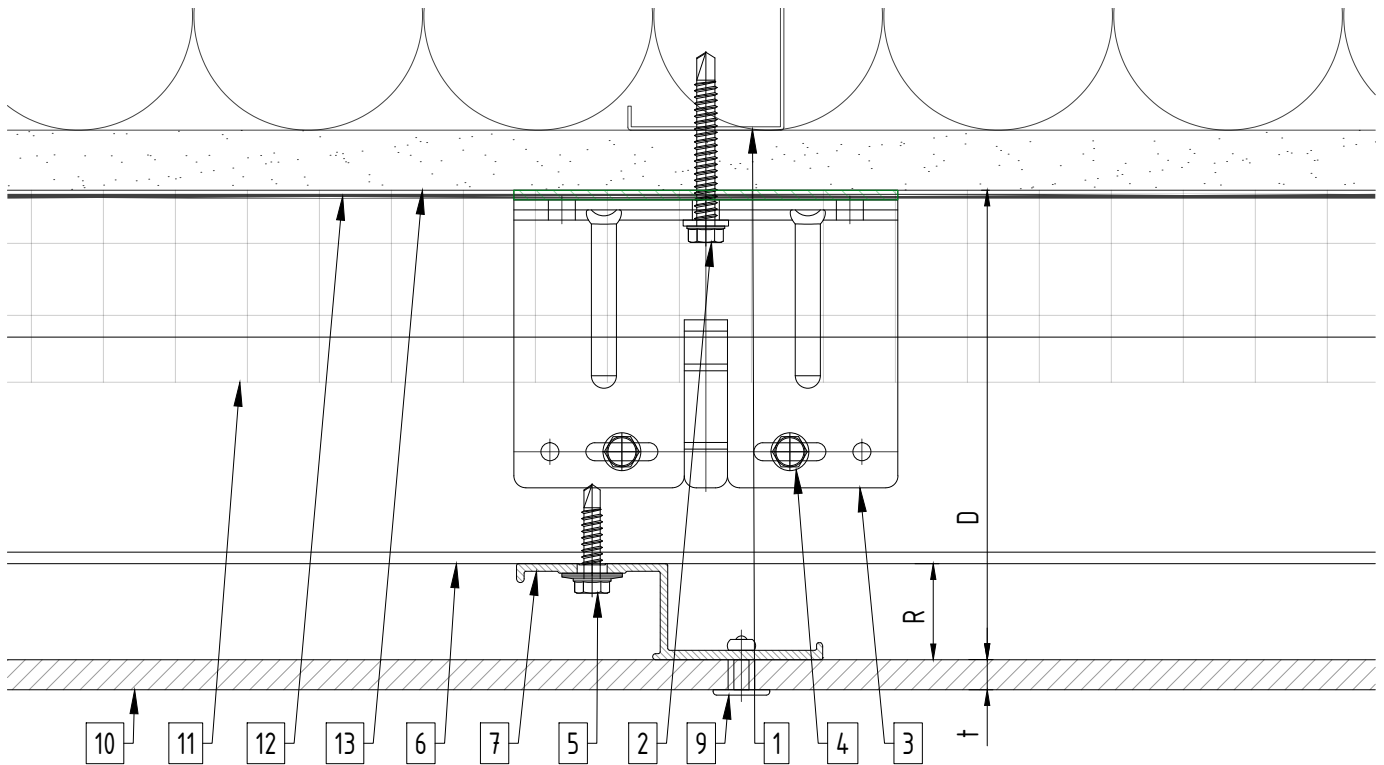


# System depth



### System depth

Bracket	nominal D System depth	min. D system depth	max. D system depth	R	t panel thickness
Sigma U.02	4 $\frac{1}{8}$ "	3 $\frac{1}{2}$ "	4 $\frac{3}{4}$ "	1"	varies
Sigma U.03	5"	4 $\frac{1}{4}$ "	5 $\frac{3}{4}$ "	1"	varies
Sigma U.04	6"	5 $\frac{1}{4}$ "	6 $\frac{3}{4}$ "	1"	varies
Sigma U.05	7"	6 $\frac{1}{4}$ "	7 $\frac{3}{4}$ "	1"	varies
Sigma U.06	8"	7 $\frac{1}{4}$ "	8 $\frac{3}{4}$ "	1"	varies
Sigma U.07	9"	8 $\frac{1}{4}$ "	9 $\frac{3}{4}$ "	1"	varies
Sigma U.08	10"	9 $\frac{1}{4}$ "	10 $\frac{3}{4}$ "	1"	varies
Sigma U.09	11"	10 $\frac{1}{4}$ "	11 $\frac{3}{4}$ "	1"	varies
Sigma U.10	12"	11 $\frac{1}{4}$ "	12 $\frac{3}{4}$ "	1"	varies
Sigma U.11	13"	12 $\frac{1}{4}$ "	13 $\frac{3}{4}$ "	1"	varies
Sigma U.12	14"	13 $\frac{1}{4}$ "	14 $\frac{3}{4}$ "	1"	varies

#### Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. St/st self-drilling screw  $\frac{3}{16}$ " x  $\frac{3}{4}$ "
5. St/st self-drilling screw 14"x1"
6. Horizontal L-profile
7. Vertical Z-profile
8. Vertical Hat-profile
9. Blind rivet
10. Panel

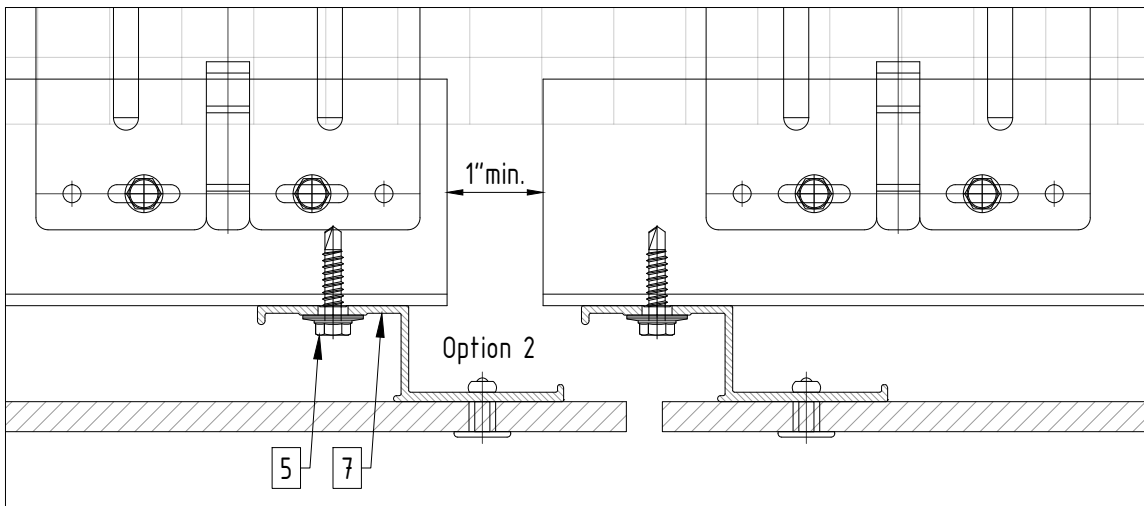
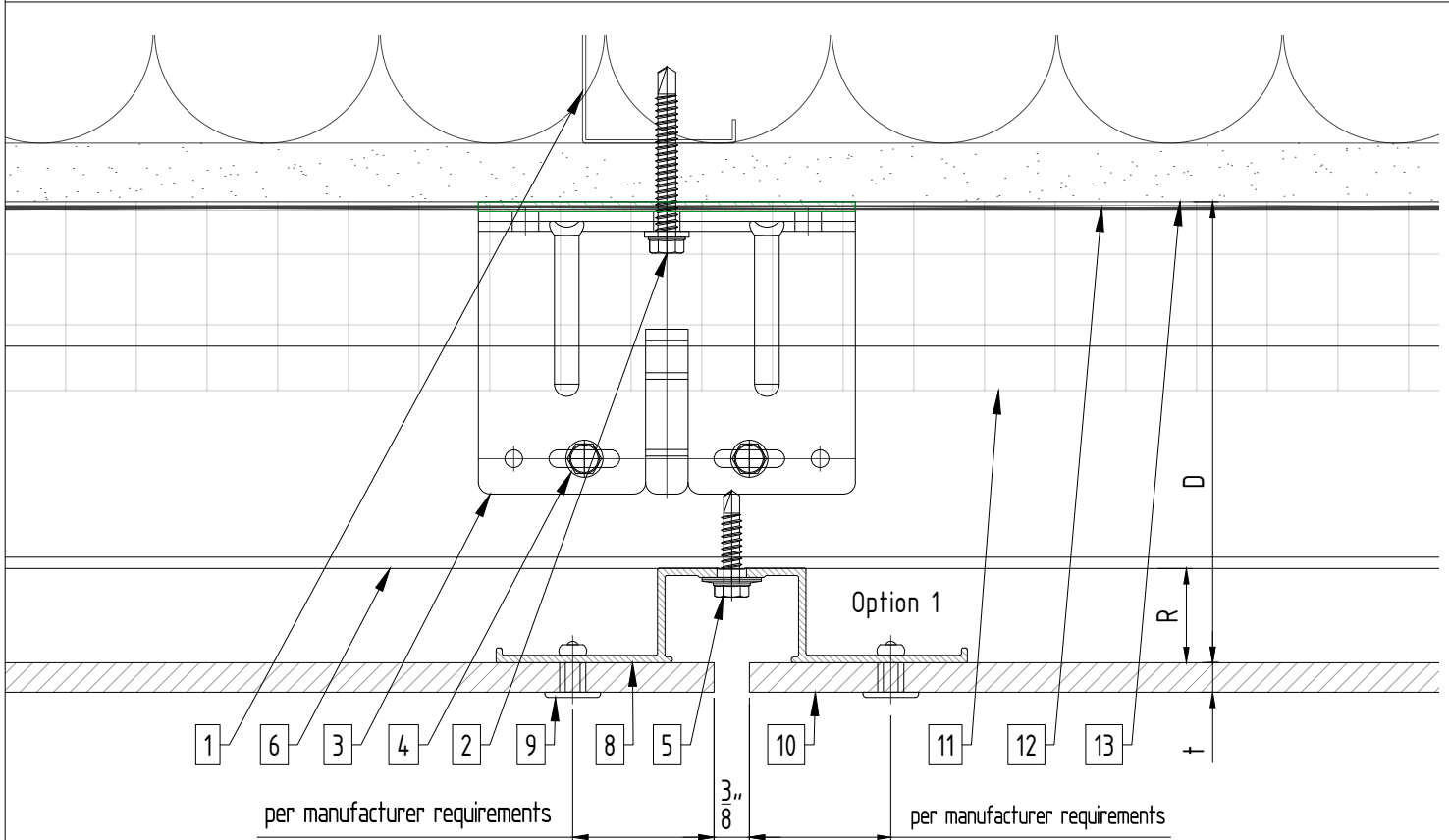
11. Insulation (NBEC)
12. A/V barrier (NBEC)
13. Exterior wall (NBEC)
14. Outer corner closure (NBEC)
15. Inner corner closure (NBEC)
16. Jamb closure (NBEC)
17. Vertical L-profile
18. Coping (NBEC)
19. Perforated window head closure (NBEC)
20. Window sill (NBEC)

21. Perforated base closure
22. Perforated closure

D - System depth  
 t - Panel thickness  
 R - Z-profile

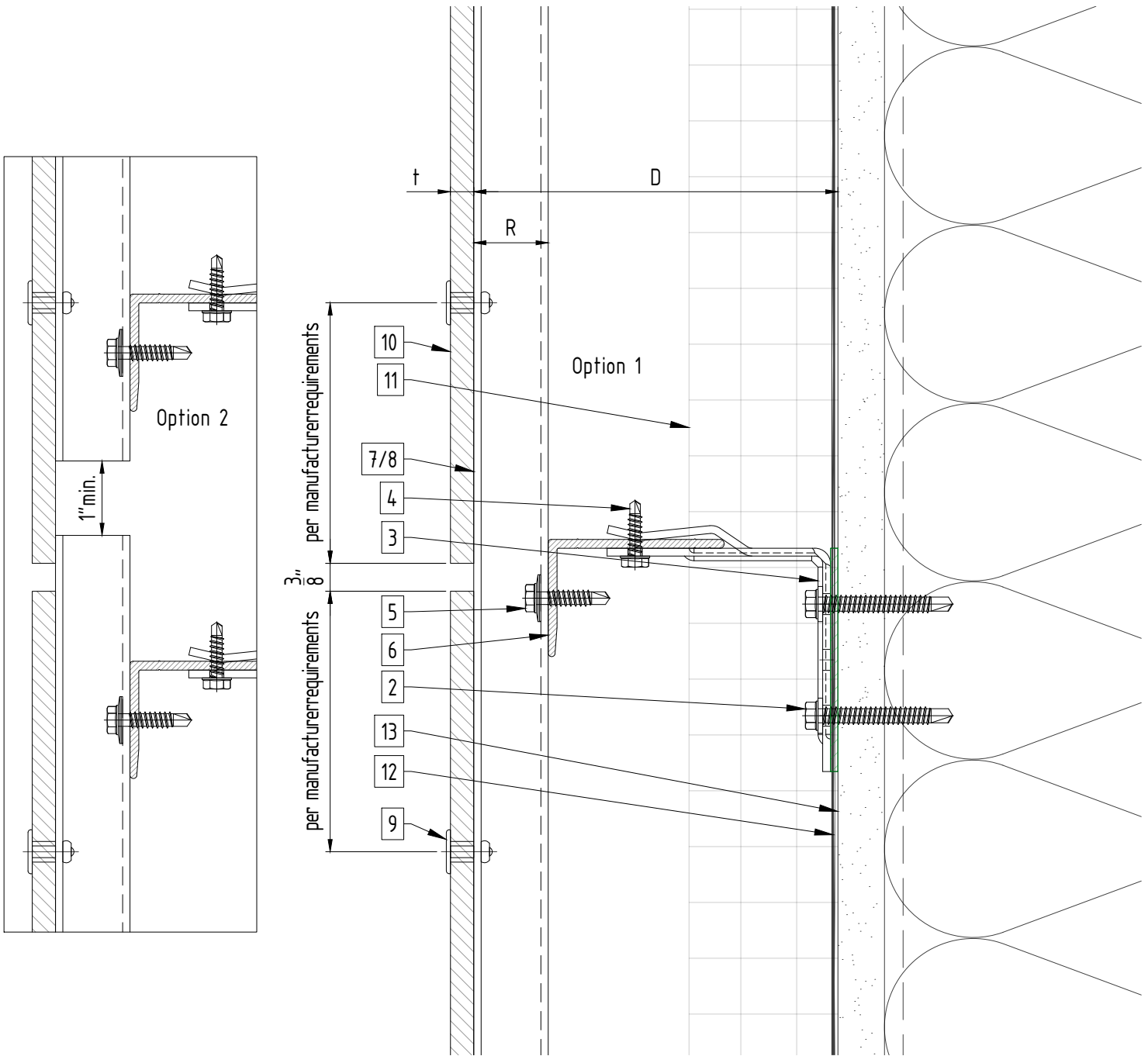
\* Ventilation will vary based on insulation depth.  
 \* Minimum ventilation requirement should be qualified by panel manufacturer.  
 \* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).  
 \* NBEC - Not by EcoCladding.

# Vertical joint



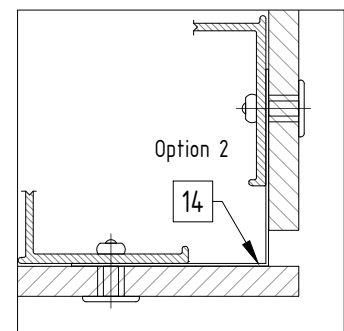
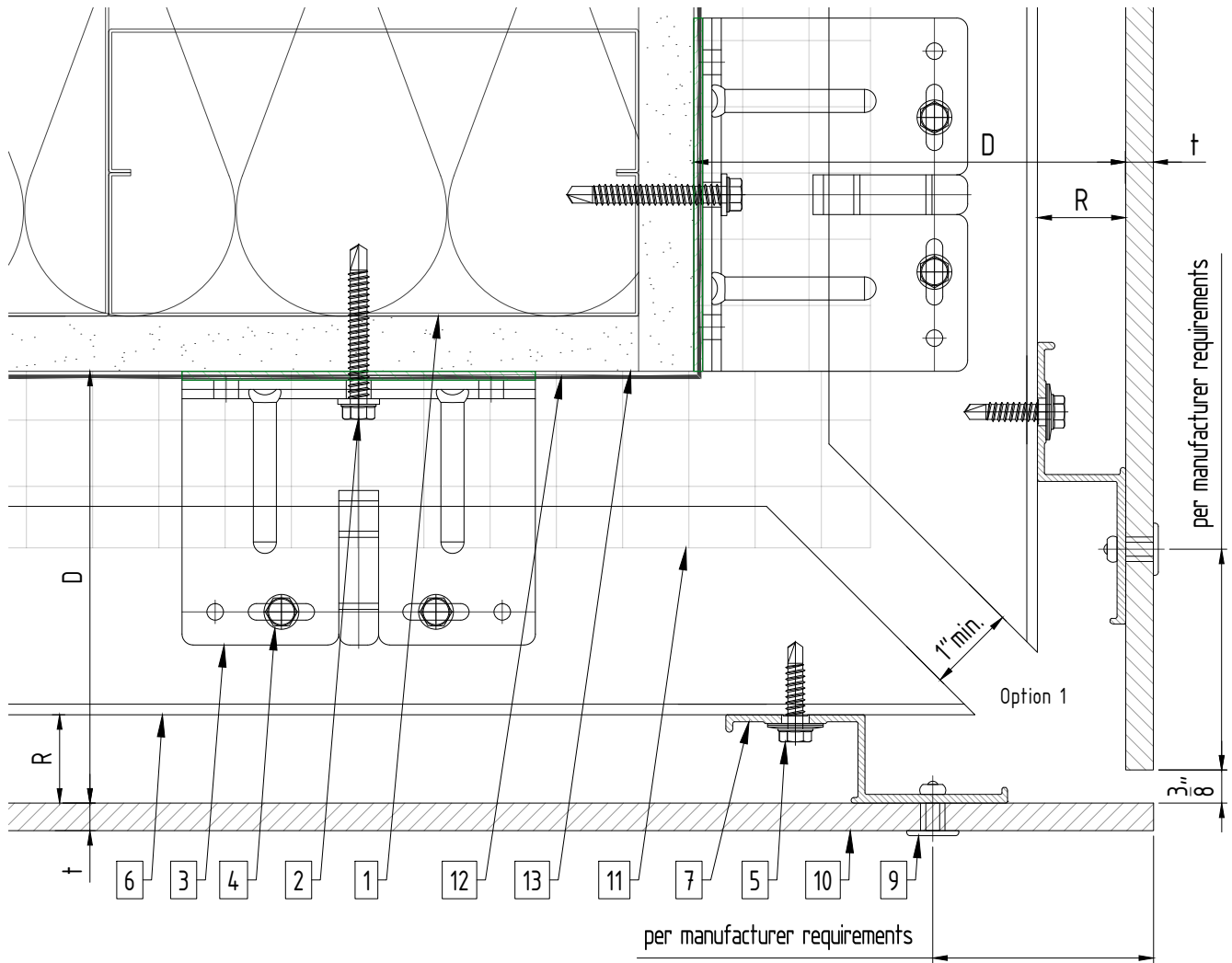
Legend			
1. Steel stud (16 GA typical) (NBEC)	11. Insulation (NBEC)	21. Perforated base closure	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	12. A/V barrier (NBEC)	22. Perforated closure	
3. Sigma wall bracket	13. Exterior wall (NBEC)		
4. St/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ "	14. Outer corner closure (NBEC)	D - System depth	
5. St/st self-drilling screw 14"x1"	15. Inner corner closure (NBEC)	t - Panel thickness	
6. Horizontal L-profile	16. Jamb closure (NBEC)	R - Z-profile	
7. Vertical Z-profile	17. Vertical L-profile		
8. Vertical Hat-profile	18. Coping (NBEC)		
9. Blind rivet	19. Perforated window head closure (NBEC)		
10. Panel	20. Window sill (NBEC)		

# Horizontal joint



Legend			
1. Steel stud (16 GA typical) (NBEC)	11. Insulation (NBEC)	21. Perforated base closure	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	12. A/V barrier (NBEC)	22. Perforated closure	
3. Sigma wall bracket	13. Exterior wall (NBEC)	D - System depth	
4. St/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ "	14. Outer corner closure (NBEC)	t - Panel thickness	
5. St/st self-drilling screw $14 \times 1"$	15. Inner corner closure (NBEC)	R - Z-profile	
6. Horizontal L-profile	16. Jamb closure (NBEC)		
7. Vertical Z-profile	17. Vertical L-profile		
8. Vertical Hat-profile	18. Coping (NBEC)		
9. Blind rivet	19. Perforated window head closure (NBEC)		
10. Panel	20. Window sill (NBEC)		

# Outer corner



**Legend**

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. St/st self-drilling screw  $\frac{3}{16} \times \frac{3}{4}$ "
- 5. St/st self-drilling screw  $14 \times 1$ "
- 6. Horizontal L-profile
- 7. Vertical Z-profile
- 8. Vertical Hat-profile
- 9. Blind rivet
- 10. Panel

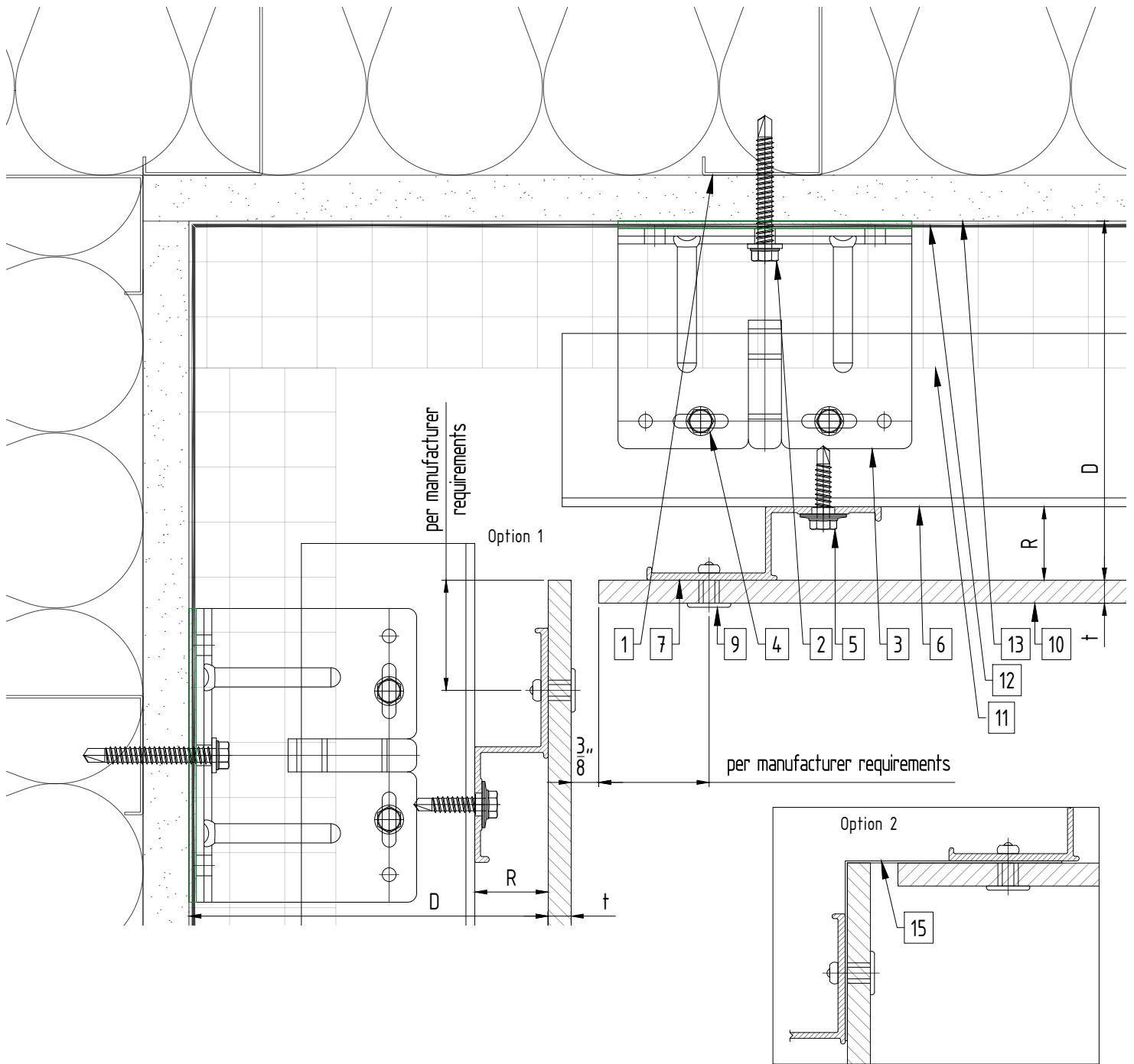
- 11. Insulation (NBEC)
- 12. A/V barrier (NBEC)
- 13. Exterior wall (NBEC)
- 14. Outer corner closure (NBEC)
- 15. Inner corner closure (NBEC)
- 16. Jamb closure (NBEC)
- 17. Vertical L-profile
- 18. Coping (NBEC)
- 19. Perforated window head closure (NBEC)
- 20. Window sill (NBEC)

- 21. Perforated base closure
- 22. Perforated closure

D - System depth  
 t - Panel thickness  
 R - Z-profile

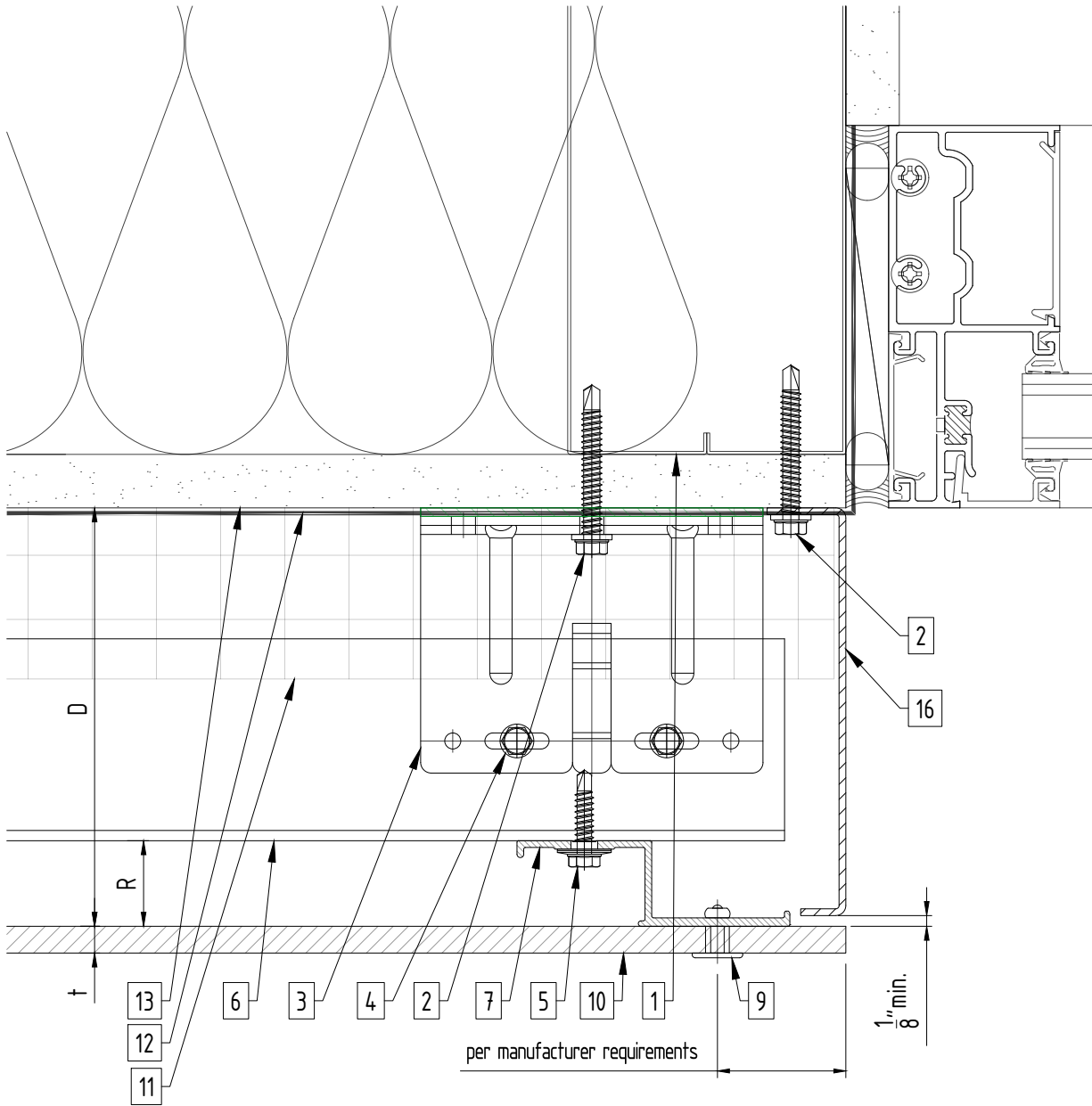
\* Ventilation will vary based on insulation depth.  
 \* Minimum ventilation requirement should be qualified by panel manufacturer.  
 \* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).  
 \* NBEC - Not by EcoCladding.

# Inner corner



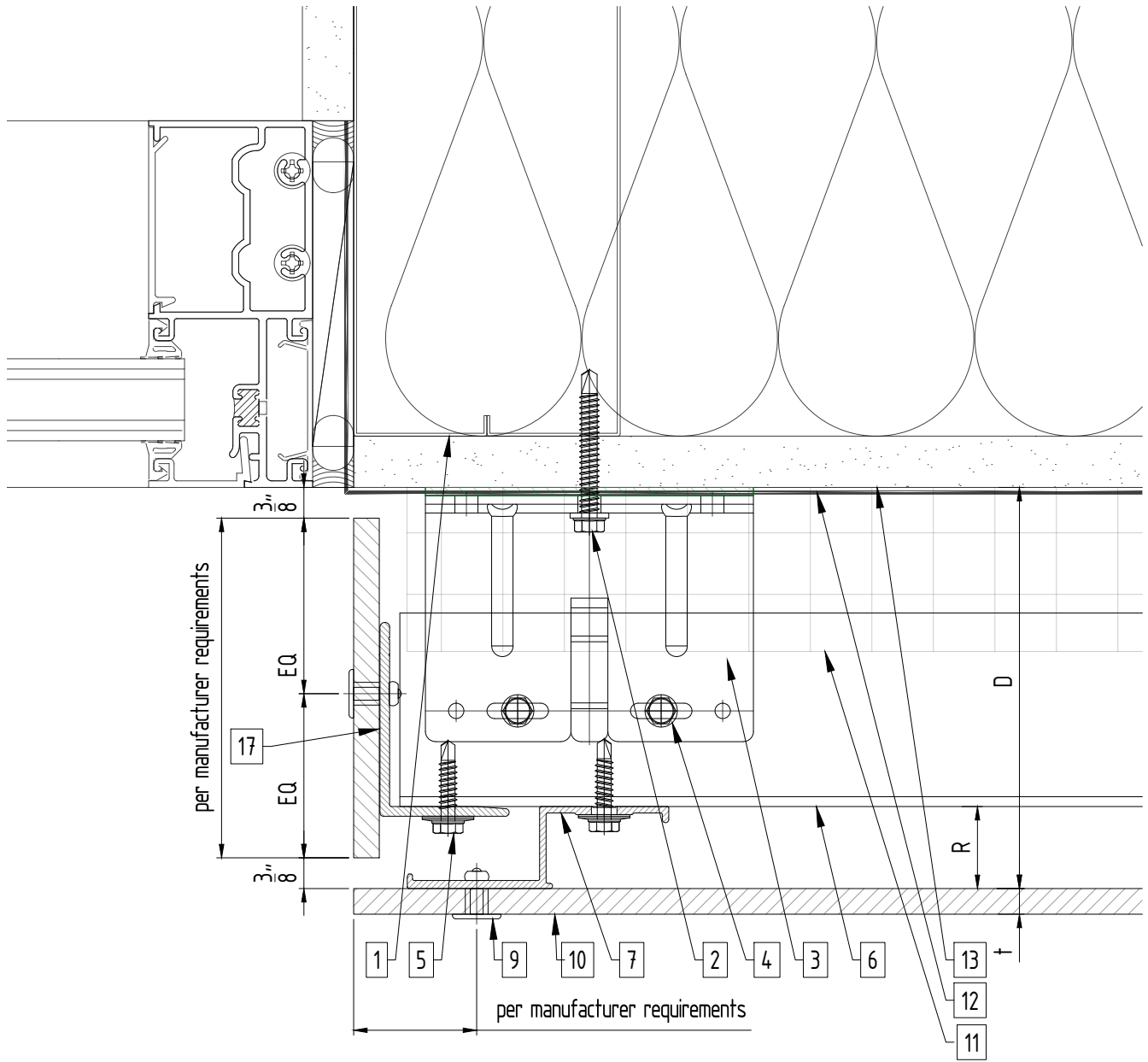
Legend			
1. Steel stud (16 GA typical) (NBEC)	11. Insulation (NBEC)	21. Perforated base closure	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	12. A/V barrier (NBEC)	22. Perforated closure	
3. Sigma wall bracket	13. Exterior wall (NBEC)		
4. St/st self-drilling screw $\frac{3}{16}$ " x $\frac{3}{4}$ "	14. Outer corner closure (NBEC)		
5. St/st self-drilling screw $1\frac{1}{4}$ " x 1"	15. Inner corner closure (NBEC)	D - System depth	
6. Horizontal L-profile	16. Jamb closure (NBEC)	t - Panel thickness	
7. Vertical Z-profile	17. Vertical L-profile	R - Z-profile	
8. Vertical Hat-profile	18. Coping (NBEC)		
9. Blind rivet	19. Perforated window head closure (NBEC)		
10. Panel	20. Window sill (NBEC)		

# Window jamb (option 1)



Legend			
1. Steel stud (16 GA typical) (NBEC)	11. Insulation (NBEC)	21. Perforated base closure	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	12. A/V barrier (NBEC)	22. Perforated closure	
3. Sigma wall bracket	13. Exterior wall (NBEC)	D - System depth	
4. St/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ "	14. Outer corner closure (NBEC)	t - Panel thickness	
5. St/st self-drilling screw 14"x1"	15. Inner corner closure (NBEC)	R - Z-profile	
6. Horizontal L-profile	16. Jamb closure (NBEC)		
7. Vertical Z-profile	17. Vertical L-profile		
8. Vertical Hat-profile	18. Coping (NBEC)		
9. Blind rivet	19. Perforated window head closure (NBEC)		
10. Panel	20. Window sill (NBEC)		

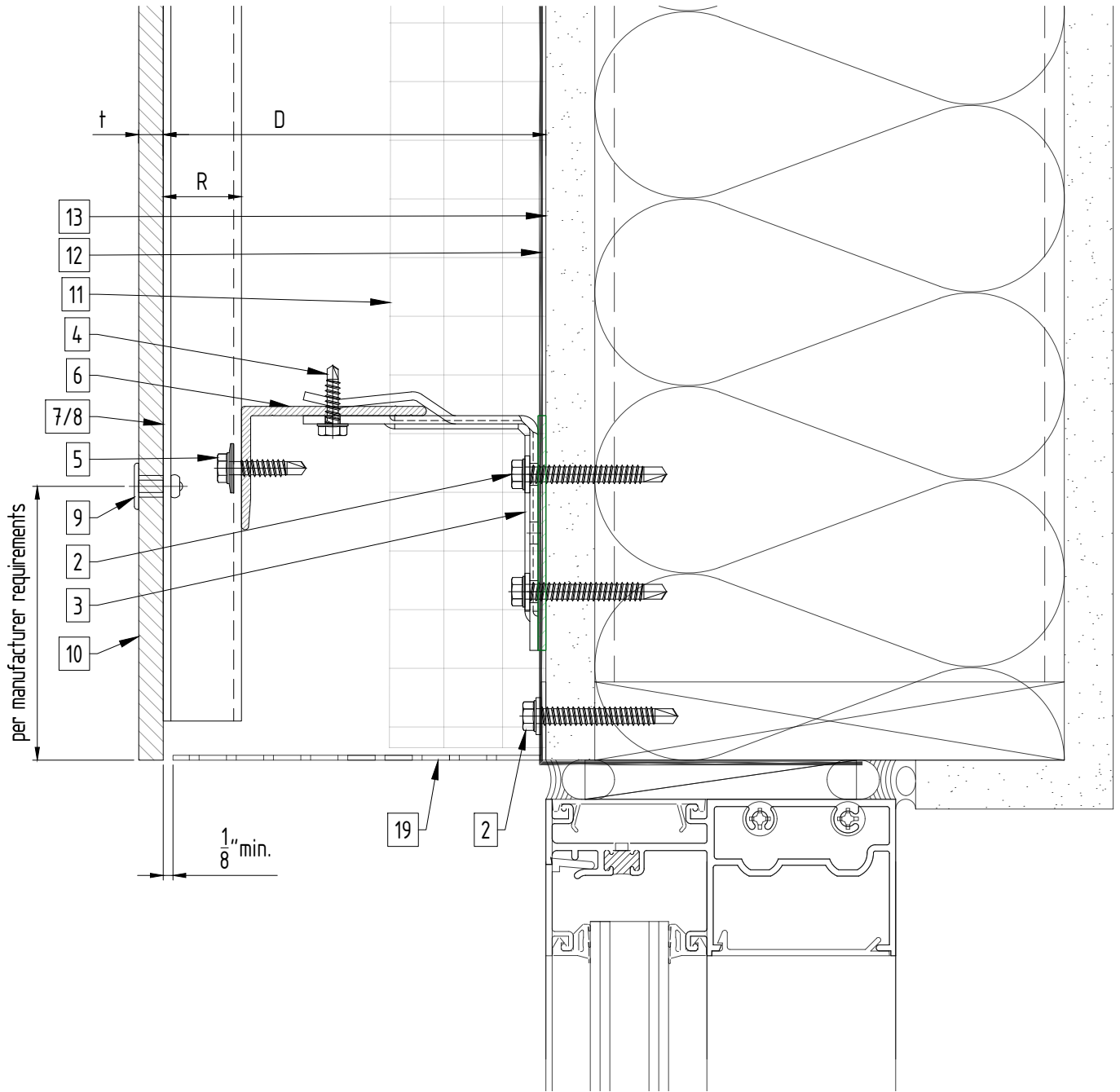
# Window jamb (option 2)



Legend			
1. Steel stud (16 GA typical) (NBEC)	11. Insulation (NBEC)	21. Perforated base closure	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	12. A/V barrier (NBEC)	22. Perforated closure	
3. Sigma wall bracket	13. Exterior wall (NBEC)	D - System depth	
4. St/st self-drilling screw $\frac{3}{16}$ " x $\frac{3}{4}$ "	14. Outer corner closure (NBEC)	t - Panel thickness	
5. St/st self-drilling screw 14"x1"	15. Inner corner closure (NBEC)	R - Z-profile	
6. Horizontal L-profile	16. Jamb closure (NBEC)		
7. Vertical Z-profile	17. Vertical L-profile		
8. Vertical Hat-profile	18. Coping (NBEC)		
9. Blind rivet	19. Perforated window head closure (NBEC)		
10. Panel	20. Window sill (NBEC)		

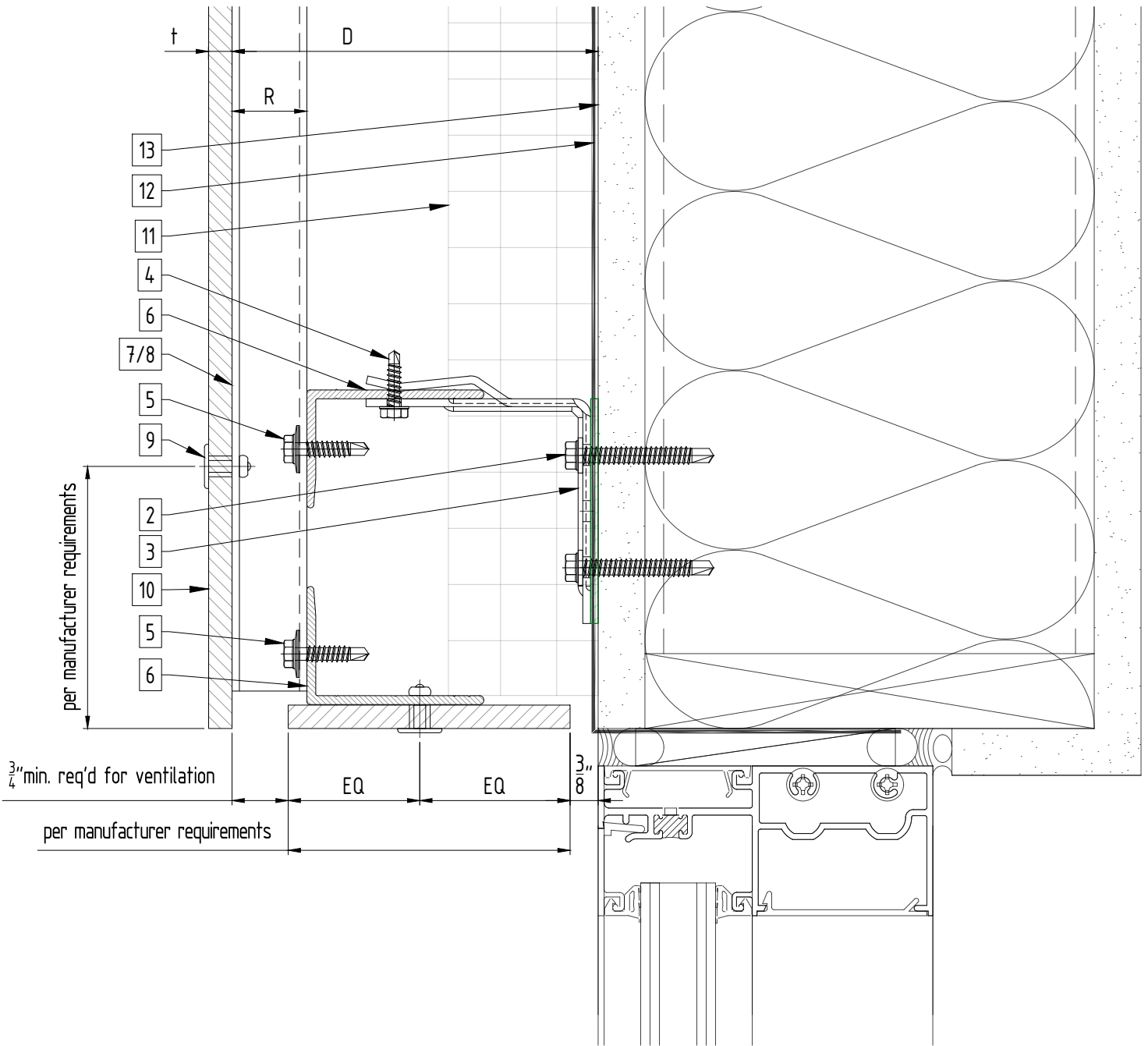


# Window head (option 1)

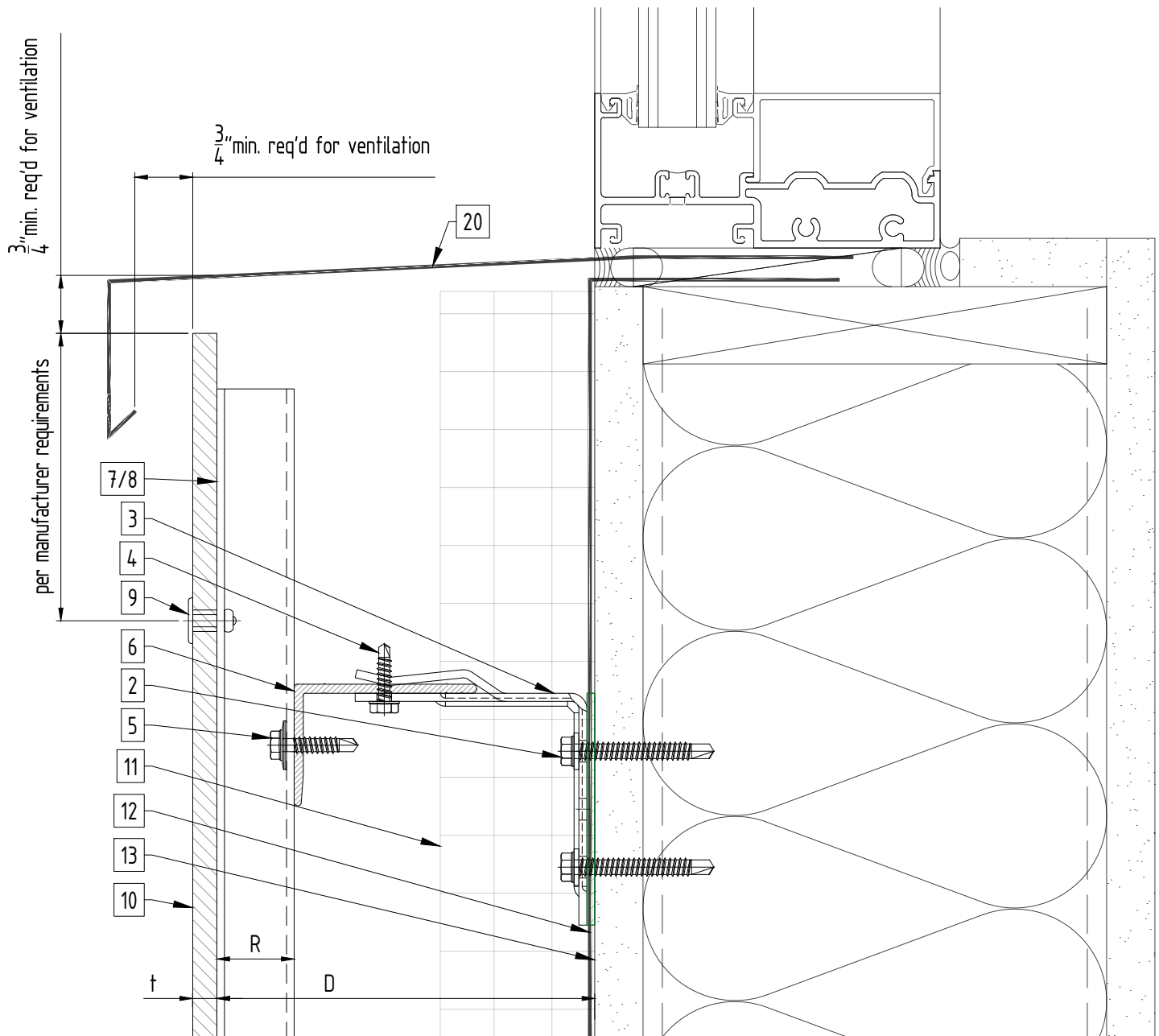


Legend			
1. Steel stud (16 GA typical) (NBEC)	11. Insulation (NBEC)	21. Perforated base closure	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	12. A/V barrier (NBEC)	22. Perforated closure	
3. Sigma wall bracket	13. Exterior wall (NBEC)	D - System depth	
4. St/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ "	14. Outer corner closure (NBEC)	t - Panel thickness	
5. St/st self-drilling screw $14 \times 1$ "	15. Inner corner closure (NBEC)	R - Z-profile	
6. Horizontal L-profile	16. Jamb closure (NBEC)		
7. Vertical Z-profile	17. Vertical L-profile		
8. Vertical Hat-profile	18. Coping (NBEC)		
9. Blind rivet	19. Perforated window head closure (NBEC)		
10. Panel	20. Window sill (NBEC)		

# Window head (option 2)



Legend			
1. Steel stud (16 GA typical) (NBEC)	11. Insulation (NBEC)	21. Perforated base closure	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	12. A/V barrier (NBEC)	22. Perforated closure	
3. Sigma wall bracket	13. Exterior wall (NBEC)	D - System depth	
4. St/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ "	14. Outer corner closure (NBEC)	t - Panel thickness	
5. St/st self-drilling screw 14"x1"	15. Inner corner closure (NBEC)	R - Z-profile	
6. Horizontal L-profile	16. Jamb closure (NBEC)		
7. Vertical Z-profile	17. Vertical L-profile		
8. Vertical Hat-profile	18. Coping (NBEC)		
9. Blind rivet	19. Perforated window head closure (NBEC)		
10. Panel	20. Window sill (NBEC)		



### Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. St/st self-drilling screw  $\frac{3}{16} \times \frac{3}{4}$ "
5. St/st self-drilling screw  $14 \times 1$ "
6. Horizontal L-profile
7. Vertical Z-profile
8. Vertical Hat-profile
9. Blind rivet
10. Panel

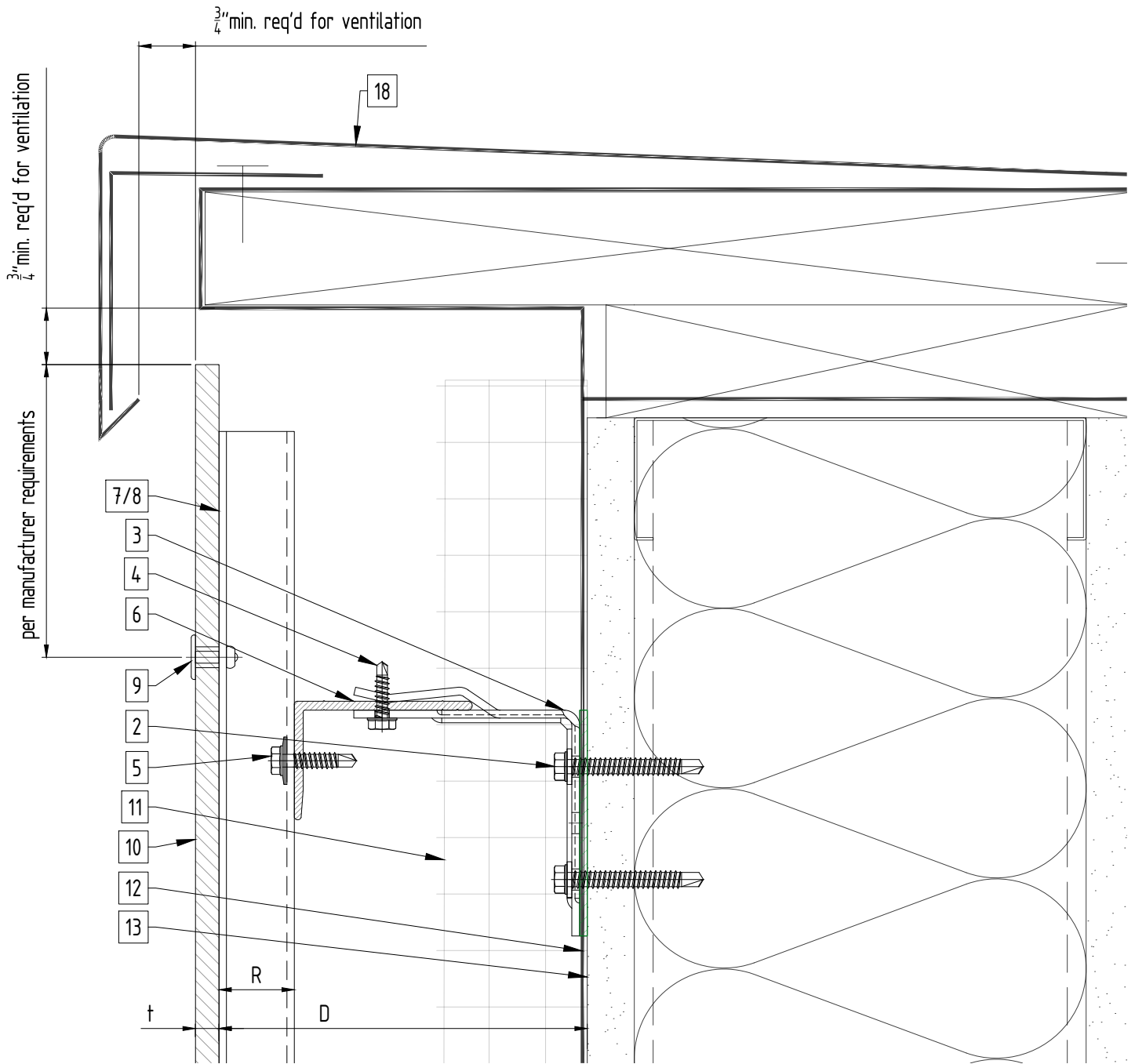
11. Insulation (NBEC)
12. A/V barrier (NBEC)
13. Exterior wall (NBEC)
14. Outer corner closure (NBEC)
15. Inner corner closure (NBEC)
16. Jamb closure (NBEC)
17. Vertical L-profile
18. Coping (NBEC)
19. Perforated window head closure (NBEC)
20. Window sill (NBEC)

21. Perforated base closure
22. Perforated closure

D - System depth  
t - Panel thickness  
R - Z-profile

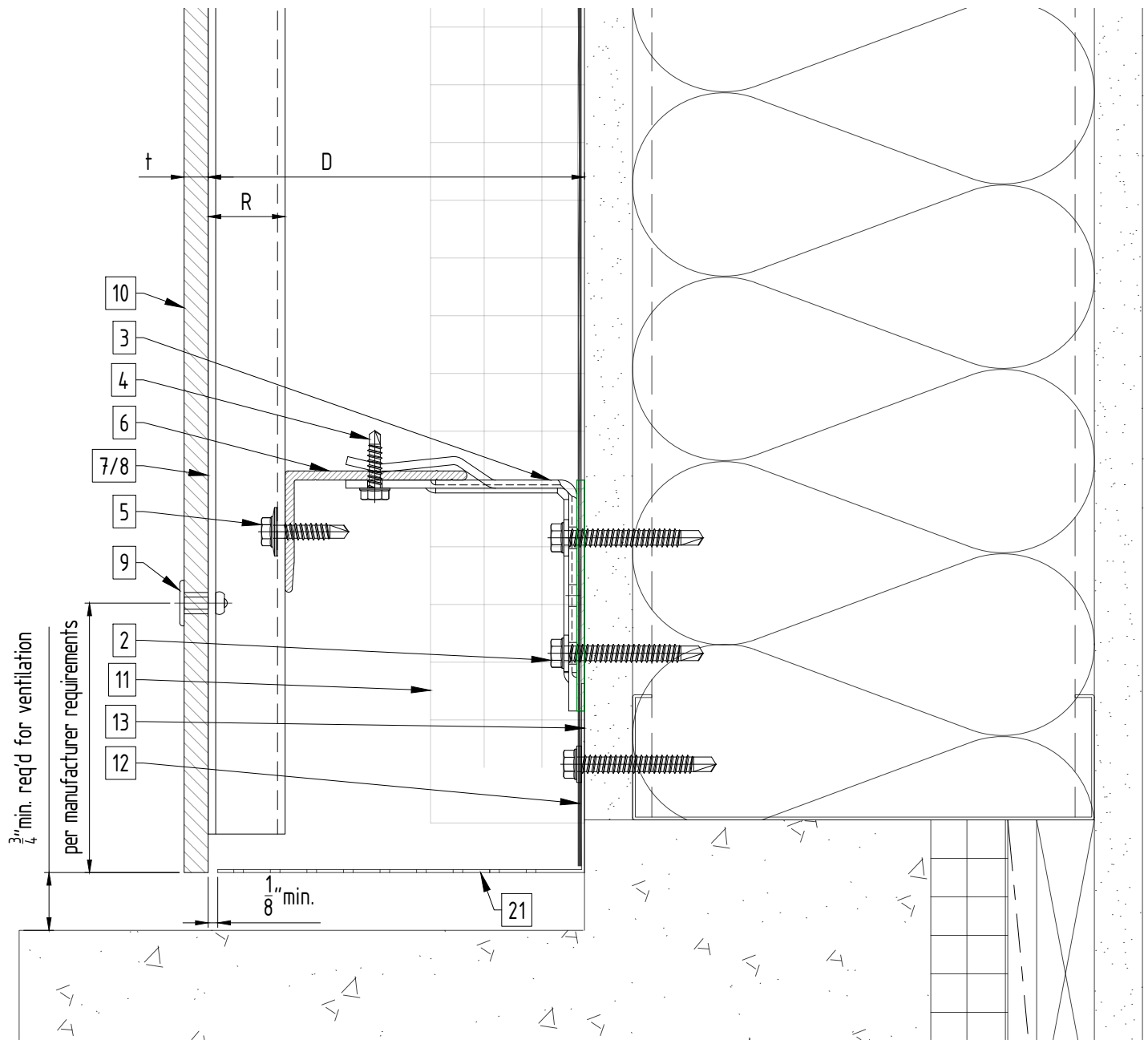
- \* Ventilation will vary based on insulation depth.
- \* Minimum ventilation requirement should be qualified by panel manufacturer.
- \* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
- \* NBEC - Not by EcoCladding.

# Coping detail



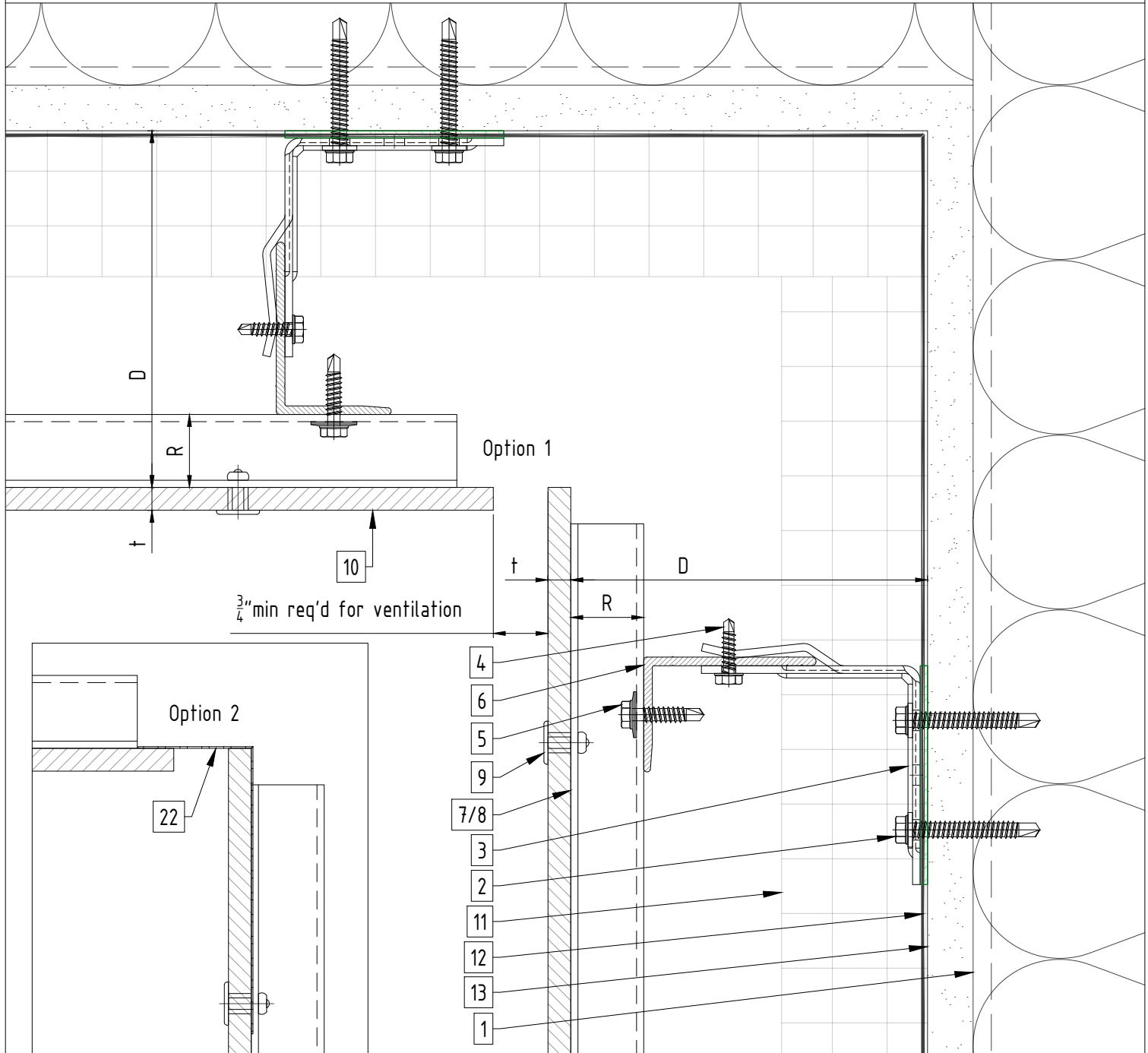
Legend			
1. Steel stud (16 GA typical) (NBEC)	11. Insulation (NBEC)	21. Perforated base closure	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	12. A/V barrier (NBEC)	22. Perforated closure	
3. Sigma wall bracket	13. Exterior wall (NBEC)	D - System depth	
4. St/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ "	14. Outer corner closure (NBEC)	t - Panel thickness	
5. St/st self-drilling screw 14"x1"	15. Inner corner closure (NBEC)	R - Z-profile	
6. Horizontal L-profile	16. Jamb closure (NBEC)		
7. Vertical Z-profile	17. Vertical L-profile		
8. Vertical Hat-profile	18. Coping (NBEC)		
9. Blind rivet	19. Perforated window head closure (NBEC)		
10. Panel	20. Window sill (NBEC)		

# Base detail



Legend			
1. Steel stud (16 GA typical) (NBEC)	11. Insulation (NBEC)	21. Perforated base closure	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	12. A/V barrier (NBEC)	22. Perforated closure	
3. Sigma wall bracket	13. Exterior wall (NBEC)	D - System depth	
4. St/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ "	14. Outer corner closure (NBEC)	t - Panel thickness	
5. St/st self-drilling screw 14"x1"	15. Inner corner closure (NBEC)	R - Z-profile	
6. Horizontal L-profile	16. Jamb closure (NBEC)		
7. Vertical Z-profile	17. Vertical L-profile		
8. Vertical Hat-profile	18. Coping (NBEC)		
9. Blind rivet	19. Perforated window head closure (NBEC)		
10. Panel	20. Window sill (NBEC)		

# Soffit detail



Legend			
1. Steel stud (16 GA typical) (NBEC)	11. Insulation (NBEC)	21. Perforated base closure	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	12. A/V barrier (NBEC)	22. Perforated closure	
3. Sigma wall bracket	13. Exterior wall (NBEC)		
4. St/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ "	14. Outer corner closure (NBEC)	D - System depth	
5. St/st self-drilling screw $14 \times 1"$	15. Inner corner closure (NBEC)	t - Panel thickness	
6. Horizontal L-profile	16. Jamb closure (NBEC)	R - Z-profile	
7. Vertical Z-profile	17. Vertical L-profile		
8. Vertical Hat-profile	18. Coping (NBEC)		
9. Blind rivet	19. Perforated window head closure (NBEC)		
10. Panel	20. Window sill (NBEC)		

