frac{1}{2}$ "	3 $\frac{3}{4}$ "
Sigma U.03	4"	3 $\frac{1}{4}$ "	4 $\frac{3}{4}$ "
Sigma U.04	5"	4 $\frac{1}{4}$ "	5 $\frac{3}{4}$ "
Sigma U.05	6"	5 $\frac{1}{4}$ "	6 $\frac{3}{4}$ "
Sigma U.06	7"	6 $\frac{1}{4}$ "	7 $\frac{3}{4}$ "
Sigma U.07	8"	7 $\frac{1}{4}$ "	8 $\frac{3}{4}$ "
Sigma U.08	9"	8 $\frac{1}{4}$ "	9 $\frac{3}{4}$ "
Sigma U.09	10"	9 $\frac{1}{4}$ "	10 $\frac{3}{4}$ "
Sigma U.10	11"	10 $\frac{1}{4}$ "	11 $\frac{3}{4}$ "
Sigma U.11	12"	11 $\frac{1}{4}$ "	12 $\frac{3}{4}$ "
Sigma U.12	13"	12 $\frac{1}{4}$ "	13 $\frac{3}{4}$ "

Legend

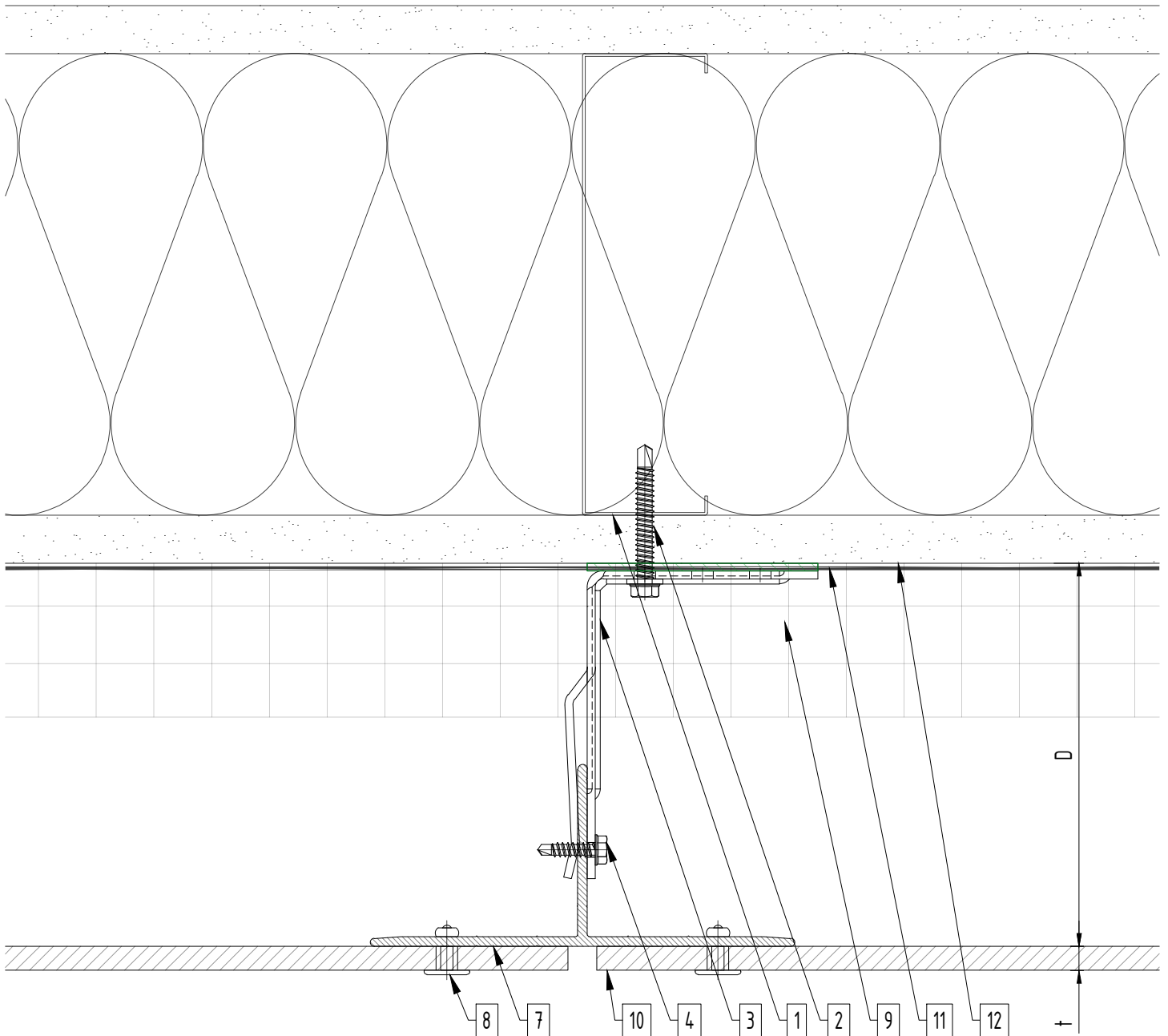
- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. st/st self-drilling screw #14x1
- 6. Vertical L-profile
- 7. Vertical T-profile
- 8. Blind rivet
- 9. Insulation (NBEC)
- 10. Panel

- 11. A/V barrier (NBEC)
- 12. Exterior wall (NBEC)
- 13. Jamb closure (NBEC)
- 14. Aluminum angle (NBEC)
- 15. Coping (NBEC)
- 16. Perforated window head closure (NBEC)
- 17. Window sill (NBEC)
- 18. Perforated base closure (NBEC)
- 19. Perforated closure

D - System depth

t - Panel thickness

- * Ventilation will vary based on insulation depth.
- * Minimum ventilation requirement should be qualified by panel manufacturer.
- * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
- * NBEC - Not by EcoCladding.



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw 3/16"x3/4"
5. st/st self-drilling screw #14x1
6. Vertical L-profile
7. Vertical T-profile
8. Blind rivet
9. Insulation (NBEC)
10. Panel

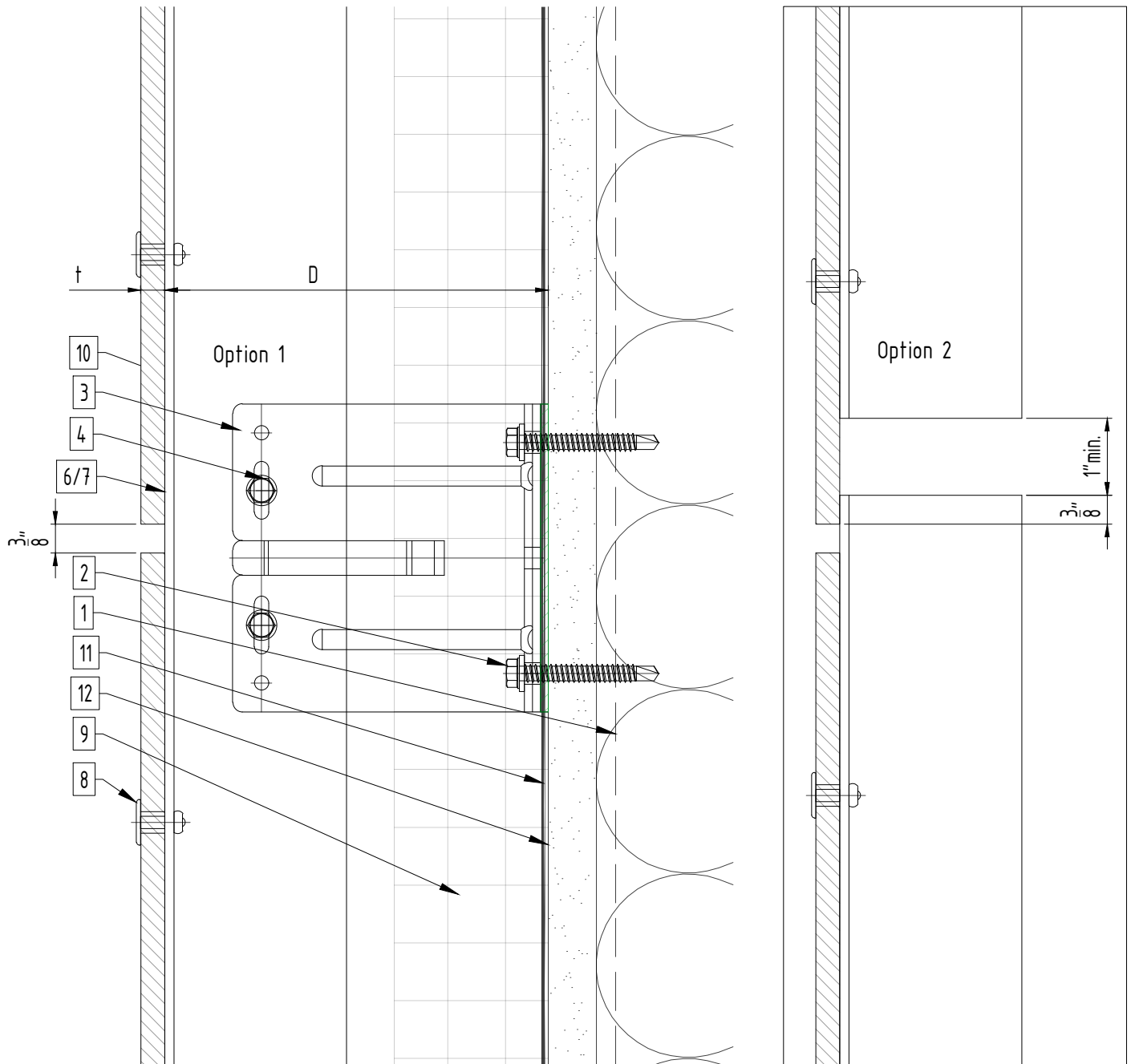
11. A/V barrier (NBEC)
12. Exterior wall (NBEC)
13. Jamb closure (NBEC)
14. Aluminum angle (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Perforated closure

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Horizontal joint

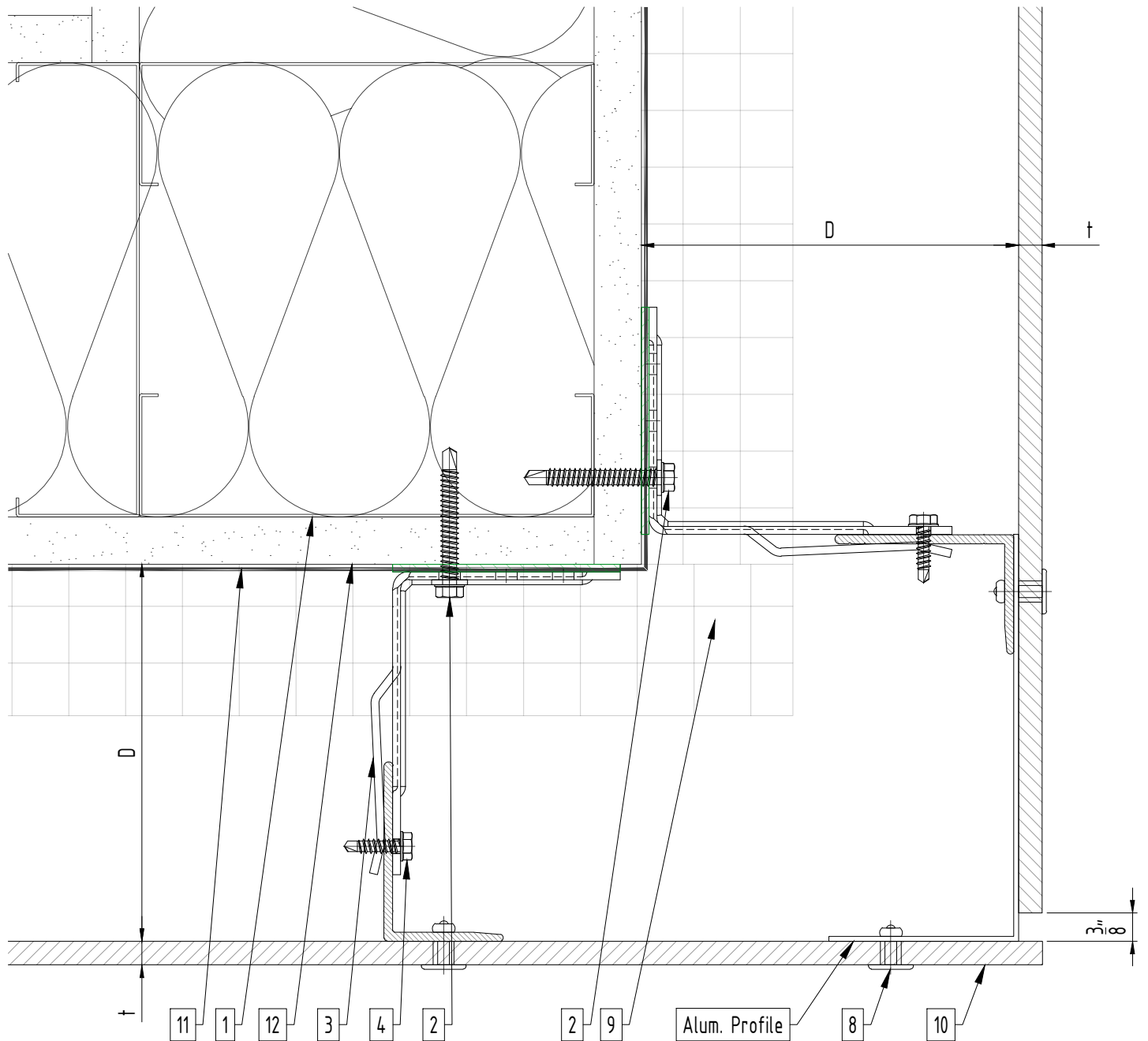


Legend

- | | |
|---|---|
| 1. Steel stud (16 GA typical) (NBEC) | 11. A/V barrier (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Exterior wall (NBEC) |
| 3. Sigma wall bracket | 13. Jamb closure (NBEC) |
| 4. st/st self-drilling screw 3/16"x3/4" | 14. Aluminum angle (NBEC) |
| 5. st/st self-drilling screw #14x1 | 15. Coping (NBEC) |
| 6. Vertical L-profile | 16. Perforated window head closure (NBEC) |
| 7. Vertical T-profile | 17. Window sill (NBEC) |
| 8. Blind rivet | 18. Perforated base closure (NBEC) |
| 9. Insulation (NBEC) | 19. Perforated closure |
| 10. Panel | |

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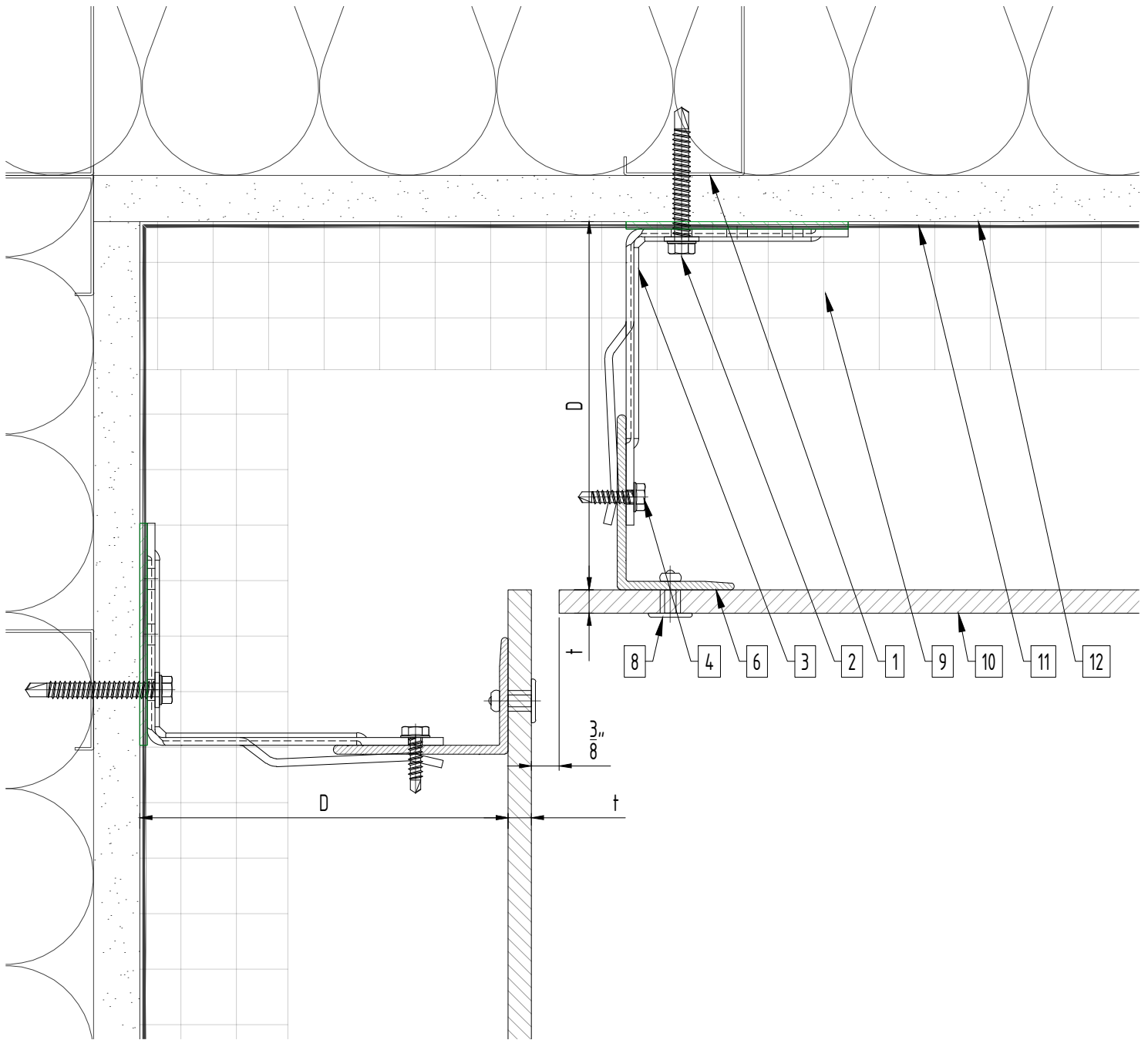
Outside corner



Legend

- | | |
|---|---|
| 1. Steel stud (16 GA typical) (NBEC) | 11. A/V barrier (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Exterior wall (NBEC) |
| 3. Sigma wall bracket | 13. Jamb closure (NBEC) |
| 4. st/st self-drilling screw 3/16"x3/4" | 14. Aluminum angle (NBEC) |
| 5. st/st self-drilling screw #14x1 | 15. Coping (NBEC) |
| 6. Vertical L-profile | 16. Perforated window head closure (NBEC) |
| 7. Vertical T-profile | 17. Window sill (NBEC) |
| 8. Blind rivet | 18. Perforated base closure (NBEC) |
| 9. Insulation (NBEC) | 19. Perforated closure |
| 10. Panel | |

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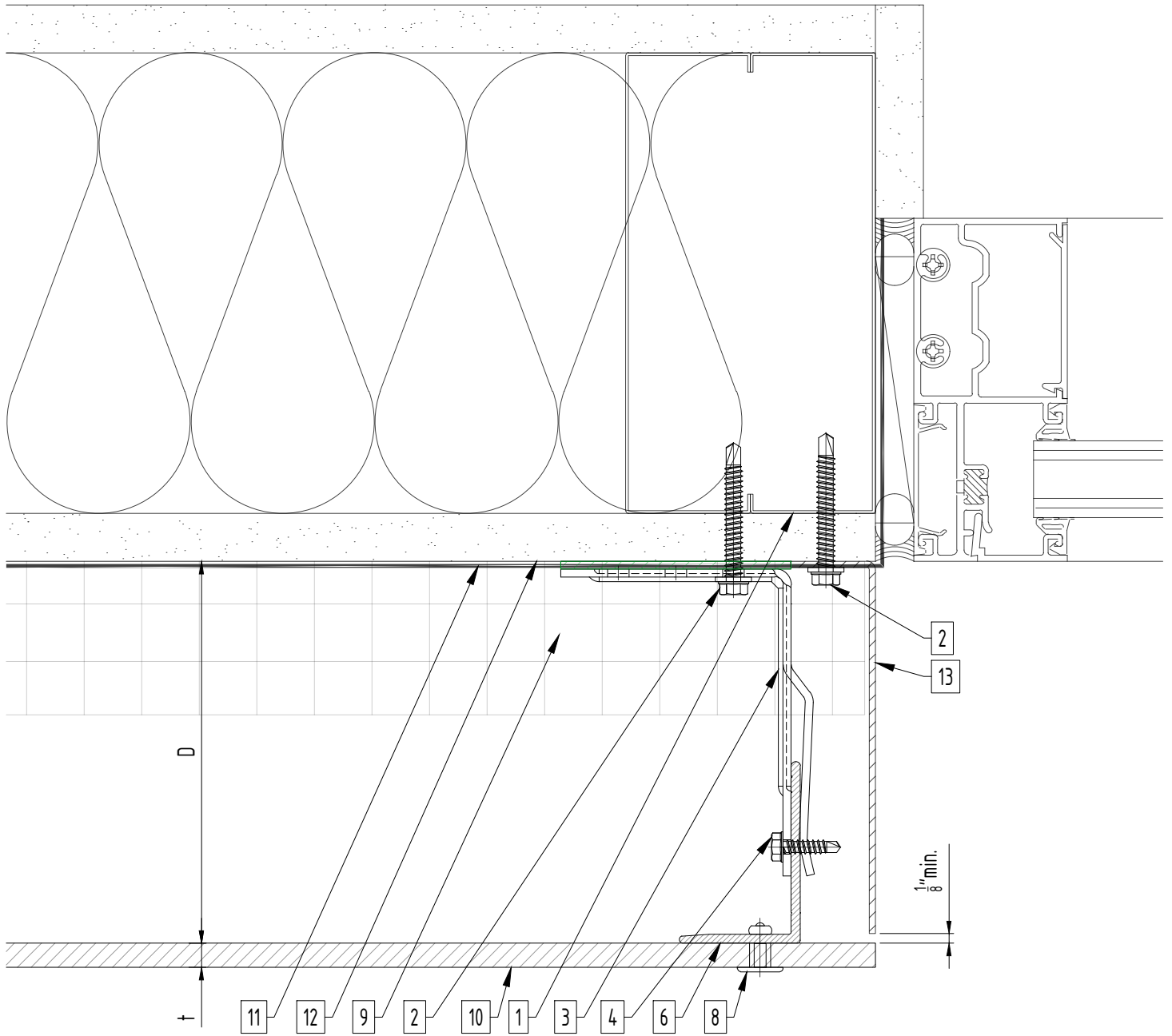


Legend

- | | |
|---|---|
| 1. Steel stud (16 GA typical) (NBEC) | 11. A/V barrier (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Exterior wall (NBEC) |
| 3. Sigma wall bracket | 13. Jamb closure (NBEC) |
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| 5. st/st self-drilling screw #14x1 | 15. Coping (NBEC) |
| 6. Vertical L-profile | 16. Perforated window head closure (NBEC) |
| 7. Vertical T-profile | 17. Window sill (NBEC) |
| 8. Blind rivet | 18. Perforated base closure (NBEC) |
| 9. Insulation (NBEC) | 19. Perforated closure |
| 10. Panel | |

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 t - Panel thickness
 * Ventilation will vary based on insulation depth.
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 * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
 * NBEC - Not by EcoCladding.

Window jamb (option 1)



Legend

- | | |
|---|---|
| 1. Steel stud (16 GA typical) (NBEC) | 11. A/V barrier (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Exterior wall (NBEC) |
| 3. Sigma wall bracket | 13. Jamb closure (NBEC) |
| 4. st/st self-drilling screw 3/16"x3/4" | 14. Aluminum angle (NBEC) |
| 5. st/st self-drilling screw #14x1 | 15. Coping (NBEC) |
| 6. Vertical L-profile | 16. Perforated window head closure (NBEC) |
| 7. Vertical T-profile | 17. Window sill (NBEC) |
| 8. Blind rivet | 18. Perforated base closure (NBEC) |
| 9. Insulation (NBEC) | 19. Perforated closure |
| 10. Panel | |

D - System depth

t - Panel thickness

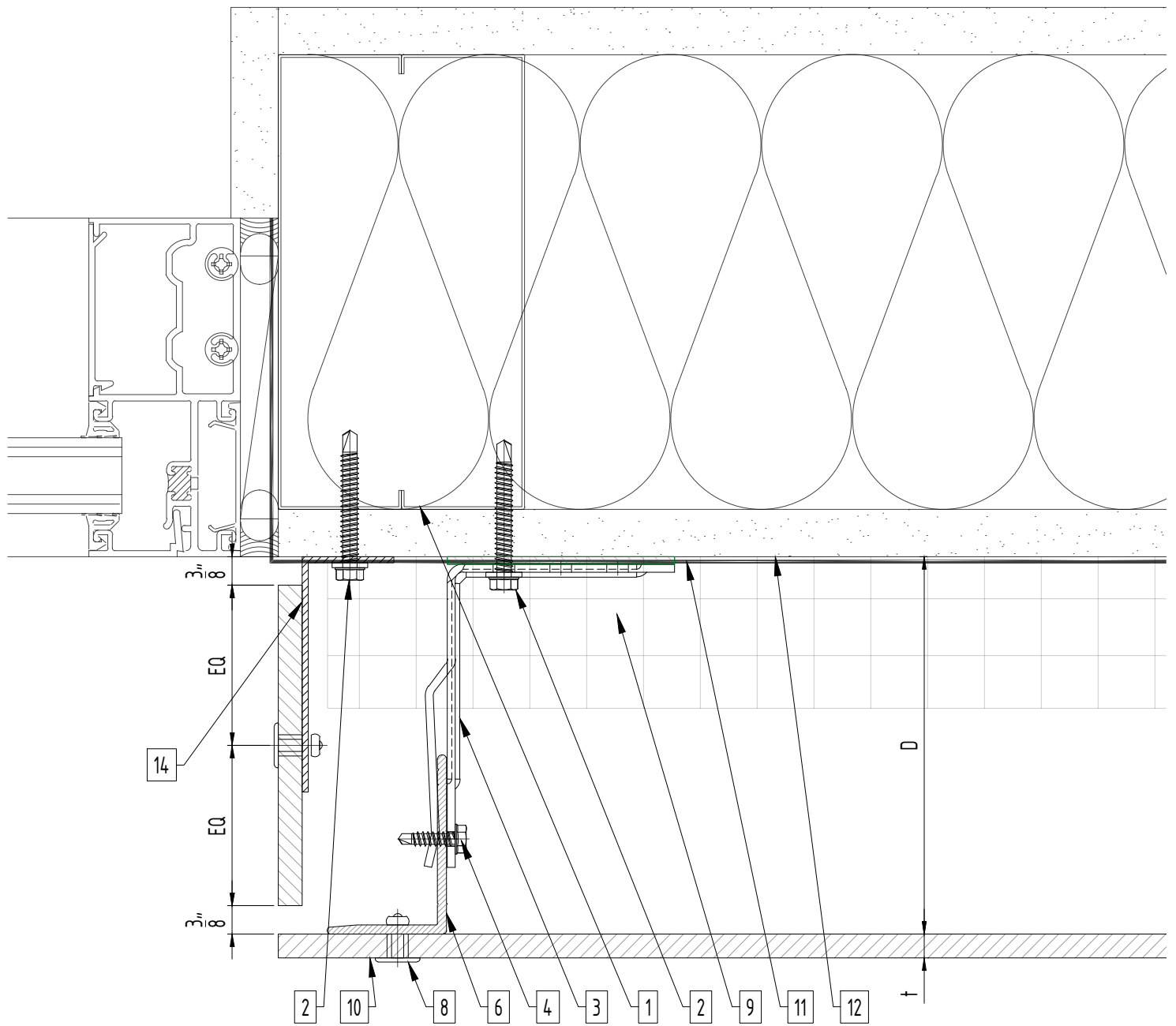
* Ventilation will vary based on insulation depth.

* Minimum ventilation requirement should be qualified by panel manufacturer.

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).

* NBEC - Not by EcoCladding.

Window jamb (option 2)

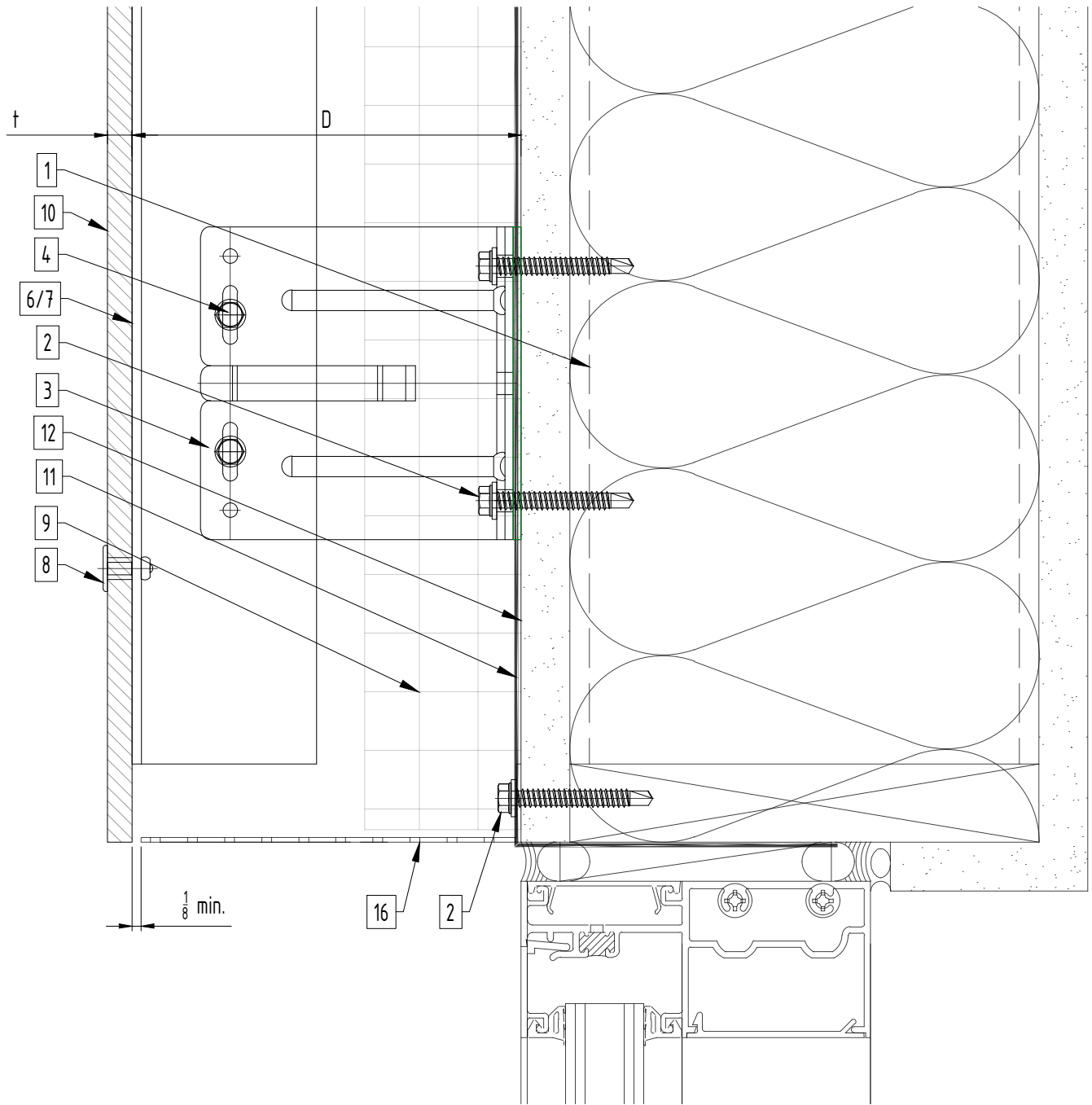


Legend

- | | |
|---|---|
| 1. Steel stud (16 GA typical) (NBEC) | 11. A/V barrier (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Exterior wall (NBEC) |
| 3. Sigma wall bracket | 13. Jamb closure (NBEC) |
| 4. st/st self-drilling screw 3/16"x3/4" | 14. Aluminum angle (NBEC) |
| 5. st/st self-drilling screw #14x1 | 15. Coping (NBEC) |
| 6. Vertical L-profile | 16. Perforated window head closure (NBEC) |
| 7. Vertical T-profile | 17. Window sill (NBEC) |
| 8. Blind rivet | 18. Perforated base closure (NBEC) |
| 9. Insulation (NBEC) | 19. Perforated closure |
| 10. Panel | |

D - System depth
 † - Panel thickness
 * Ventilation will vary based on insulation depth.
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 * NBEC - Not by EcoCladding.

Window head (option 1)



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw 3/16"x3/4"
5. st/st self-drilling screw #14x1
6. Vertical L-profile
7. Vertical T-profile
8. Blind rivet
9. Insulation (NBEC)
10. Panel

11. A/V barrier (NBEC)
12. Exterior wall (NBEC)
13. Jamb closure (NBEC)
14. Aluminum angle (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Perforated closure

D - System depth

t - Panel thickness

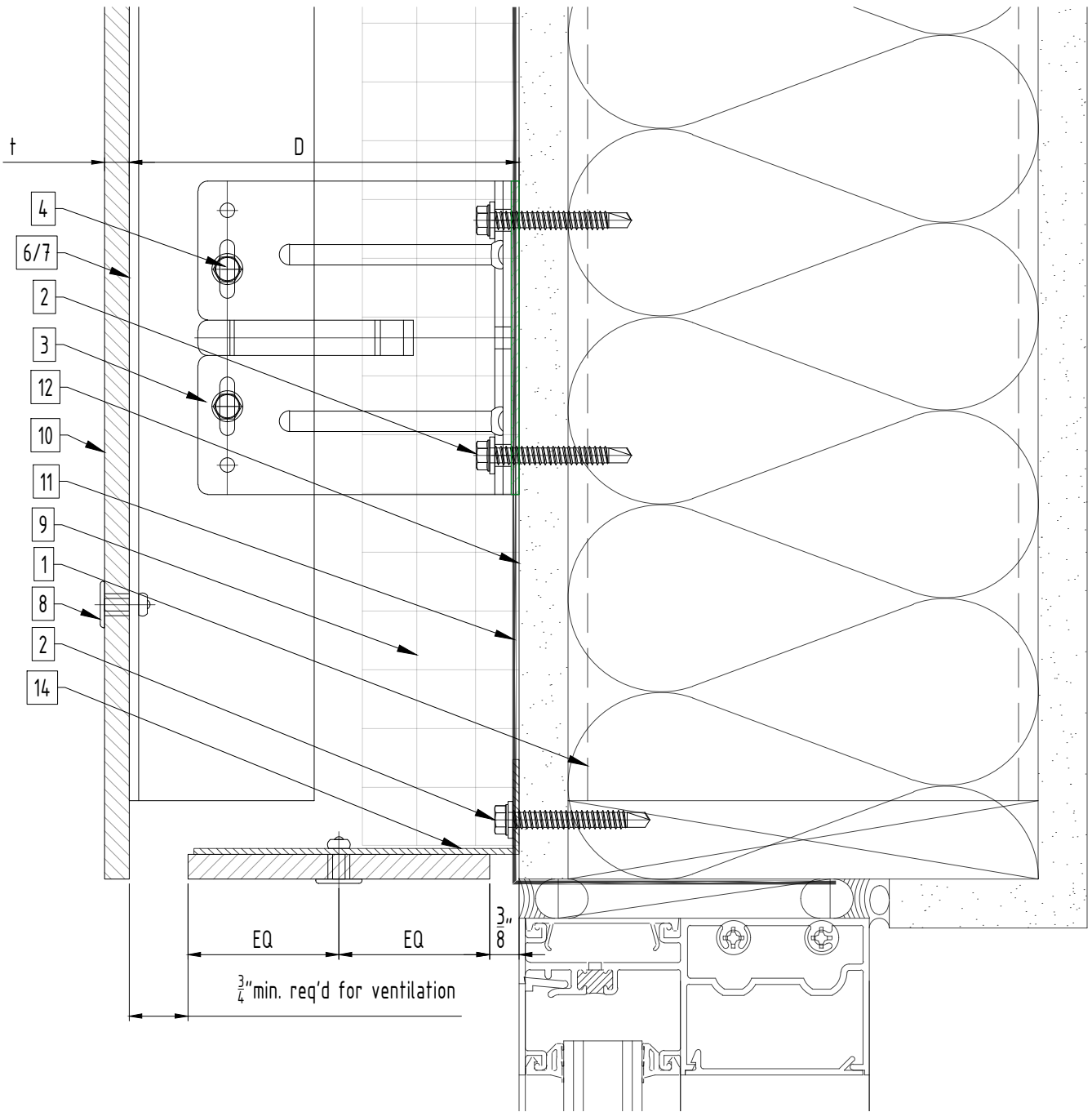
* Ventilation will vary based on insulation depth.

* Minimum ventilation requirement should be qualified by panel manufacturer.

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).

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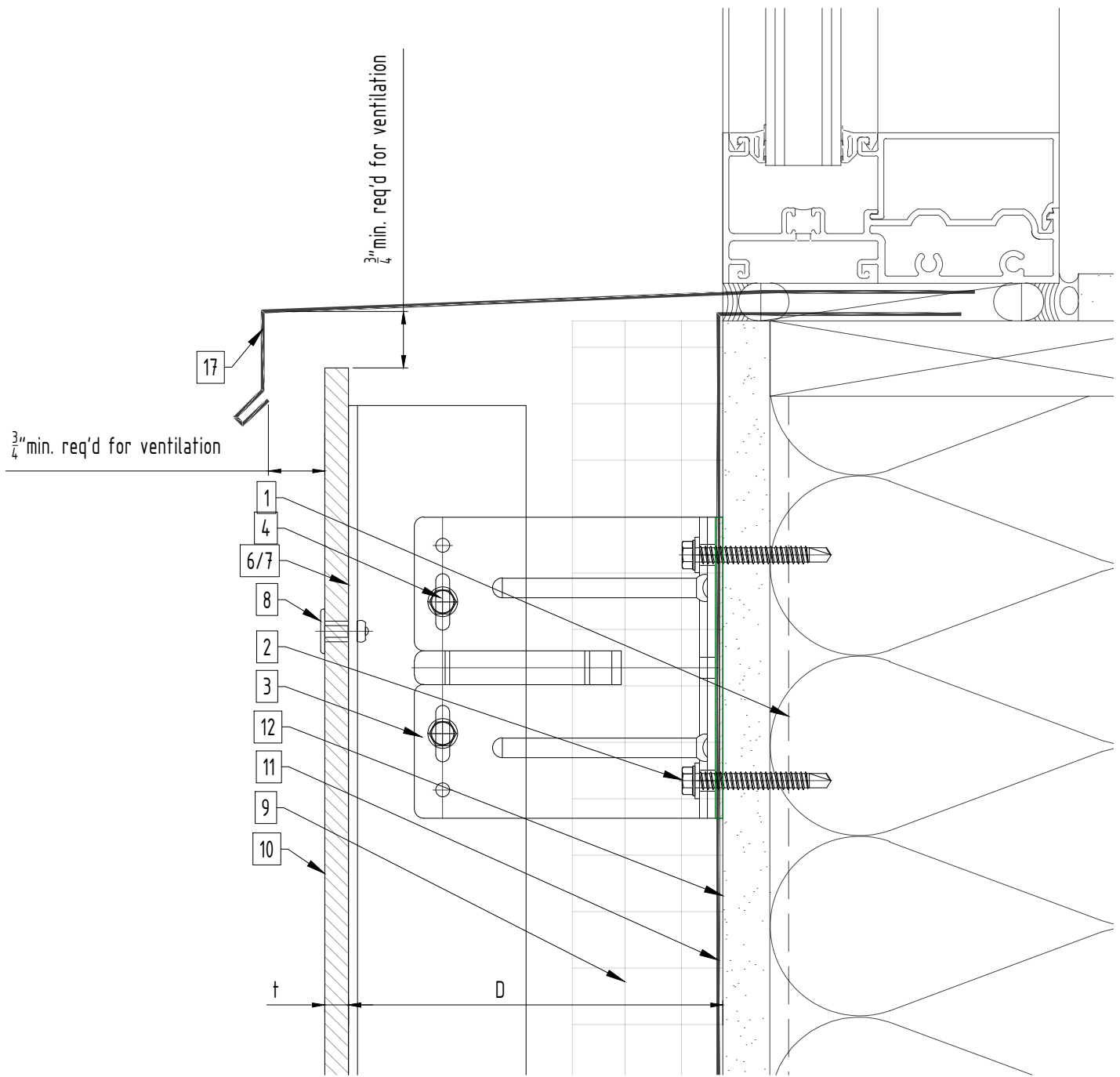
Window head (option 2)



Legend

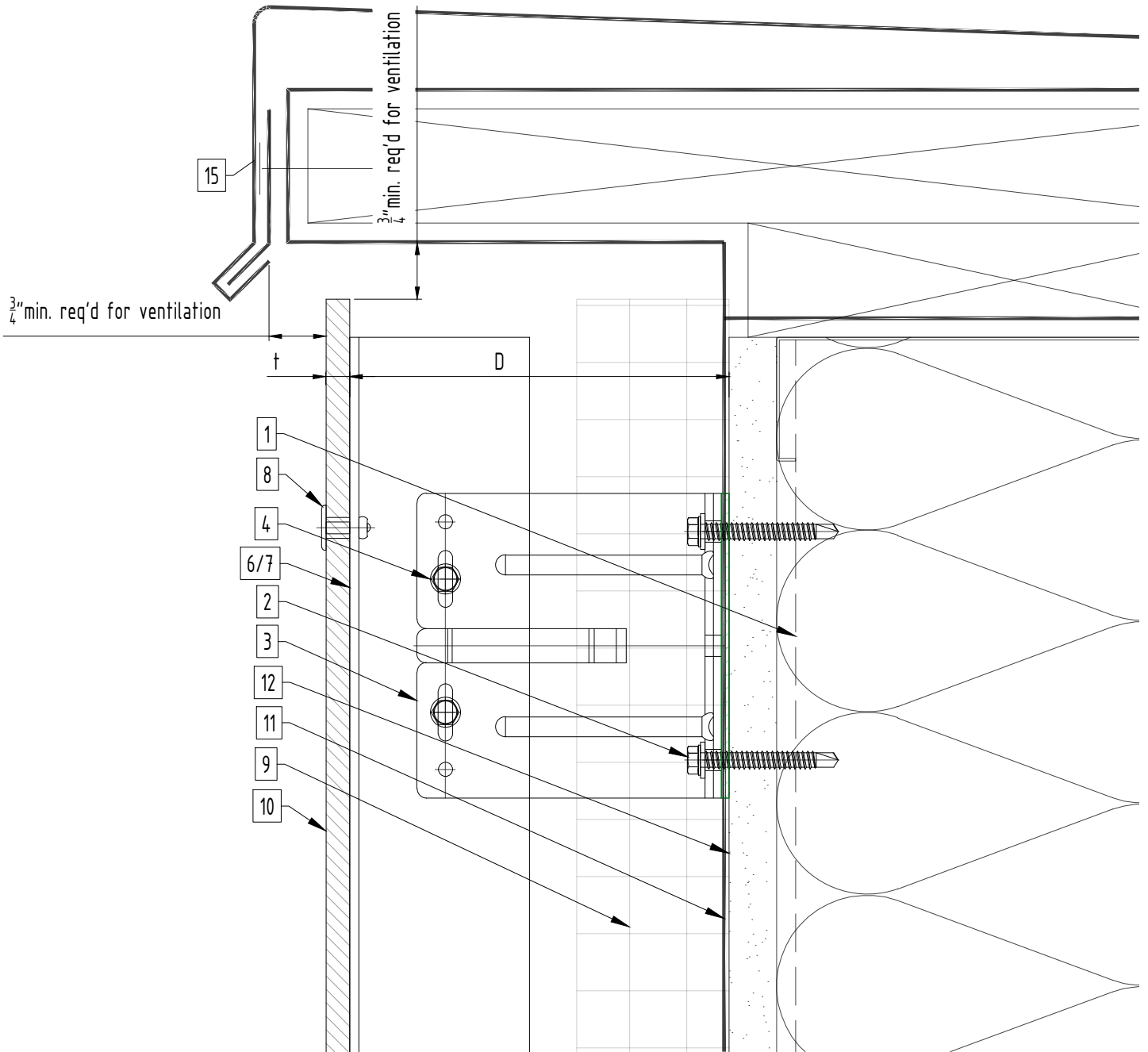
- | | |
|---|--|
| <ul style="list-style-type: none"> 1. Steel stud (16 GA typical) (NBEC) 2. Perimeter anchor (NBEC) 3. Sigma wall bracket 4. st/st self-drilling screw 3/16"x3/4" 5. st/st self-drilling screw #14x1 6. Vertical L-profile 7. Vertical T-profile 8. Blind rivet 9. Insulation (NBEC) 10. Panel | <ul style="list-style-type: none"> 11. A/V barrier (NBEC) 12. Exterior wall (NBEC) 13. Jamb closure (NBEC) 14. Aluminum angle (NBEC) 15. Coping (NBEC) 16. Perforated window head closure (NBEC) 17. Window sill (NBEC) 18. Perforated base closure (NBEC) 19. Perforated closure |
|---|--|

D - System depth
 † - Panel thickness
 * Ventilation will vary based on insulation depth.
 * Minimum ventilation requirement should be qualified by panel manufacturer.
 * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
 * NBEC - Not by EcoCladding.



<p>Legend</p> <ol style="list-style-type: none"> 1. Steel stud (16 GA typical) (NBEC) 2. Perimeter anchor (NBEC) 3. Sigma wall bracket 4. st/st self-drilling screw 3/16"x3/4" 5. st/st self-drilling screw #14x1 6. Vertical L-profile 7. Vertical T-profile 8. Blind rivet 9. Insulation (NBEC) 10. Panel 	<ol style="list-style-type: none"> 11. A/V barrier (NBEC) 12. Exterior wall (NBEC) 13. Jamb closure (NBEC) 14. Aluminum angle (NBEC) 15. Coping (NBEC) 16. Perforated window head closure (NBEC) 17. Window sill (NBEC) 18. Perforated base closure (NBEC) 19. Perforated closure 	<p>D - System depth † - Panel thickness</p> <p>* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.</p>
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Coping detail



Legend

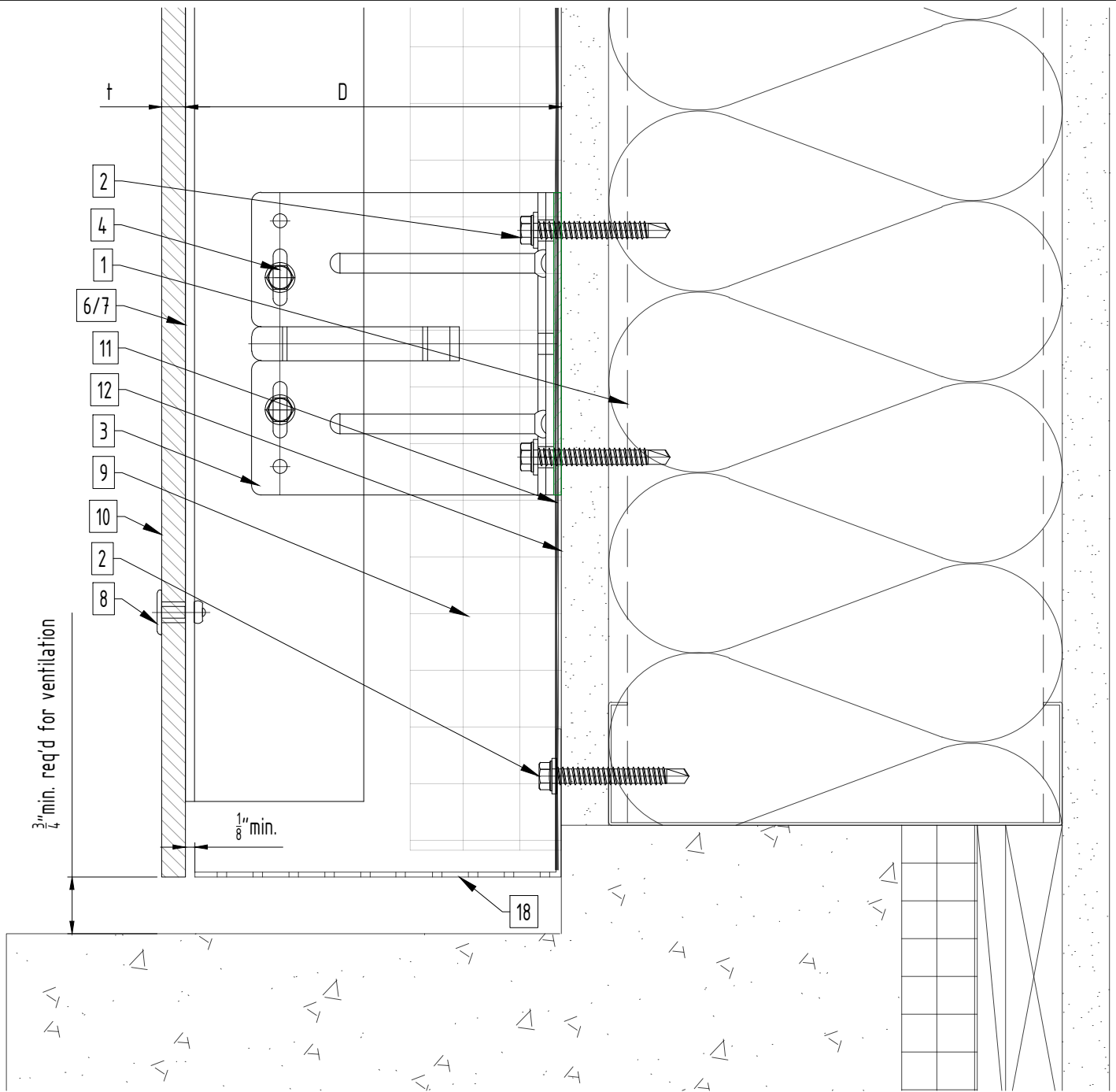
- | | |
|---|---|
| 1. Steel stud (16 GA typical) (NBEC) | 11. A/V barrier (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Exterior wall (NBEC) |
| 3. Sigma wall bracket | 13. Jamb closure (NBEC) |
| 4. st/st self-drilling screw 3/16"x3/4" | 14. Aluminum angle (NBEC) |
| 5. st/st self-drilling screw #14x1 | 15. Coping (NBEC) |
| 6. Vertical L-profile | 16. Perforated window head closure (NBEC) |
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| 8. Blind rivet | 18. Perforated base closure (NBEC) |
| 9. Insulation (NBEC) | 19. Perforated closure |
| 10. Panel | |

D - System depth

t - Panel thickness

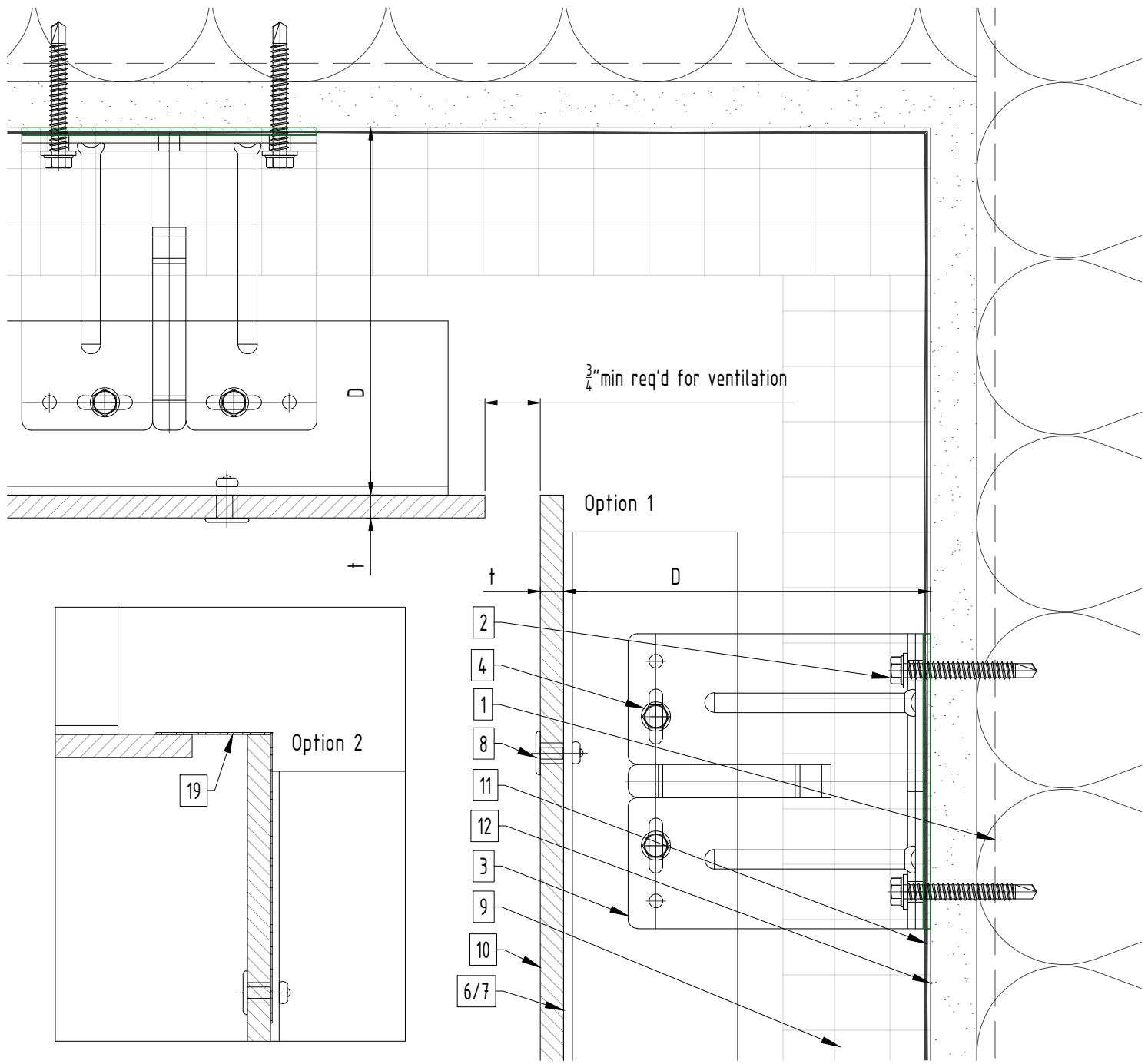
- * Ventilation will vary based on insulation depth.
- * Minimum ventilation requirement should be qualified by panel manufacturer.
- * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
- * NBEC - Not by EcoCladding.

Base detail



Legend		
1. Steel stud (16 GA typical) (NBEC)	11. A/V barrier (NBEC)	D - System depth
2. Perimeter anchor (NBEC)	12. Exterior wall (NBEC)	† - Panel thickness
3. Sigma wall bracket	13. Jamb closure (NBEC)	* Ventilation will vary based on insulation depth.
4. st/st self-drilling screw 3/16"x3/4"	14. Aluminum angle (NBEC)	* Minimum ventilation requirement should be qualified by panel manufacturer.
5. st/st self-drilling screw #14x1	15. Coping (NBEC)	* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
6. Vertical L-profile	16. Perforated window head closure (NBEC)	* NBEC - Not by EcoCladding.
7. Vertical T-profile	17. Window sill (NBEC)	
8. Blind rivet	18. Perforated base closure (NBEC)	
9. Insulation (NBEC)	19. Perforated closure	
10. Panel		

Soffit detail

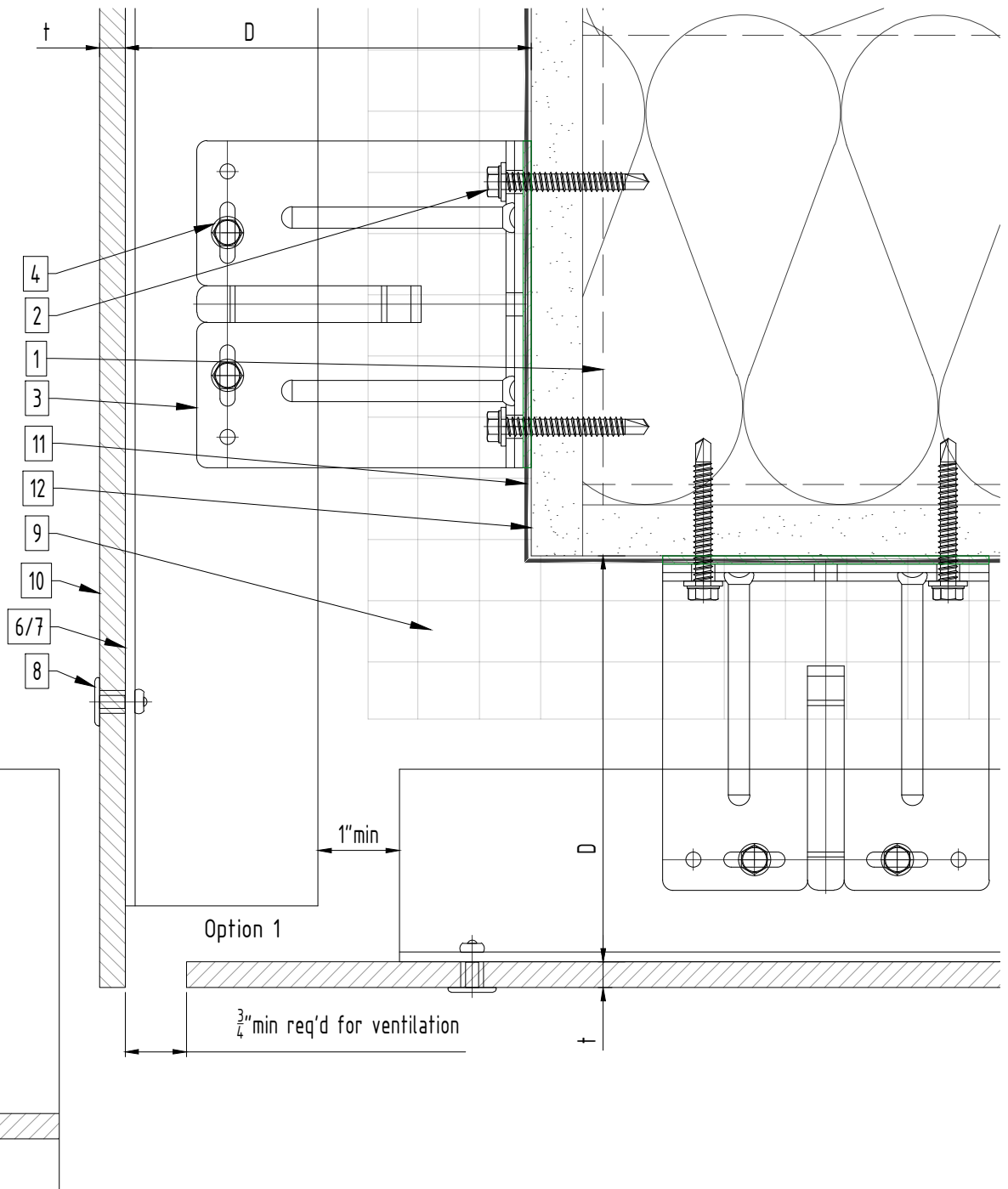


Legend

- | | |
|---|---|
| 1. Steel stud (16 GA typical) (NBEC) | 11. A/V barrier (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Exterior wall (NBEC) |
| 3. Sigma wall bracket | 13. Jamb closure (NBEC) |
| 4. st/st self-drilling screw 3/16"x3/4" | 14. Aluminum angle (NBEC) |
| 5. st/st self-drilling screw #14x1 | 15. Coping (NBEC) |
| 6. Vertical L-profile | 16. Perforated window head closure (NBEC) |
| 7. Vertical T-profile | 17. Window sill (NBEC) |
| 8. Blind rivet | 18. Perforated base closure (NBEC) |
| 9. Insulation (NBEC) | 19. Perforated closure |
| 10. Panel | |

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Soffit detail 2



Legend 1. Steel stud (16 GA typical) (NBEC) 2. Perimeter anchor (NBEC) 3. Sigma wall bracket 4. st/st self-drilling screw 3/16"x3/4" 5. st/st self-drilling screw #14x1 6. Vertical L-profile 7. Vertical T-profile 8. Blind rivet 9. Insulation (NBEC) 10. Panel 11. A/V barrier (NBEC) 12. Exterior wall (NBEC) 13. Jamb closure (NBEC) 14. Aluminum angle (NBEC) 15. Coping (NBEC) 16. Perforated window head closure (NBEC) 17. Window sill (NBEC) 18. Perforated base closure (NBEC) 19. Perforated closure		D - System depth t - Panel thickness * Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
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