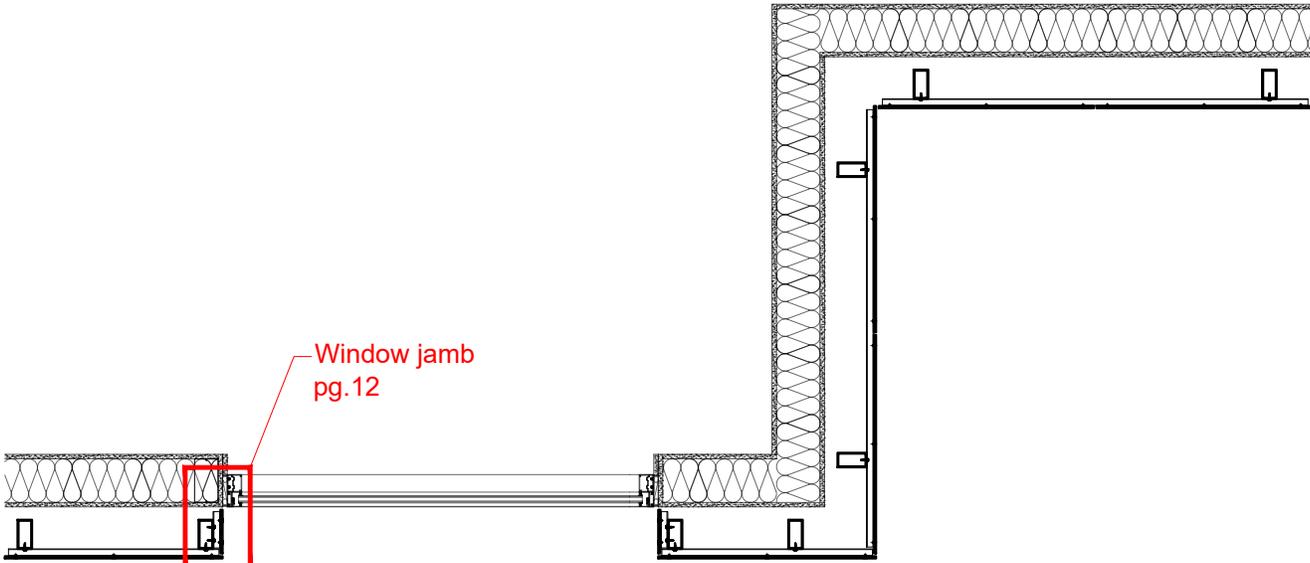
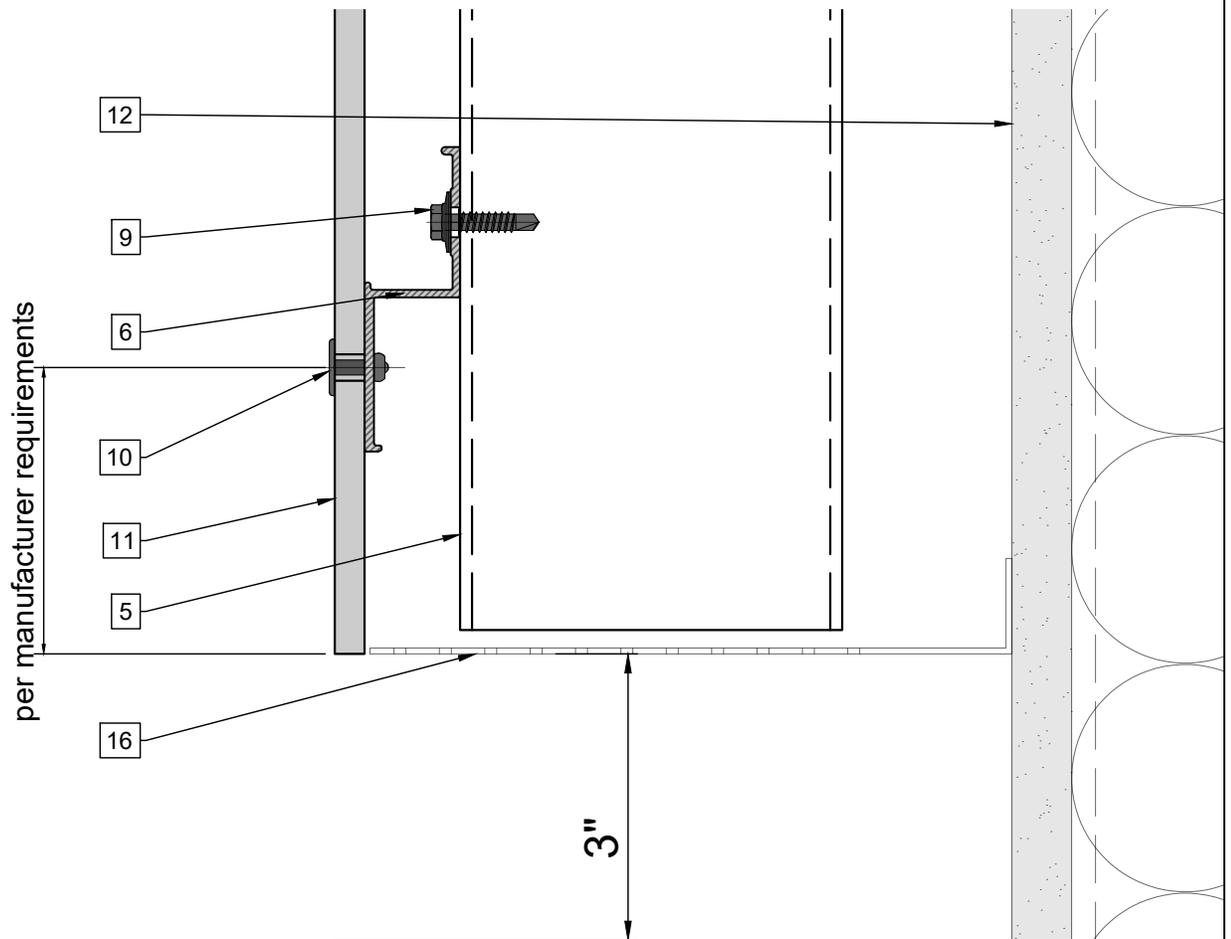


Section A

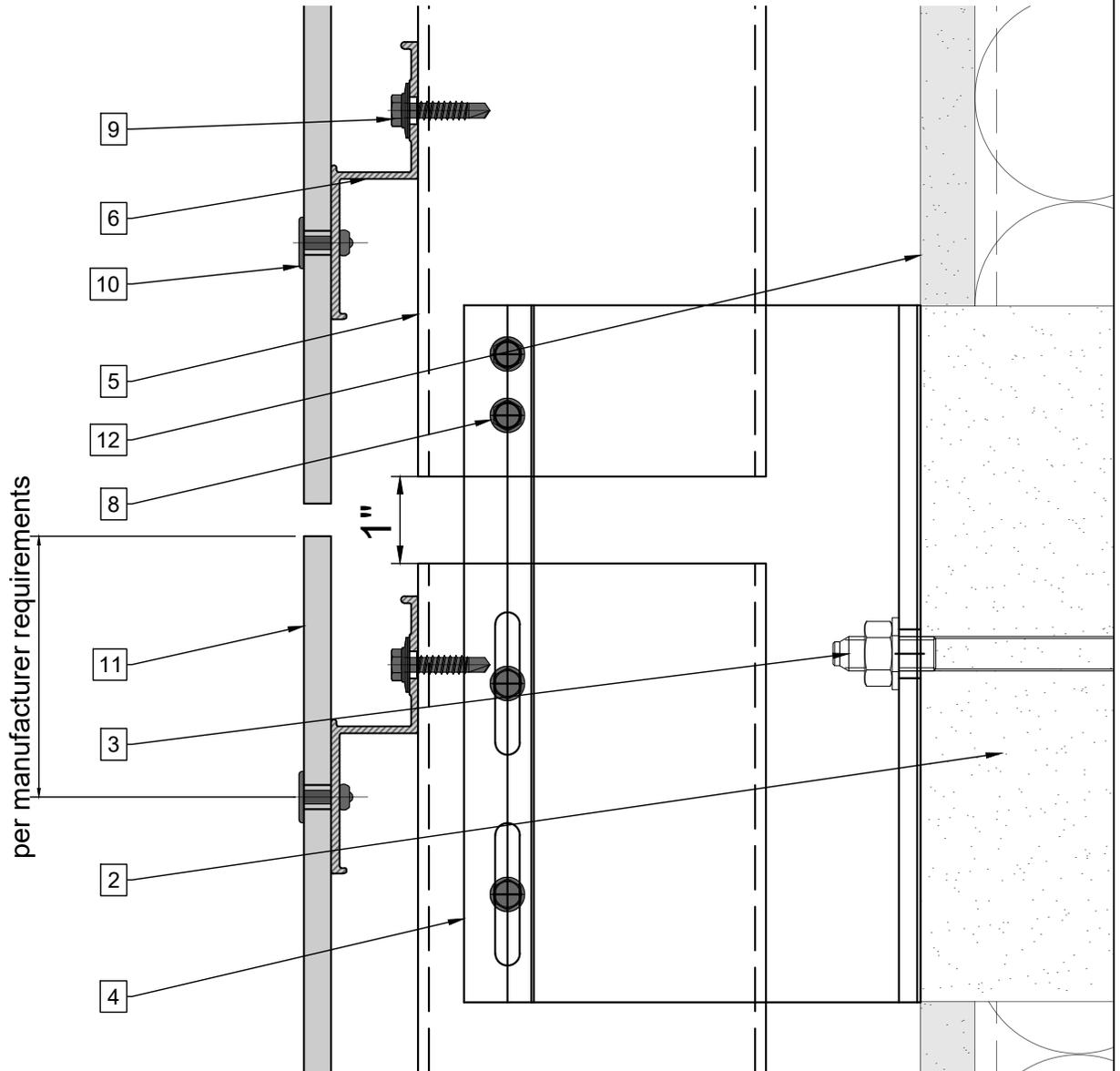


Section B



**Legend**

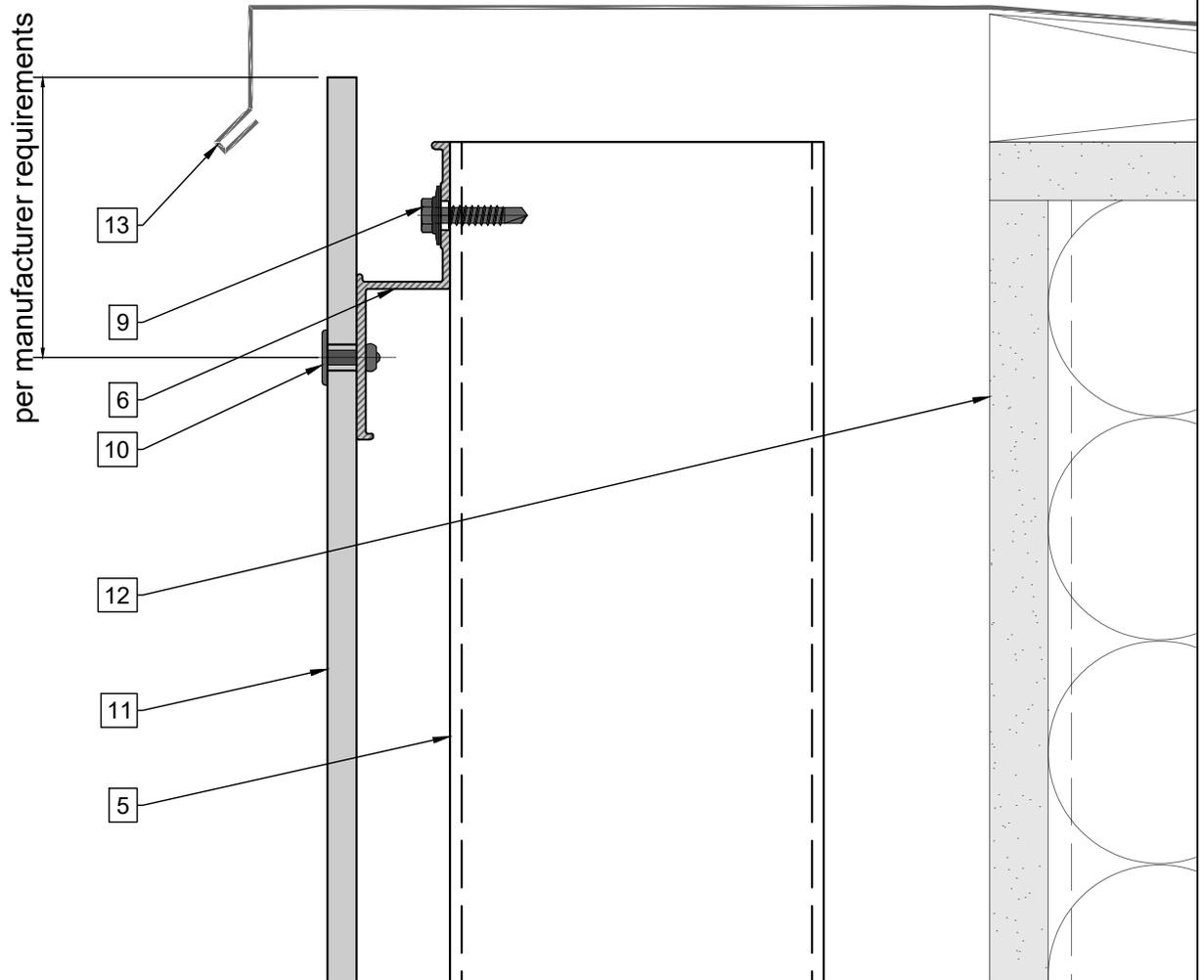
- |   |                                       |   |
|---|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                   | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)                                       | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor   | 11. Panel                             |   |
| 4. Alpha E wall bracket   | 12. Exterior wall                     |   |
| 5. Aluminum tube  | 13. Coping                            |   |
| 6. Z-profile  | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16}$ " x $\frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                             | 16. Perforated base closure           |   |



### Legend

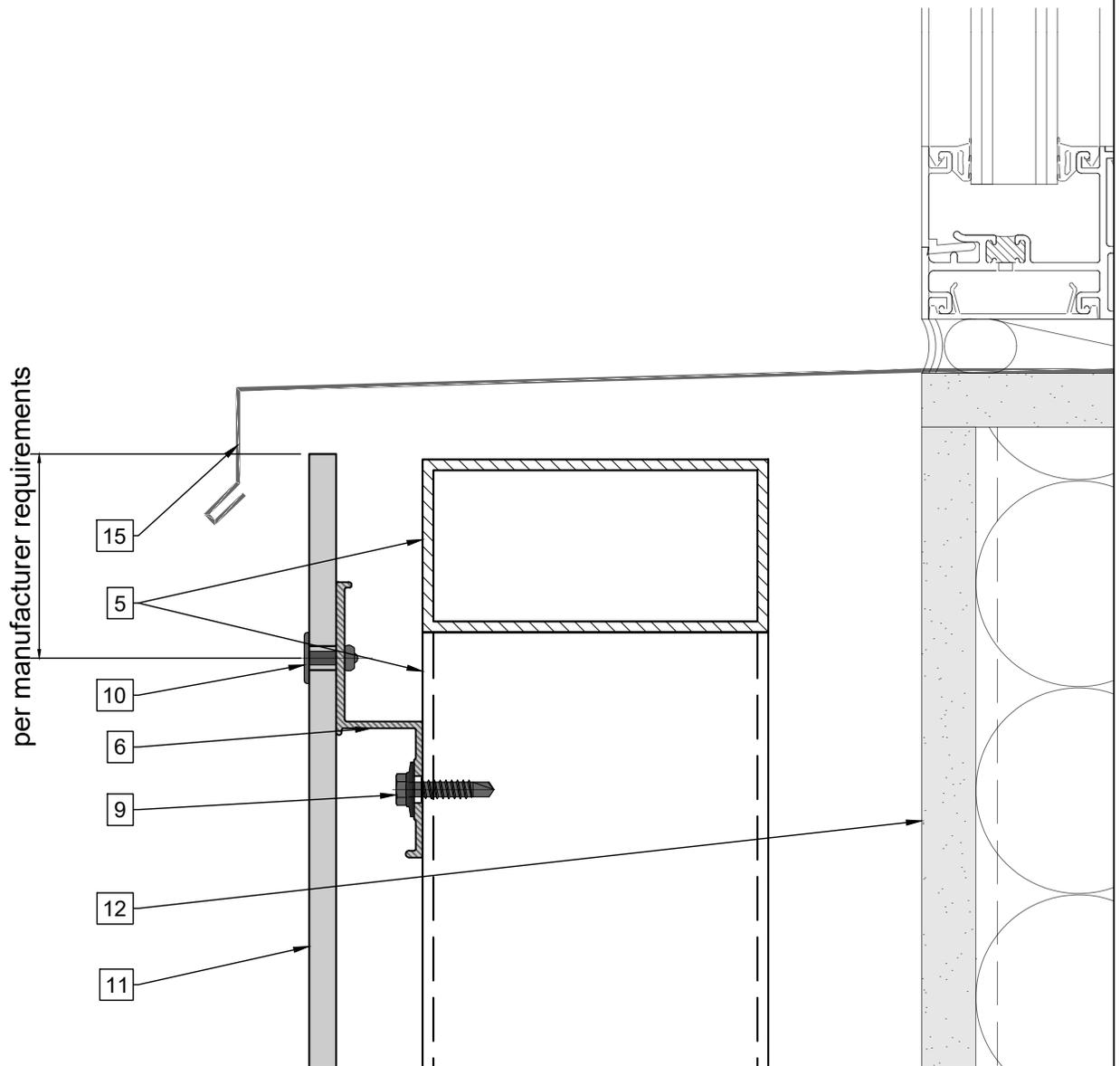
- |   |                                       |   |
|---|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                   | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)                                       | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor   | 11. Panel                             |   |
| 4. Alpha E wall bracket   | 12. Exterior wall                     |   |
| 5. Aluminum tube  | 13. Coping                            |   |
| 6. Z-profile  | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16}$ " x $\frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                             | 16. Perforated base closure           |   |

# Coping detail



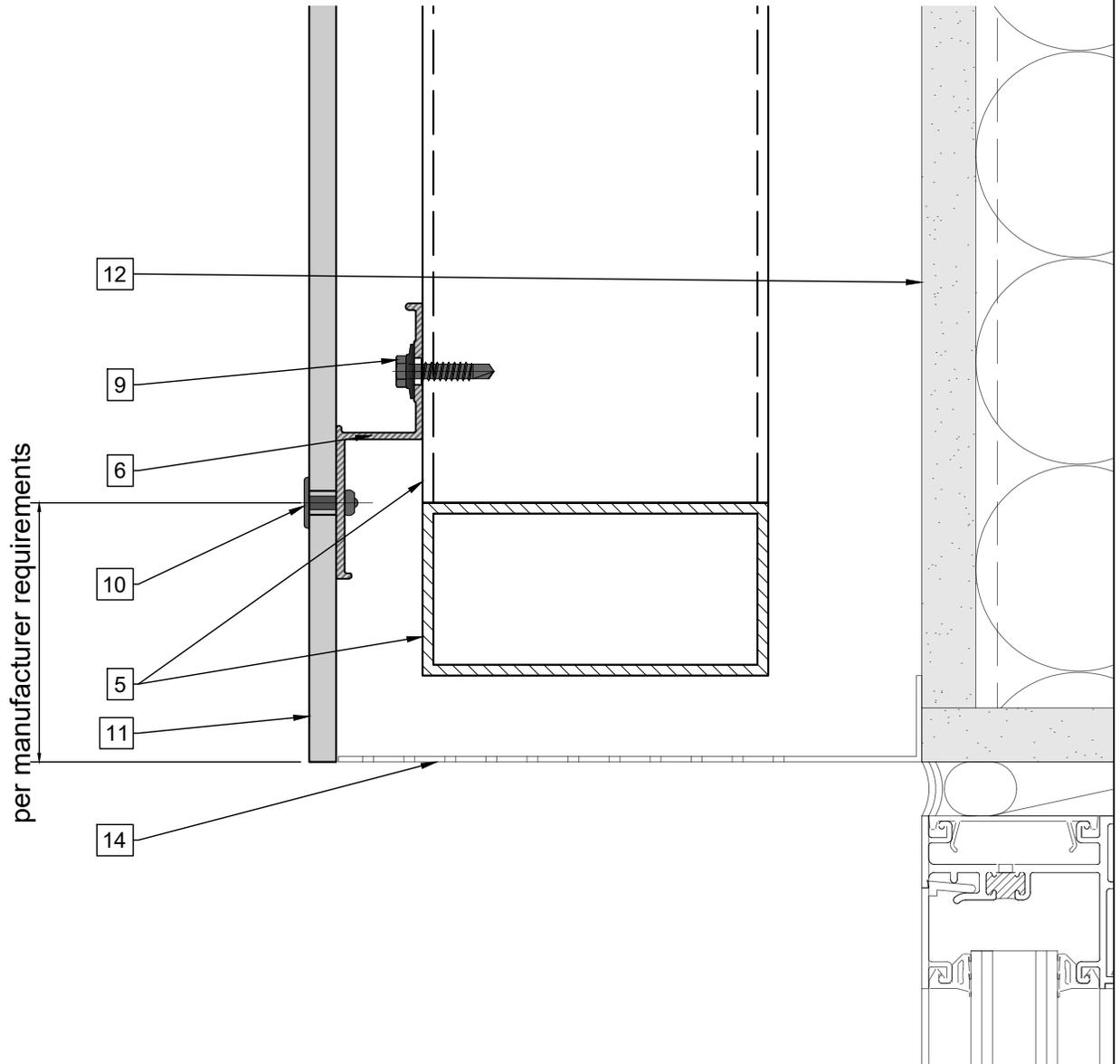
## Legend

- |  |                                       |   |
|--|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                  | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)                                      | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor  | 11. Panel                             |   |
| 4. Alpha E wall bracket  | 12. Exterior wall                     |   |
| 5. Aluminum tube   | 13. Coping                            |   |
| 6. Z-profile   | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16}$ "x $\frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                            | 16. Perforated base closure           |   |



**Legend**

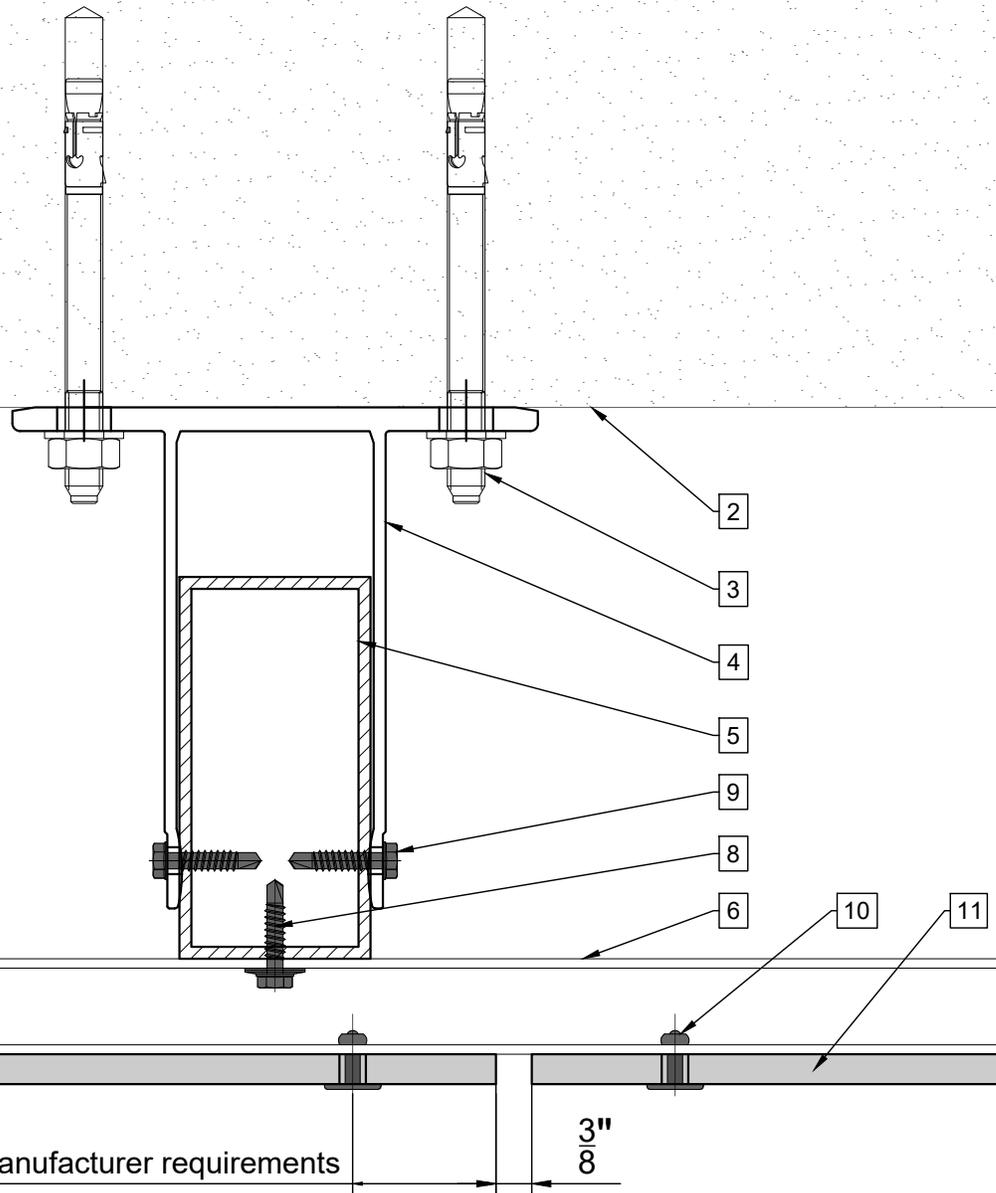
- |  |                                       |   |
|--|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                    | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)  | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor  | 11. Panel                             |   |
| 4. Alpha E wall bracket  | 12. Exterior wall                     |   |
| 5. Aluminum tube   | 13. Coping                            |   |
| 6. Z-profile   | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                              | 16. Perforated base closure           |   |



**Legend**

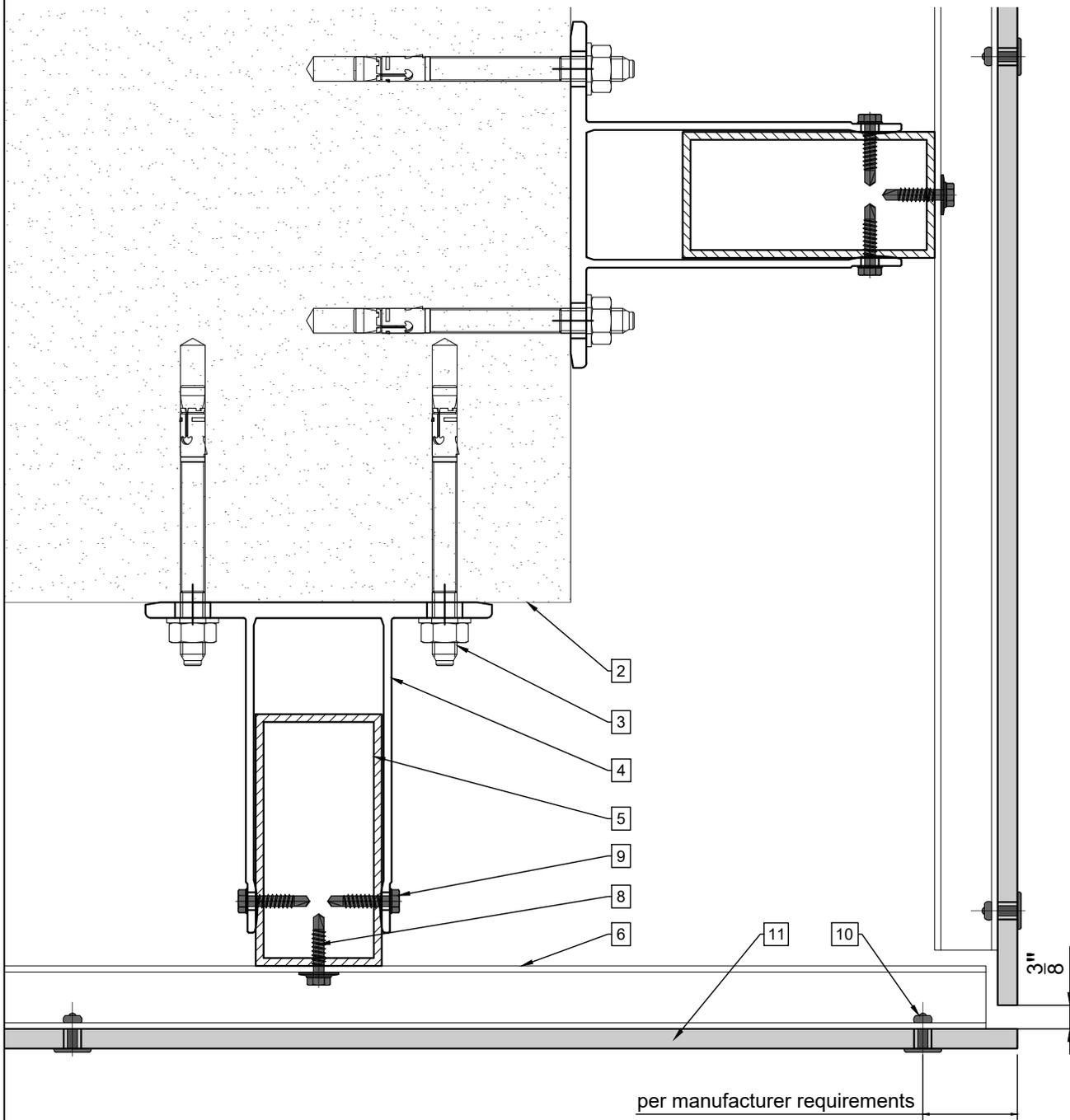
- |  |                                       |   |
|--|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                    | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)  | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor  | 11. Panel                             |   |
| 4. Alpha E wall bracket  | 12. Exterior wall                     |   |
| 5. Aluminum tube   | 13. Coping                            |   |
| 6. Z-profile   | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                              | 16. Perforated base closure           |   |

# Vertical joint



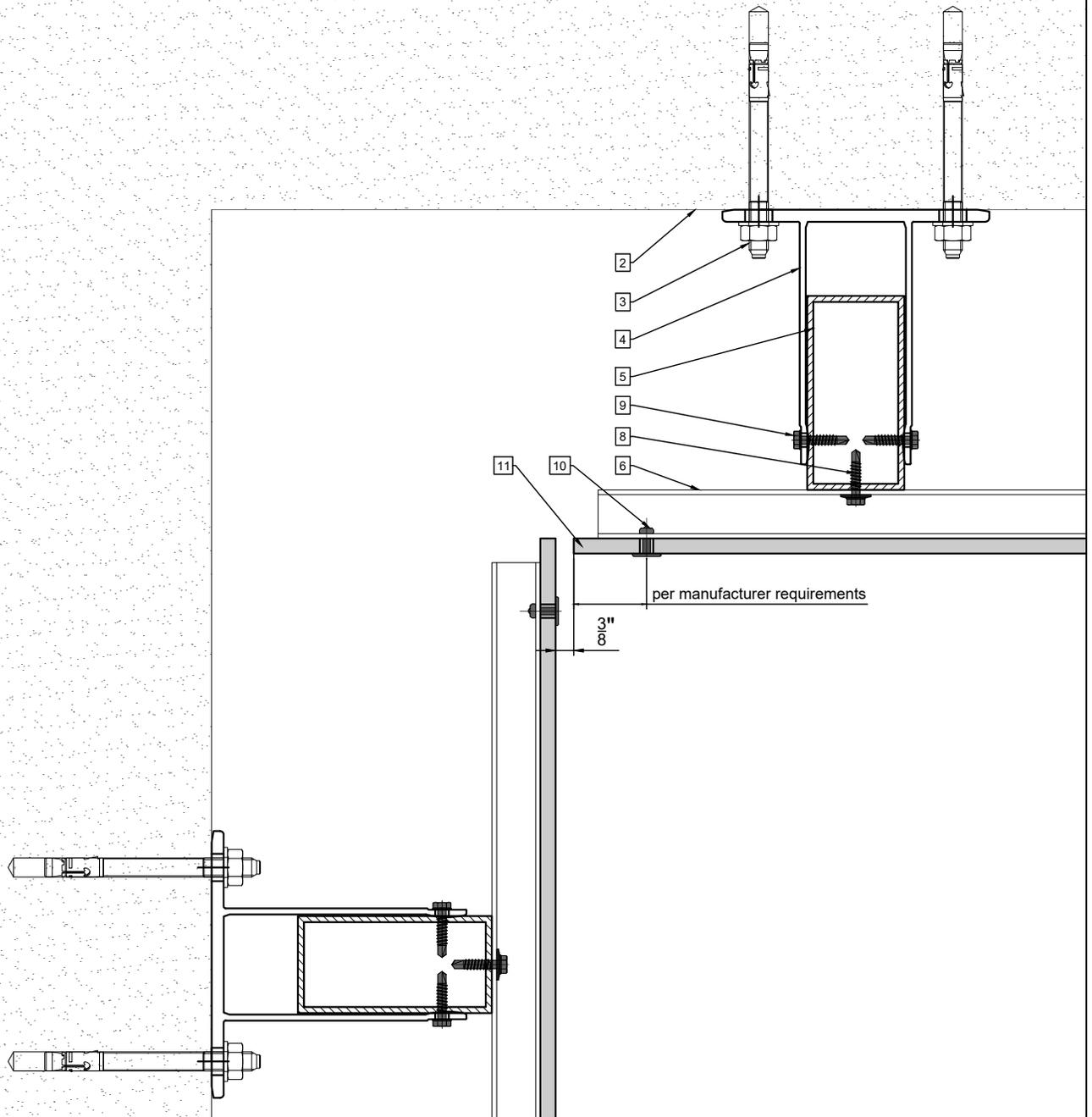
## Legend

- |  |                                       |   |
|--|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                    | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)  | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor  | 11. Panel                             |   |
| 4. Alpha E wall bracket  | 12. Exterior wall                     |   |
| 5. Aluminum tube   | 13. Coping                            |   |
| 6. Z-profile   | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                              | 16. Perforated base closure           |   |



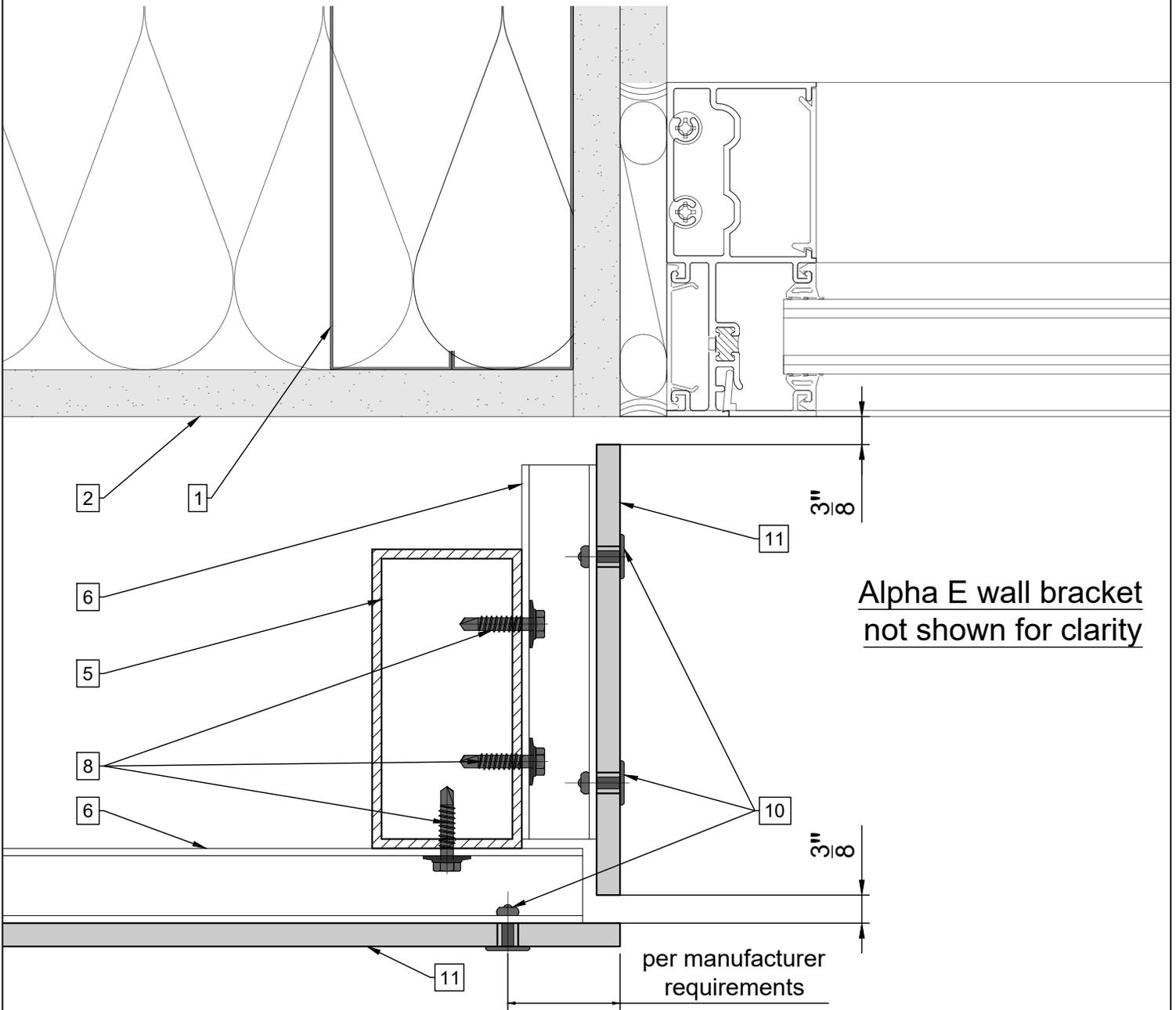
**Legend**

- |  |                                       |   |
|--|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                    | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)  | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor  | 11. Panel                             |   |
| 4. Alpha E wall bracket  | 12. Exterior wall                     |   |
| 5. Aluminum tube   | 13. Coping                            |   |
| 6. Z-profile   | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                              | 16. Perforated base closure           |   |



**Legend**

- |  |                                       |   |
|--|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                  | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)                                      | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor  | 11. Panel                             |   |
| 4. Alpha E wall bracket  | 12. Exterior wall                     |   |
| 5. Aluminum tube   | 13. Coping                            |   |
| 6. Z-profile   | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                            | 16. Perforated base closure           |   |



Alpha E wall bracket  
not shown for clarity

**Legend**

- |  |                                       |   |
|--|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                  | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)                                      | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor  | 11. Panel                             |   |
| 4. Alpha E wall bracket  | 12. Exterior wall                     |   |
| 5. Aluminum tube   | 13. Coping                            |   |
| 6. Z-profile   | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16}$ "x $\frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                            | 16. Perforated base closure           |   |