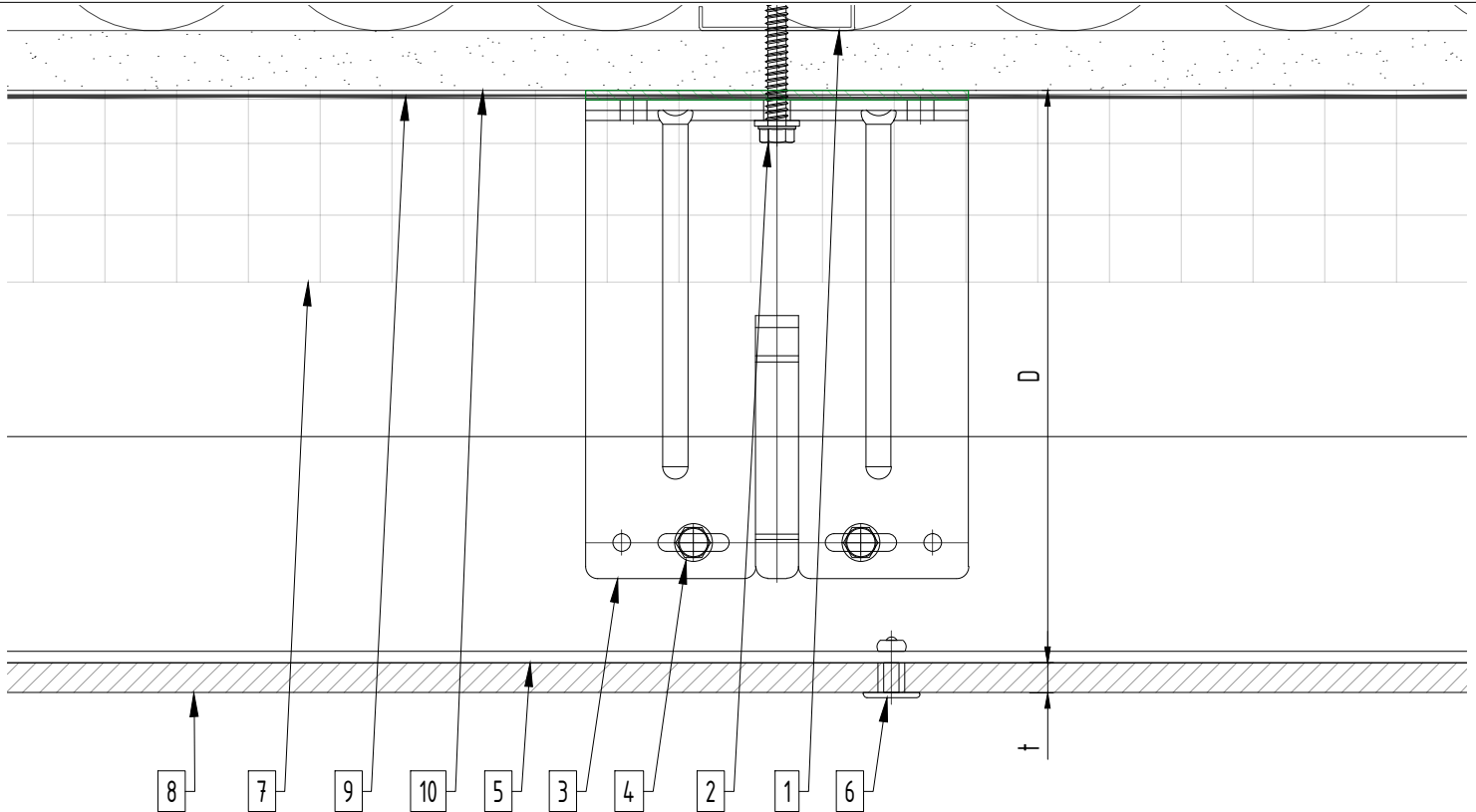


System depth



System depth			
Bracket	nominal D System depth	min. D system depth	max. D system depth
Sigma U.02	3"	2 $\frac{1}{2}$ "	3 $\frac{3}{4}$ "
Sigma U.03	4"	3 $\frac{1}{4}$ "	4 $\frac{3}{4}$ "
Sigma U.04	5"	4 $\frac{1}{4}$ "	5 $\frac{3}{4}$ "
Sigma U.05	6"	5 $\frac{1}{4}$ "	6 $\frac{3}{4}$ "
Sigma U.06	7"	6 $\frac{1}{4}$ "	7 $\frac{3}{4}$ "
Sigma U.07	8"	7 $\frac{1}{4}$ "	8 $\frac{3}{4}$ "
Sigma U.08	9"	8 $\frac{1}{4}$ "	9 $\frac{3}{4}$ "
Sigma U.09	10"	9 $\frac{1}{4}$ "	10 $\frac{3}{4}$ "
Sigma U.10	11"	10 $\frac{1}{4}$ "	11 $\frac{3}{4}$ "
Sigma U.11	12"	11 $\frac{1}{4}$ "	12 $\frac{3}{4}$ "
Sigma U.12	13"	12 $\frac{1}{4}$ "	13 $\frac{3}{4}$ "

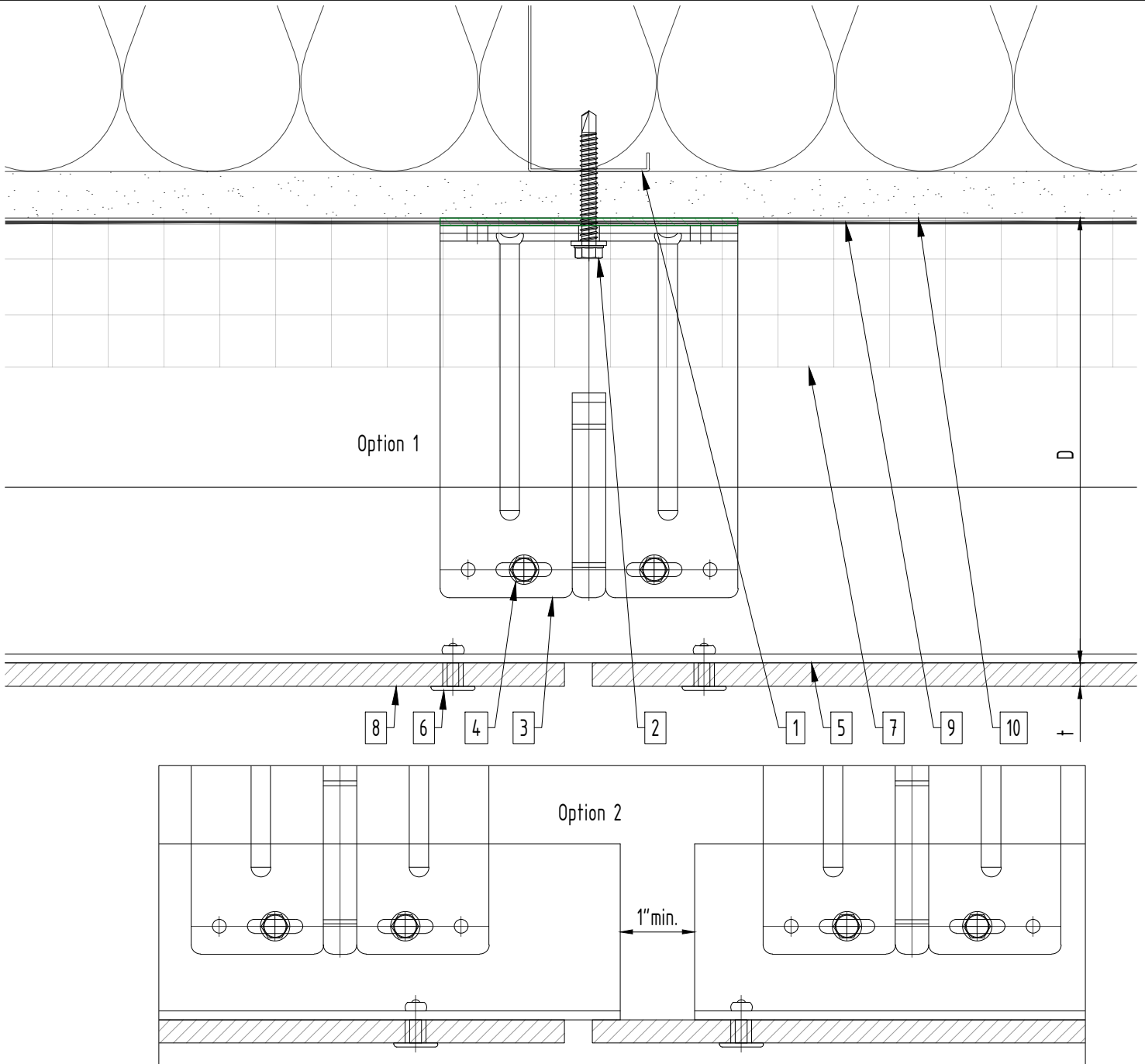
Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw 3/16"x3/4"
5. Horizontal L-profile
6. Blind rivet
7. Insulation (NBEC)
8. Panel
9. A/V barrier (NBEC)
10. Exterior wall (NBEC)
11. Jamb closure (NBEC)

12. Coping (NBEC)
13. Perforated window head closure (NBEC)
14. Window sill (NBEC)
15. Perforated base closure (NBEC)
16. Aluminum angle (NBEC)
17. Perforated closure
18. St/st self-drilling screw 14"x1"
19. Z-profile
20. Vertical L-profile
21. Corner closure (NBEC)

- D - System depth
 t - Panel thickness
- * Ventilation will vary based on insulation depth.
 - * Minimum ventilation requirement should be qualified by panel manufacturer.
 - * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
 - * NBEC - Not by EcoCladding.

Vertical joint



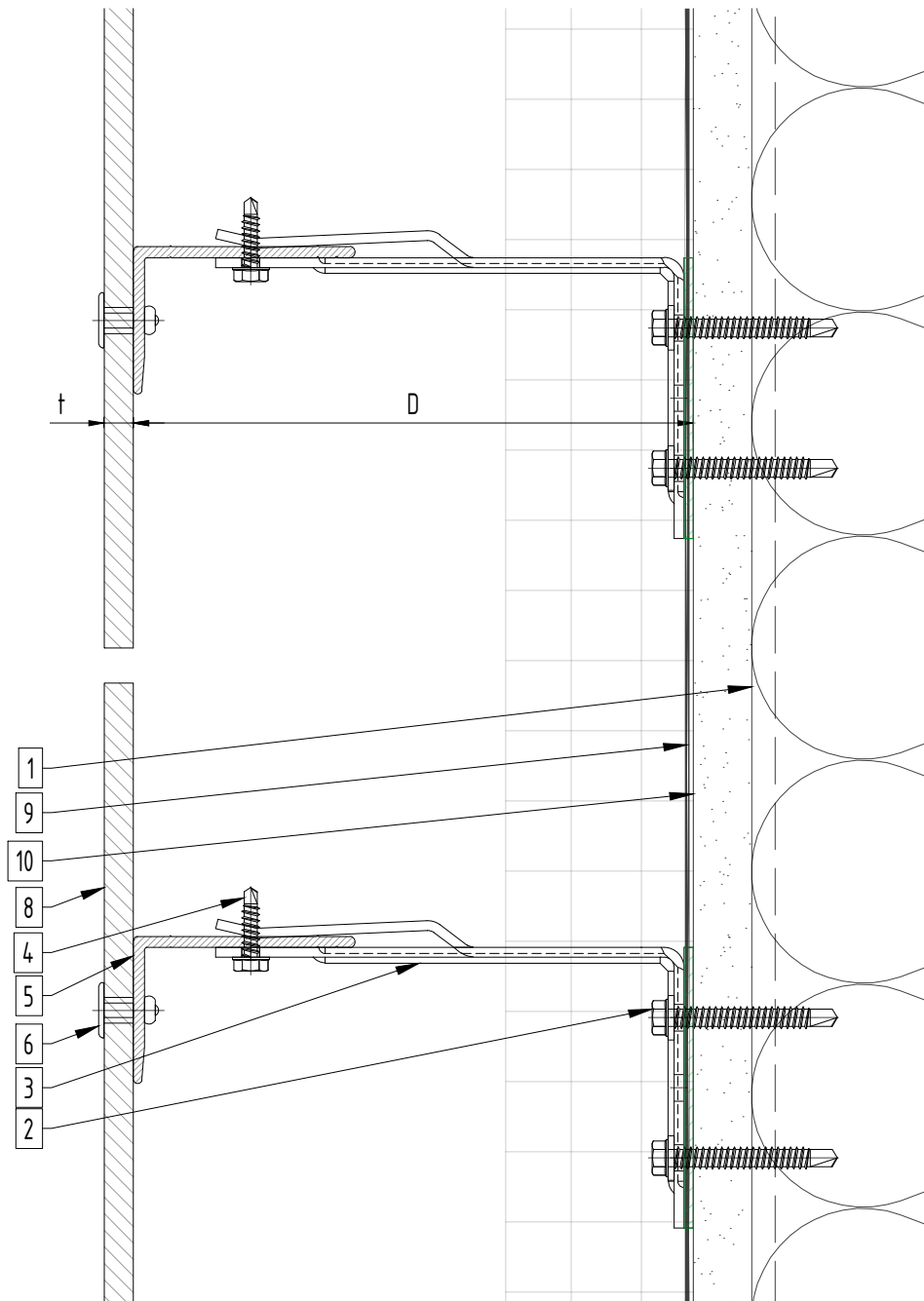
Legend

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)
- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)

- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)
- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)
- 17. Perforated closure
- 18. St/st self-drilling screw 14"x1"
- 19. Z-profile
- 20. Vertical L-profile
- 21. Corner closure (NBEC)

- D - System depth
- t - Panel thickness
- * Ventilation will vary based on insulation depth.
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- * NBEC - Not by EcoCladding.

Horizontal joint

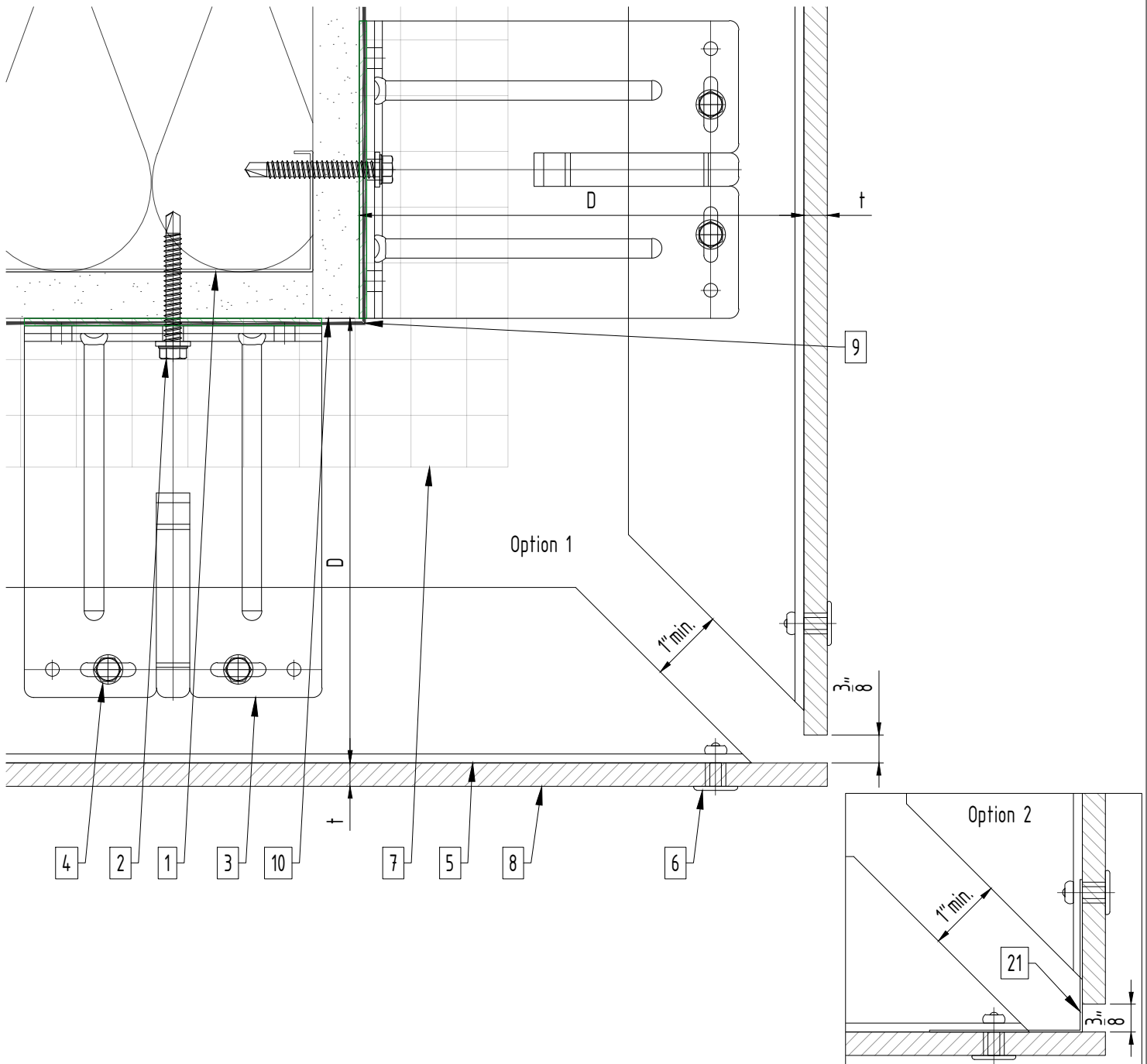


Legend

- | | |
|---|---|
| 1. Steel stud (16 GA typical) (NBEC) | 12. Coping (NBEC) |
| 2. Perimeter anchor (NBEC) | 13. Perforated window head closure (NBEC) |
| 3. Sigma wall bracket | 14. Window sill (NBEC) |
| 4. st/st self-drilling screw 3/16"x3/4" | 15. Perforated base closure (NBEC) |
| 5. Horizontal L-profile | 16. Aluminum angle (NBEC) |
| 6. Blind rivet | 17. Perforated closure |
| 7. Insulation (NBEC) | 18. St/st self-drilling screw 14"x1" |
| 8. Panel | 19. Z-profile |
| 9. A/V barrier (NBEC) | 20. Vertical L-profile |
| 10. Exterior wall (NBEC) | 21. Corner closure (NBEC) |
| 11. Jamb closure (NBEC) | |

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t - Panel thickness
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 - * Minimum ventilation requirement should be qualified by panel manufacturer.
 - * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
 - * NBEC - Not by EcoCladding.

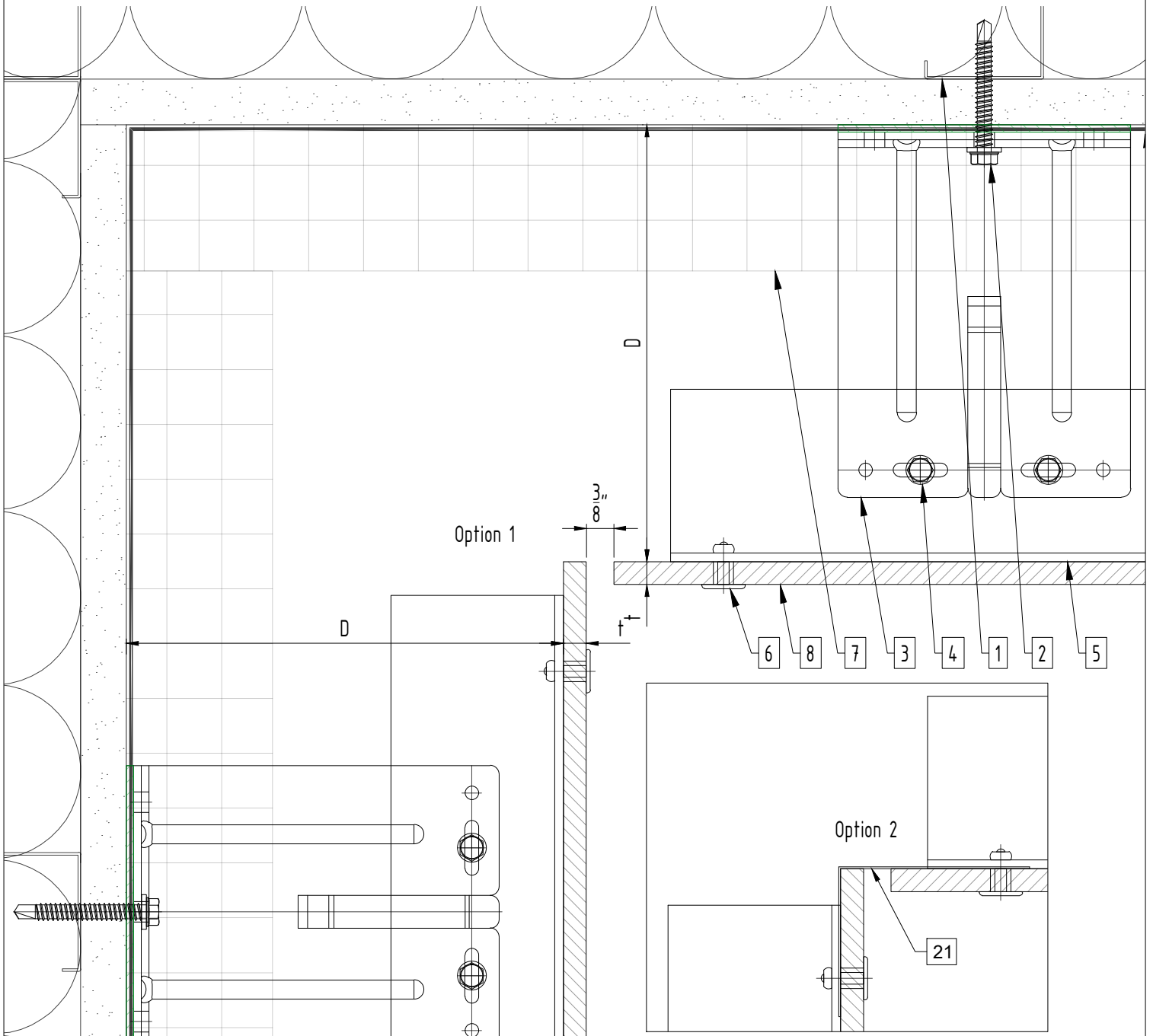
Outside corner



Legend

- | | |
|---|---|
| 1. Steel stud (16 GA typical) (NBEC) | 12. Coping (NBEC) |
| 2. Perimeter anchor (NBEC) | 13. Perforated window head closure (NBEC) |
| 3. Sigma wall bracket | 14. Window sill (NBEC) |
| 4. st/st self-drilling screw 3/16"x3/4" | 15. Perforated base closure (NBEC) |
| 5. Horizontal L-profile | 16. Aluminum angle (NBEC) |
| 6. Blind rivet | 17. Perforated closure |
| 7. Insulation (NBEC) | 18. St/st self-drilling screw 14"x1" |
| 8. Panel | 19. Z-profile |
| 9. A/V barrier (NBEC) | 20. Vertical L-profile |
| 10. Exterior wall (NBEC) | 21. Corner closure (NBEC) |
| 11. Jamb closure (NBEC) | |

- D - System depth
- t - Panel thickness
- * Ventilation will vary based on insulation depth.
- * Minimum ventilation requirement should be qualified by panel manufacturer.
- * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
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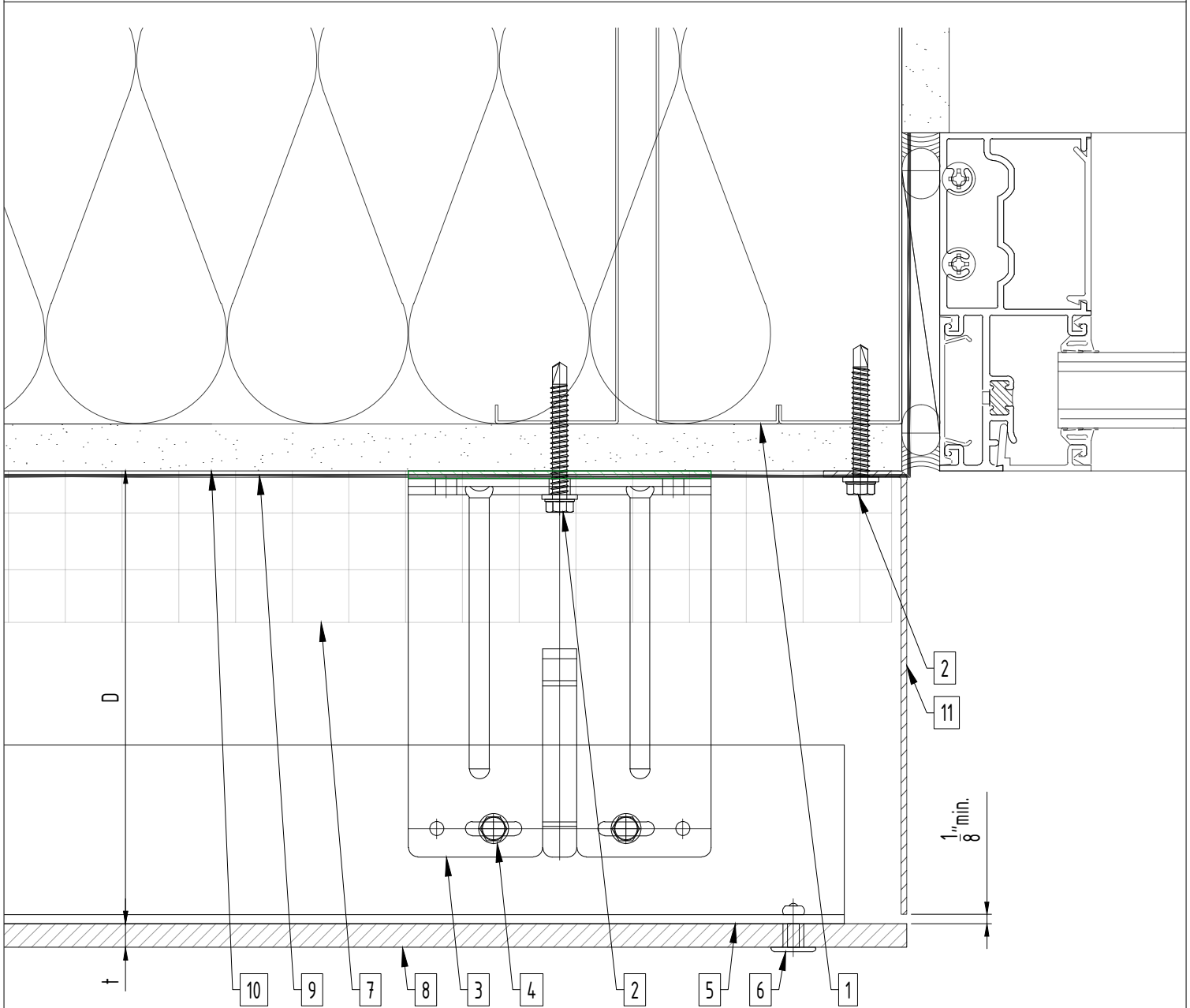
Legend

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)
- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)

- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)
- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)
- 17. Perforated closure
- 18. St/st self-drilling screw 14"x1"
- 19. Z-profile
- 20. Vertical L-profile
- 21. Corner closure (NBEC)

- D - System depth
- t - Panel thickness
- * Ventilation will vary based on insulation depth.
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- * NBEC - Not by EcoCladding.

Window jamb (option 1)



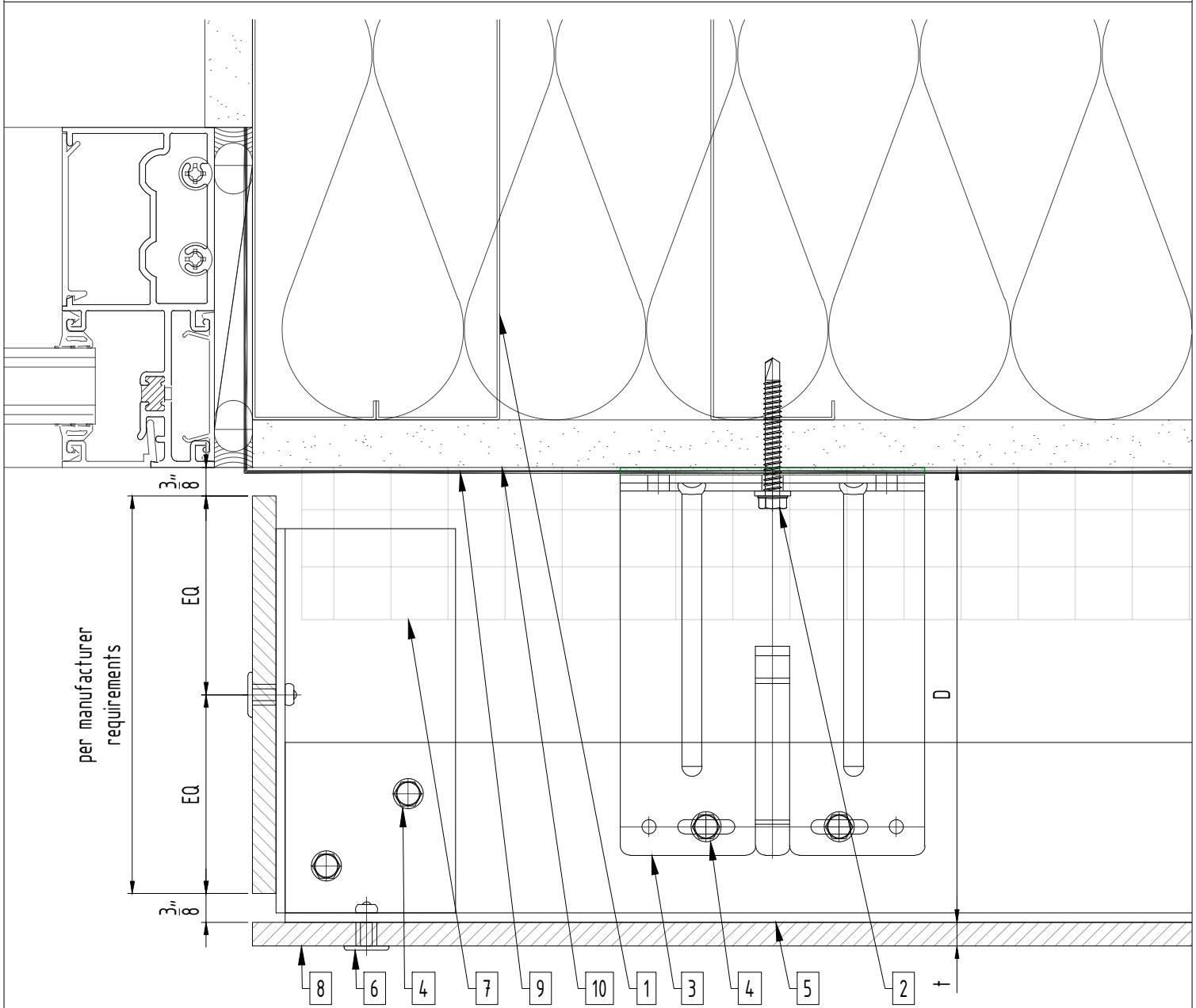
Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw 3/16"x3/4"
5. Horizontal L-profile
6. Blind rivet
7. Insulation (NBEC)
8. Panel
9. A/V barrier (NBEC)
10. Exterior wall (NBEC)
11. Jamb closure (NBEC)

12. Coping (NBEC)
13. Perforated window head closure (NBEC)
14. Window sill (NBEC)
15. Perforated base closure (NBEC)
16. Aluminum angle (NBEC)
17. Perforated closure
18. St/st self-drilling screw 14"x1"
19. Z-profile
20. Vertical L-profile
21. Corner closure (NBEC)

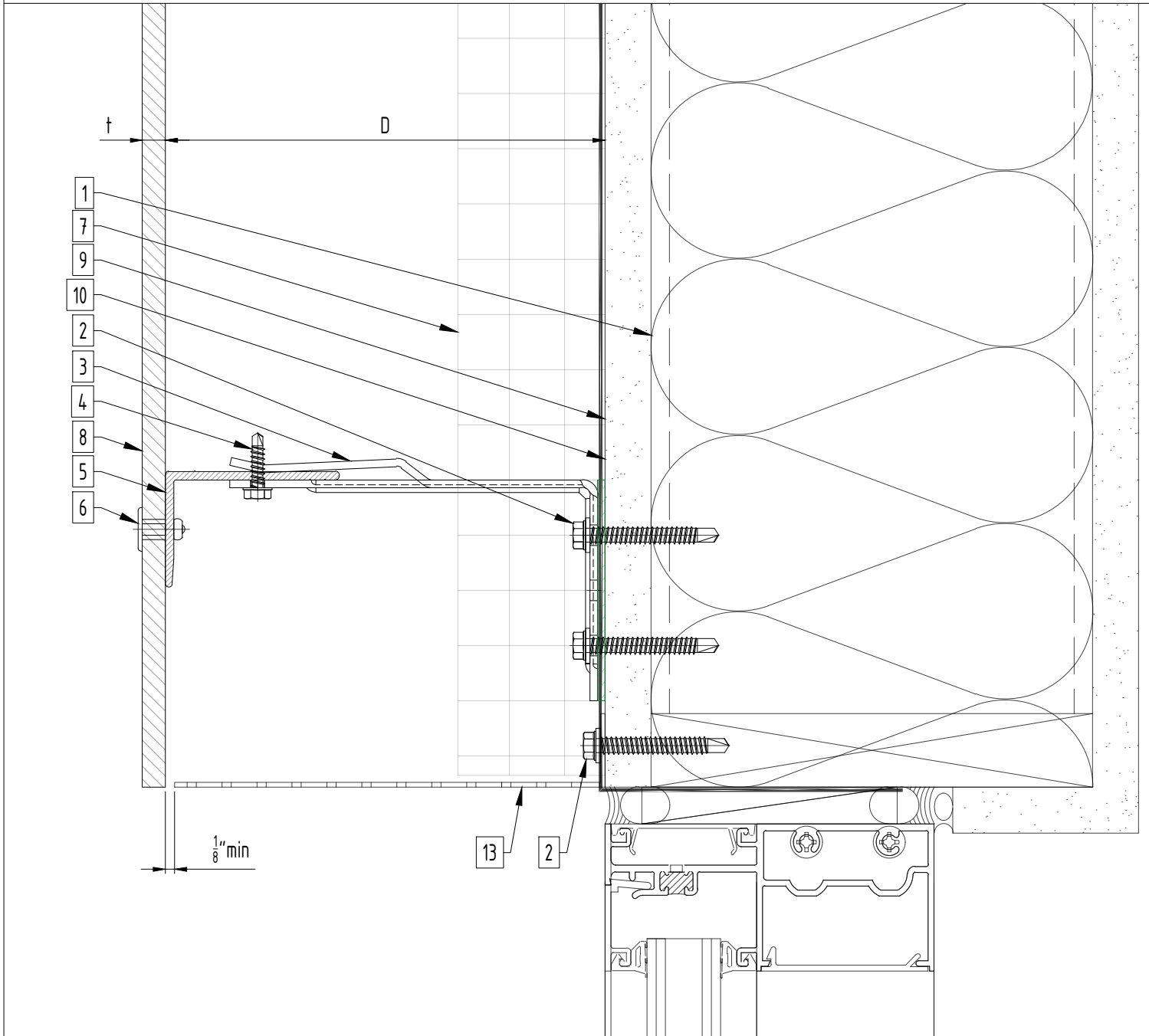
- D - System depth
 t - Panel thickness
 * Ventilation will vary based on insulation depth.
 * Minimum ventilation requirement should be qualified by panel manufacturer.
 * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
 * NBEC - Not by EcoCladding.

Window jamb (option 2)



Legend		
1. Steel stud (16 GA typical) (NBEC)	12. Coping (NBEC)	D - System depth t - Panel thickness * Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	13. Perforated window head closure (NBEC)	
3. Sigma wall bracket	14. Window sill (NBEC)	
4. st/st self-drilling screw 3/16"x3/4"	15. Perforated base closure (NBEC)	
5. Horizontal L-profile	16. Aluminum angle (NBEC)	
6. Blind rivet	17. Perforated closure	
7. Insulation (NBEC)	18. St/st self-drilling screw 14"x1"	
8. Panel	19. Z-profile	
9. A/V barrier (NBEC)	20. Vertical L-profile	
10. Exterior wall (NBEC)	21. Corner closure (NBEC)	
11. Jamb closure (NBEC)		

Window head (option 1)



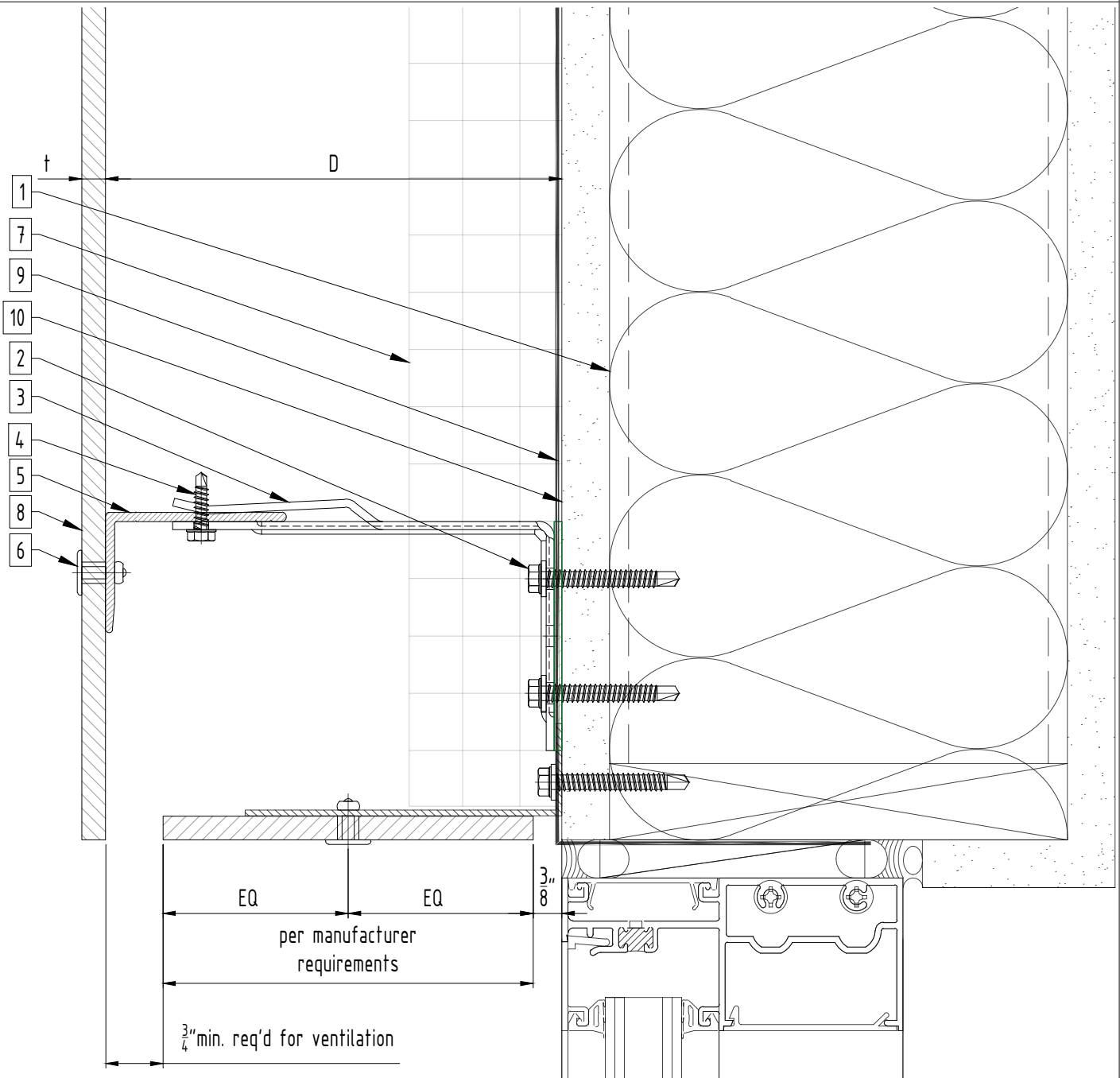
Legend

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)
- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)

- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)
- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)
- 17. Perforated closure
- 18. St/st self-drilling screw 14"x1"
- 19. Z-profile
- 20. Vertical L-profile
- 21. Corner closure (NBEC)

- D - System depth
- t - Panel thickness
- * Ventilation will vary based on insulation depth.
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Window head (option 2)

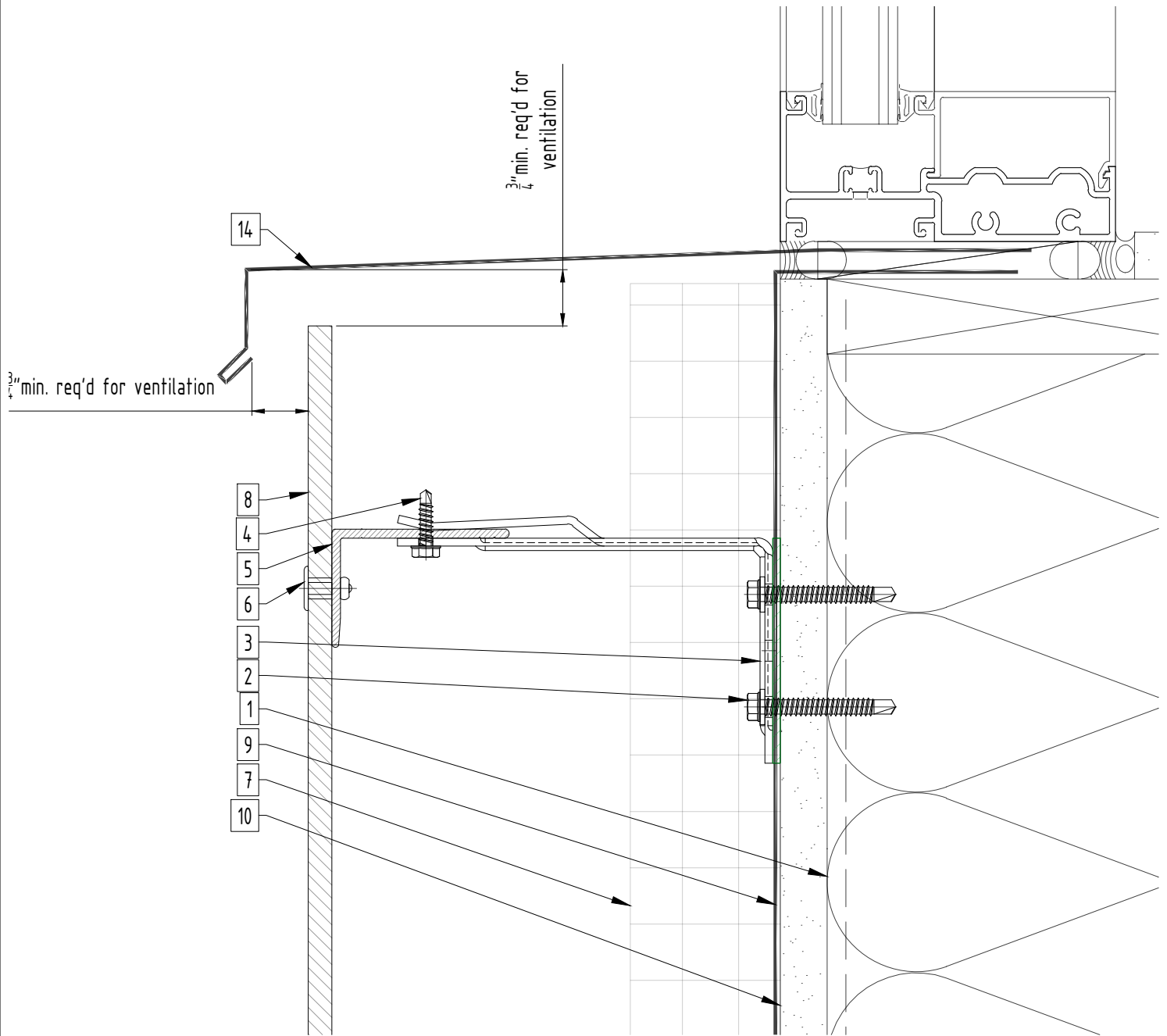


Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw 3/16"x3/4"
5. Horizontal L-profile
6. Blind rivet
7. Insulation (NBEC)
8. Panel
9. A/V barrier (NBEC)
10. Exterior wall (NBEC)
11. Jamb closure (NBEC)

12. Coping (NBEC)
13. Perforated window head closure (NBEC)
14. Window sill (NBEC)
15. Perforated base closure (NBEC)
16. Aluminum angle (NBEC)
17. Perforated closure
18. St/st self-drilling screw 14"x1"
19. Z-profile
20. Vertical L-profile
21. Corner closure (NBEC)

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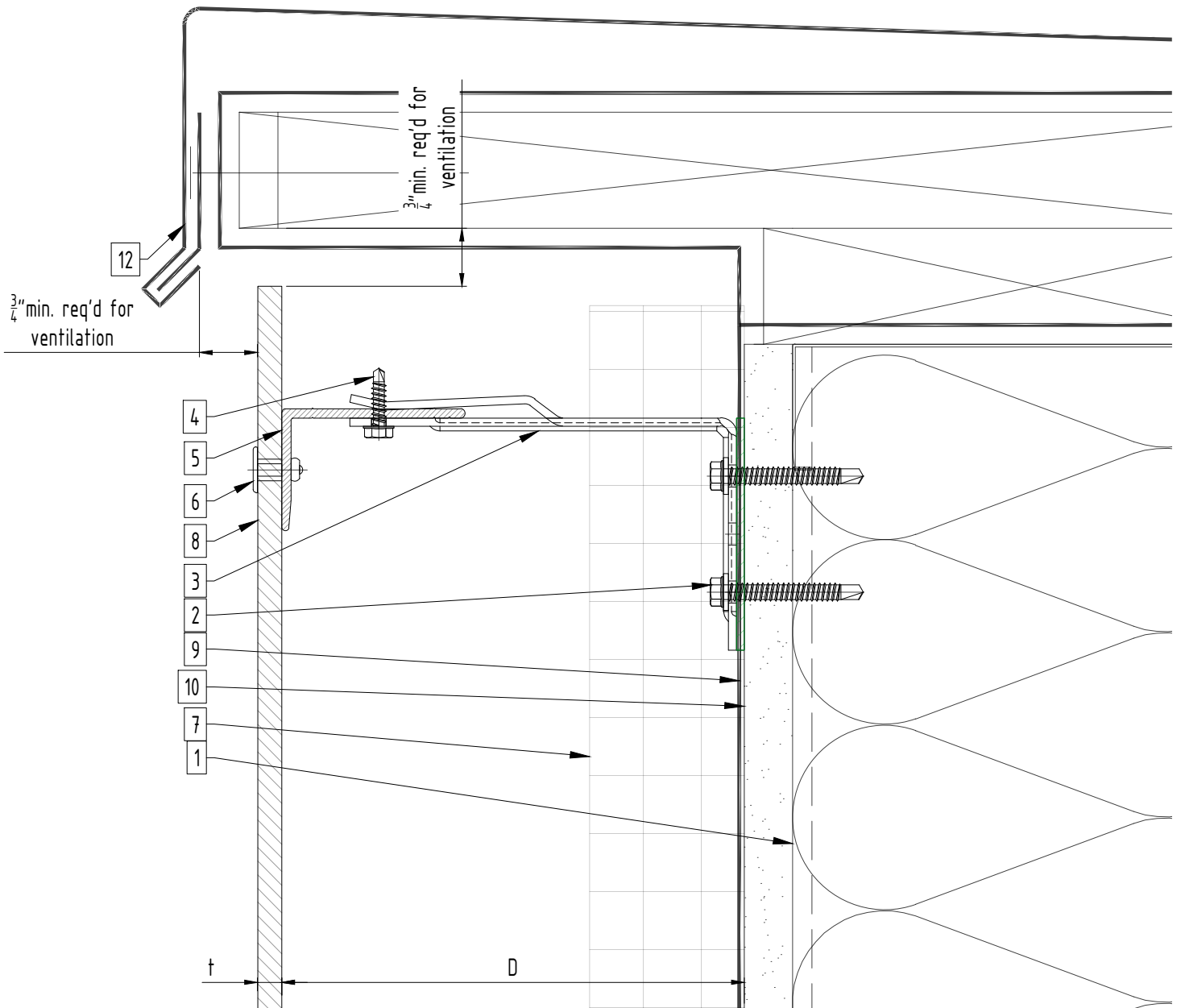


Legend

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)
- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)

- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)
- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)
- 17. Perforated closure
- 18. St/st self-drilling screw 14"x1"
- 19. Z-profile
- 20. Vertical L-profile
- 21. Corner closure (NBEC)

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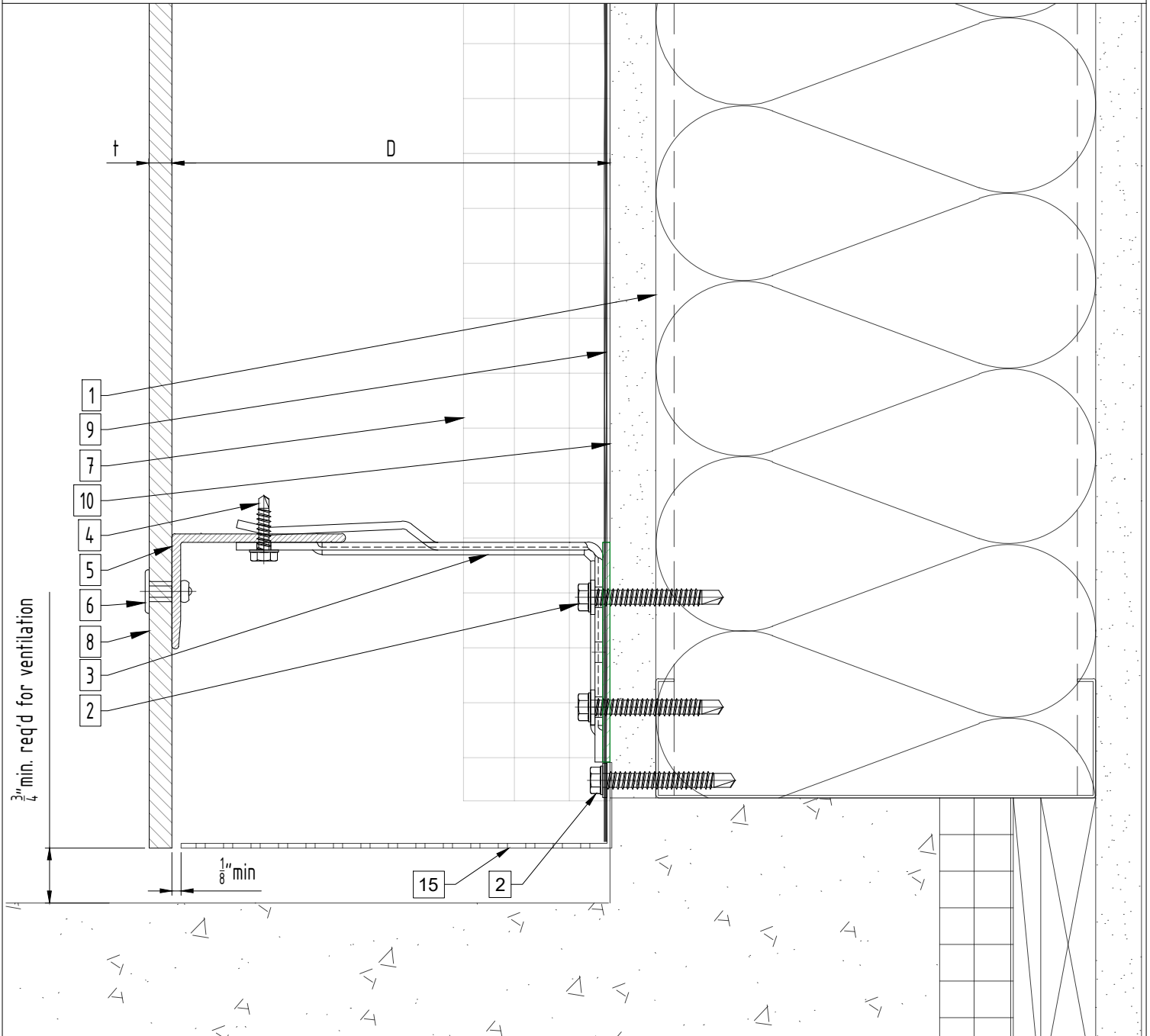
Legend

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)
- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)

- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)
- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)
- 17. Perforated closure
- 18. St/st self-drilling screw 14"x1"
- 19. Z-profile
- 20. Vertical L-profile
- 21. Corner closure (NBEC)

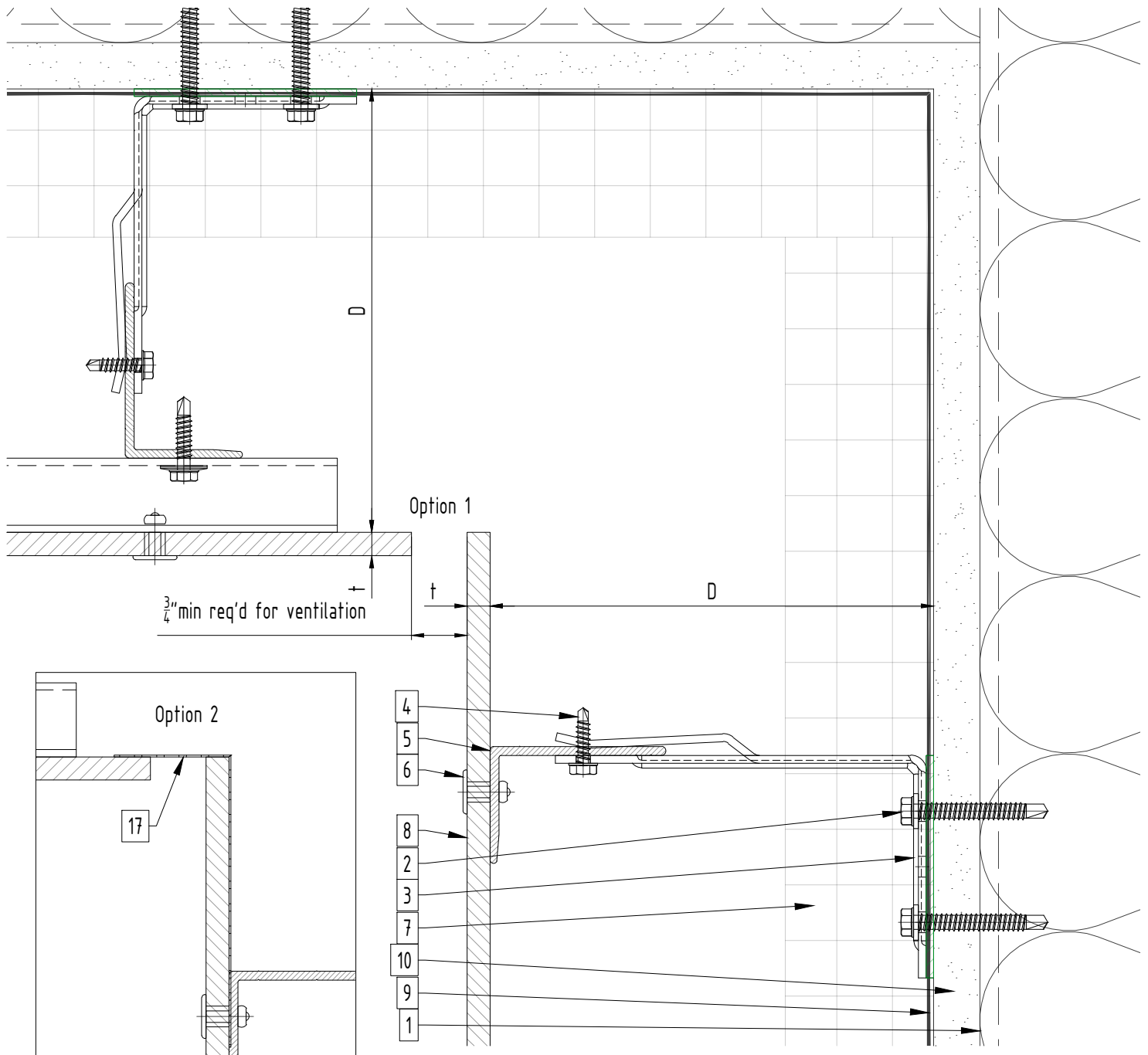
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- t - Panel thickness
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Base detail



Legend		
1. Steel stud (16 GA typical) (NBEC)	12. Coping (NBEC)	D - System depth t - Panel thickness * Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	13. Perforated window head closure (NBEC)	
3. Sigma wall bracket	14. Window sill (NBEC)	
4. st/st self-drilling screw 3/16"x3/4"	15. Perforated base closure (NBEC)	
5. Horizontal L-profile	16. Aluminum angle (NBEC)	
6. Blind rivet	17. Perforated closure	
7. Insulation (NBEC)	18. St/st self-drilling screw 14"x1"	
8. Panel	19. Z-profile	
9. A/V barrier (NBEC)	20. Vertical L-profile	
10. Exterior wall (NBEC)	21. Corner closure (NBEC)	
11. Jamb closure (NBEC)		

Soffit detail

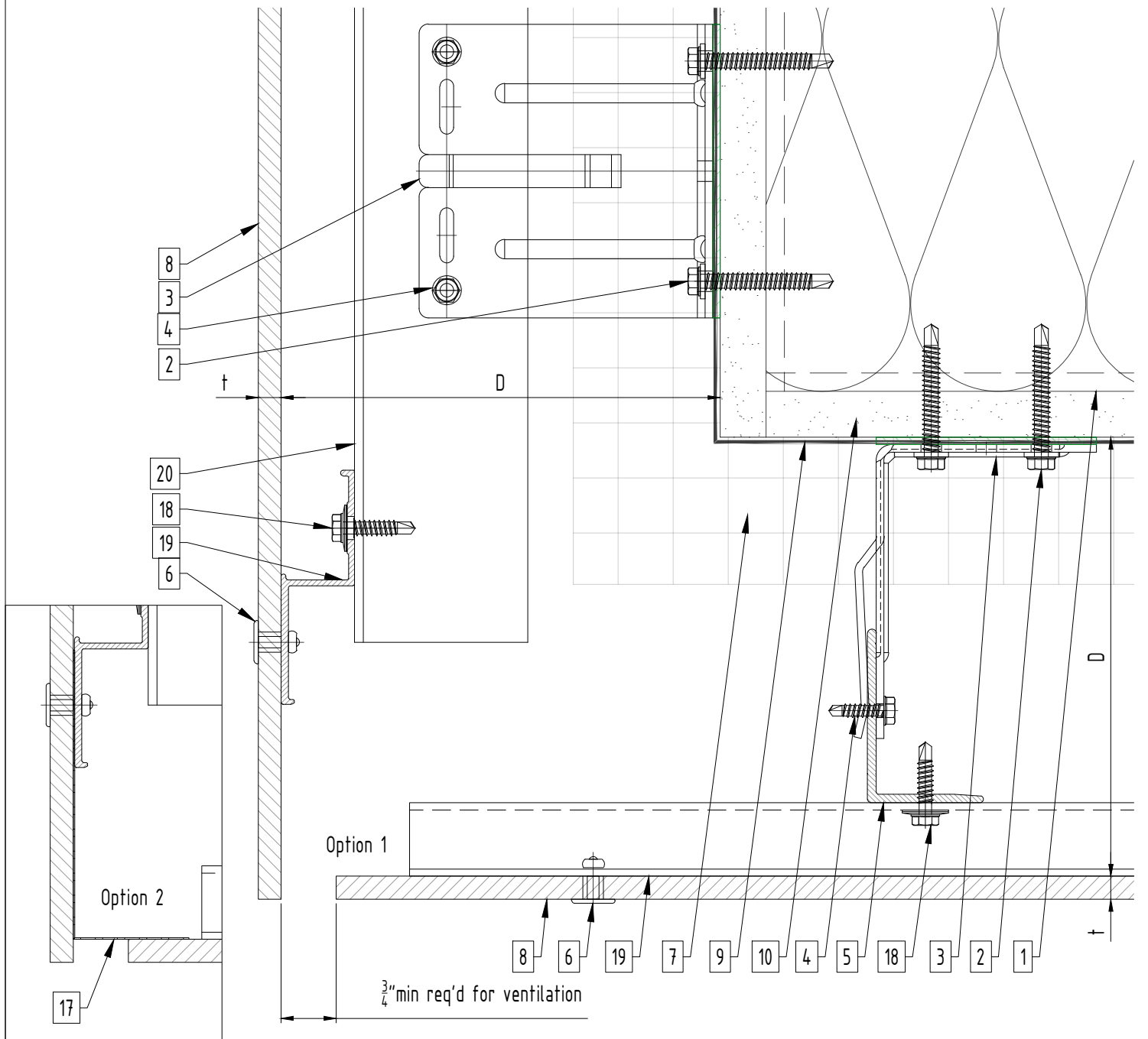


Legend

- | | |
|---|---|
| 1. Steel stud (16 GA typical) (NBEC) | 12. Coping (NBEC) |
| 2. Perimeter anchor (NBEC) | 13. Perforated window head closure (NBEC) |
| 3. Sigma wall bracket | 14. Window sill (NBEC) |
| 4. st/st self-drilling screw 3/16"x3/4" | 15. Perforated base closure (NBEC) |
| 5. Horizontal L-profile | 16. Aluminum angle (NBEC) |
| 6. Blind rivet | 17. Perforated closure |
| 7. Insulation (NBEC) | 18. St/st self-drilling screw 14"x1" |
| 8. Panel | 19. Z-profile |
| 9. A/V barrier (NBEC) | 20. Vertical L-profile |
| 10. Exterior wall (NBEC) | 21. Corner closure (NBEC) |
| 11. Jamb closure (NBEC) | |

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- t - Panel thickness
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Soffit detail 2



Legend

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)
- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)

- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)
- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)
- 17. Perforated closure
- 18. St/st self-drilling screw 14"x1"
- 19. Z-profile
- 20. Vertical L-profile
- 21. Corner closure (NBEC)

- D - System depth
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