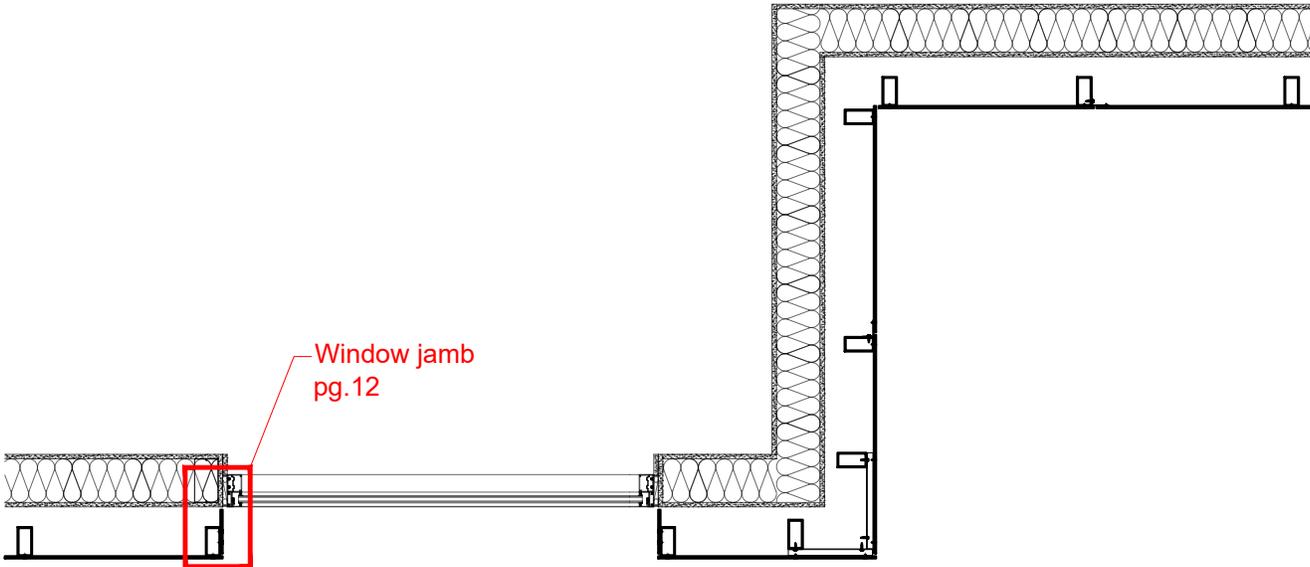
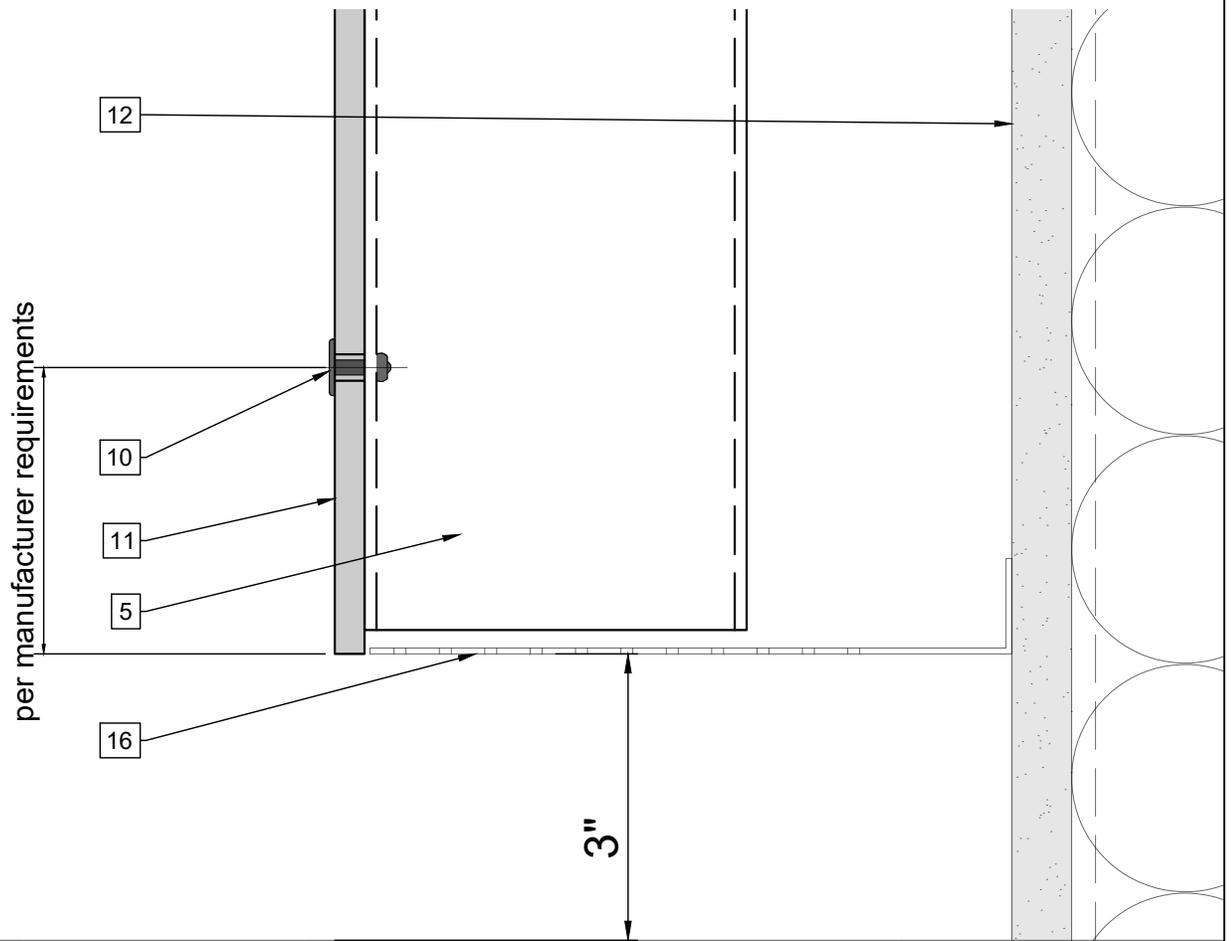


Section A

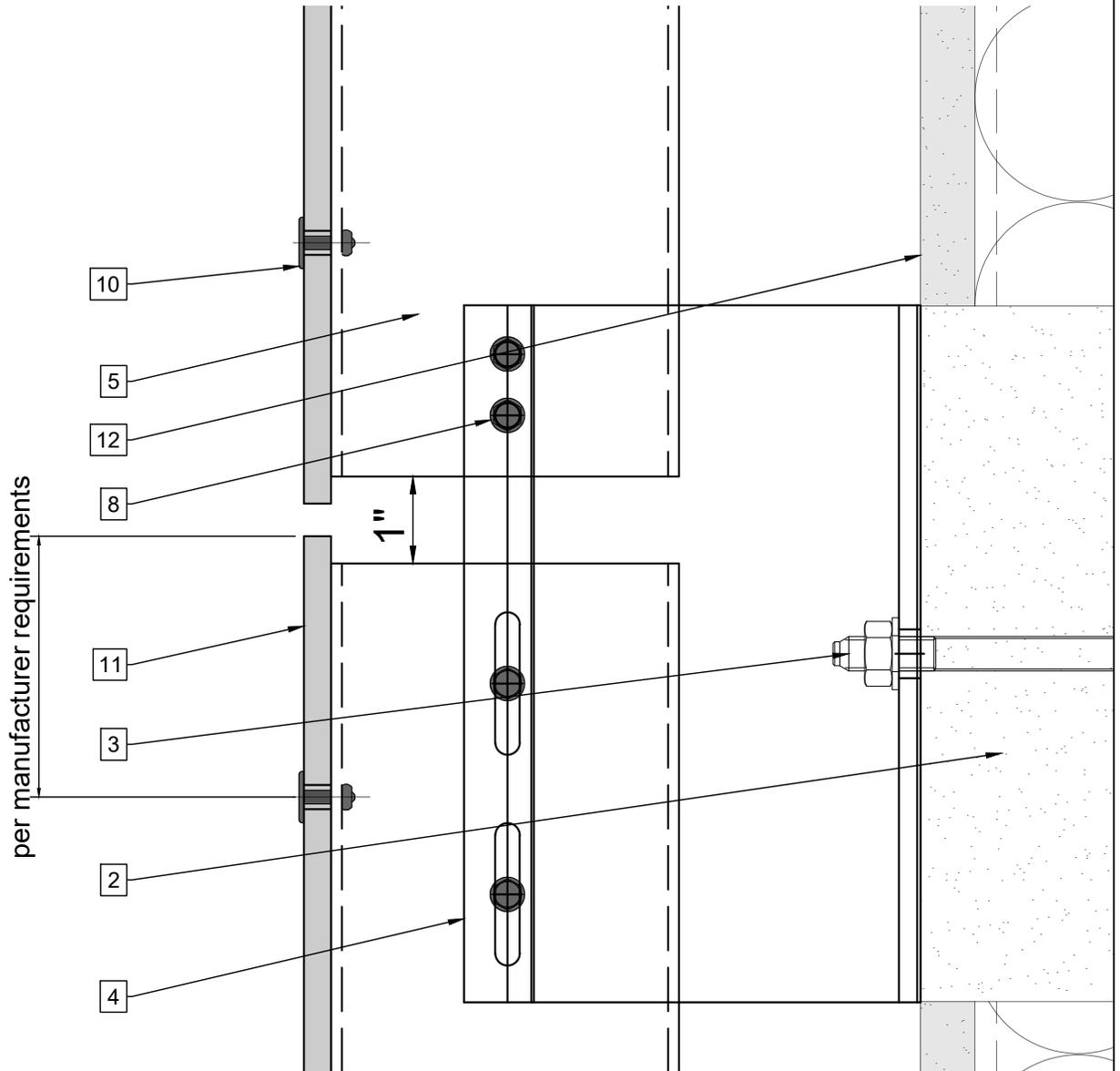


Section B



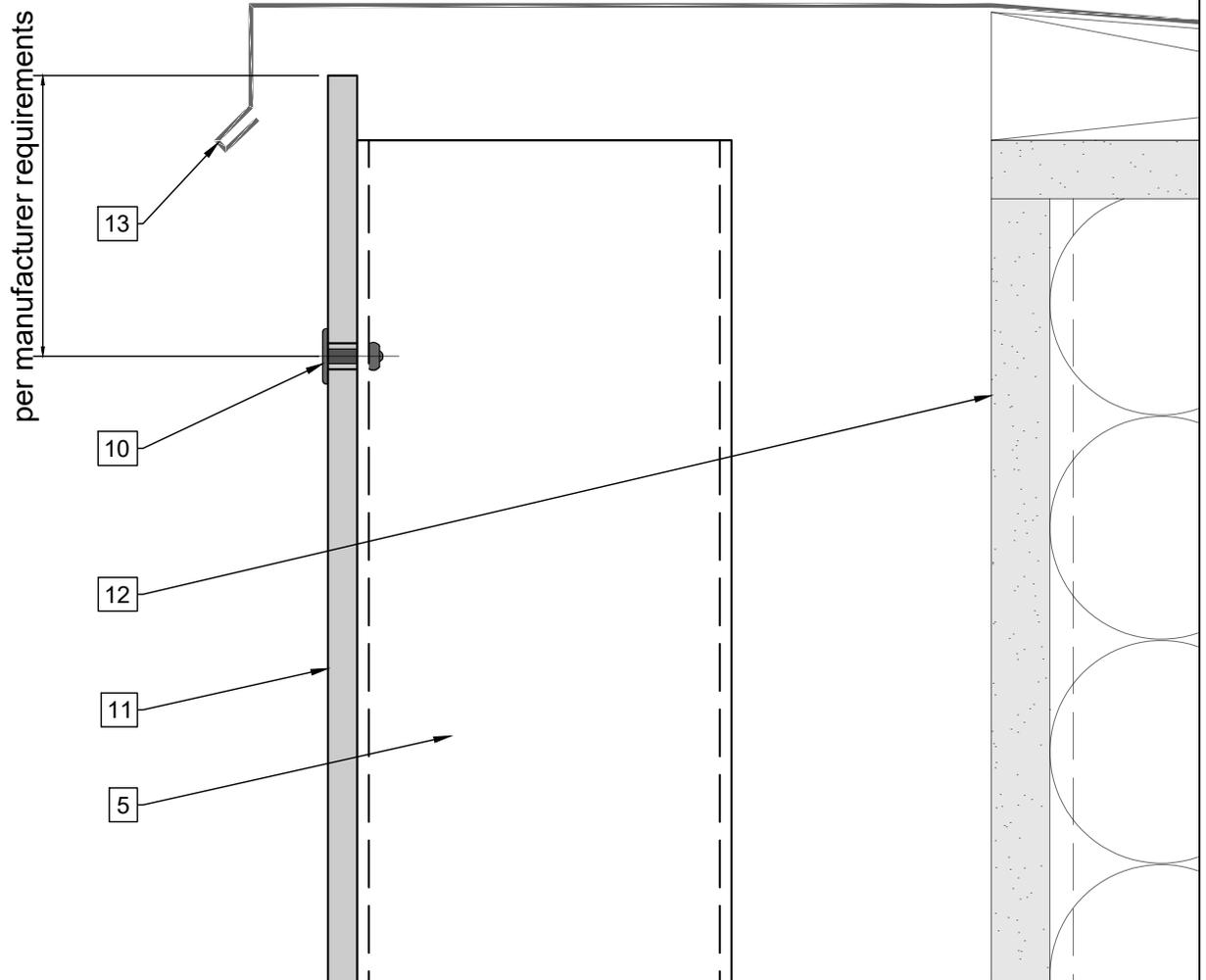
**Legend**

- |  |                                       |   |
|--|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                  | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)                                      | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor  | 11. Panel                             |   |
| 4. Alpha E wall bracket  | 12. Exterior wall                     |   |
| 5. Aluminum tube   | 13. Coping                            |   |
| 6. Z-profile   | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16}$ "x $\frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                            | 16. Perforated base closure           |   |
|  | 17. Aluminum L-profile                |   |



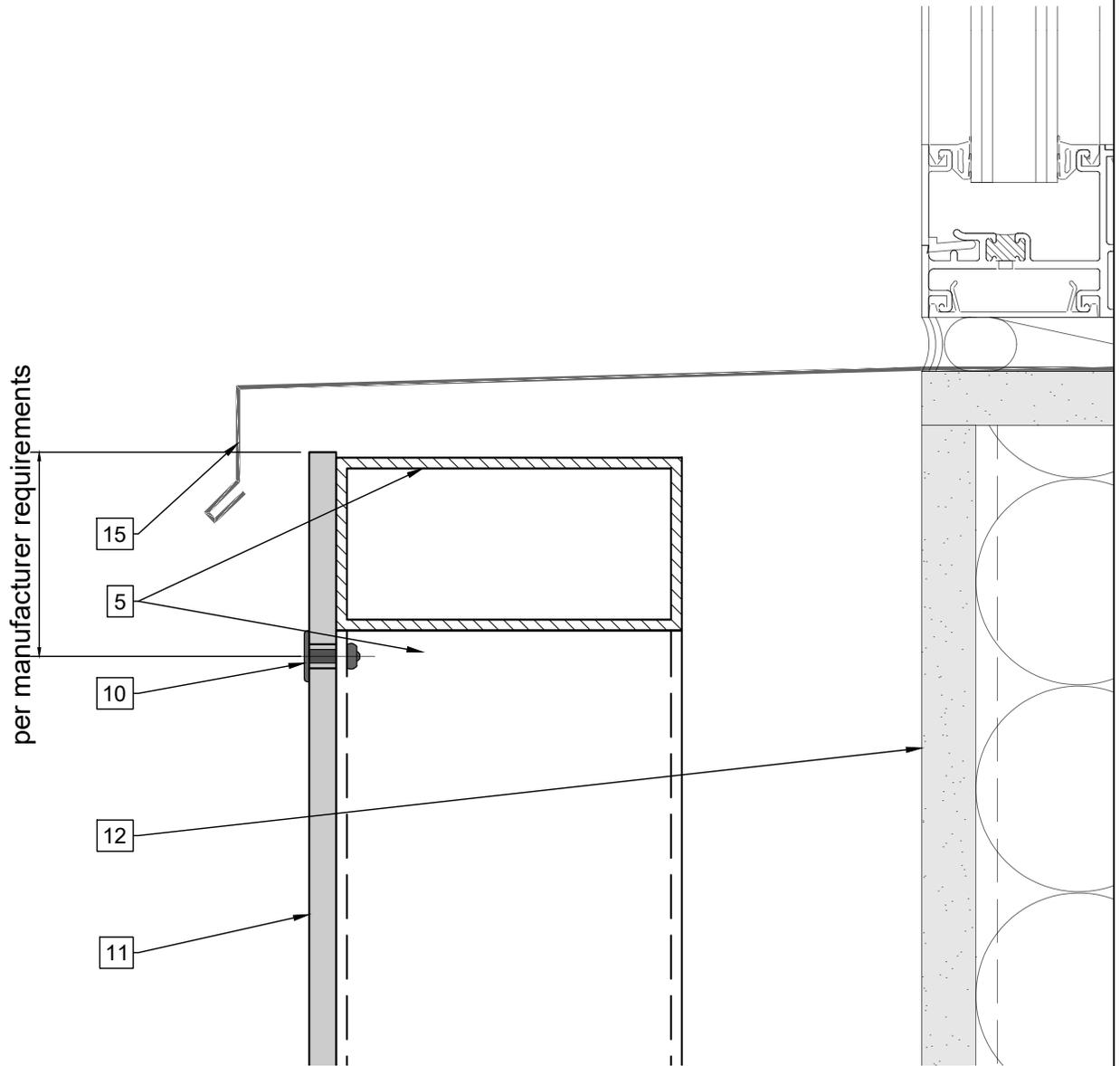
### Legend

- |  |                                       |   |
|--|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                    | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)  | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor  | 11. Panel                             |   |
| 4. Alpha E wall bracket  | 12. Exterior wall                     |   |
| 5. Aluminum tube   | 13. Coping                            |   |
| 6. Z-profile   | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                              | 16. Perforated base closure           |   |
|  | 17. Aluminum L-profile                |   |



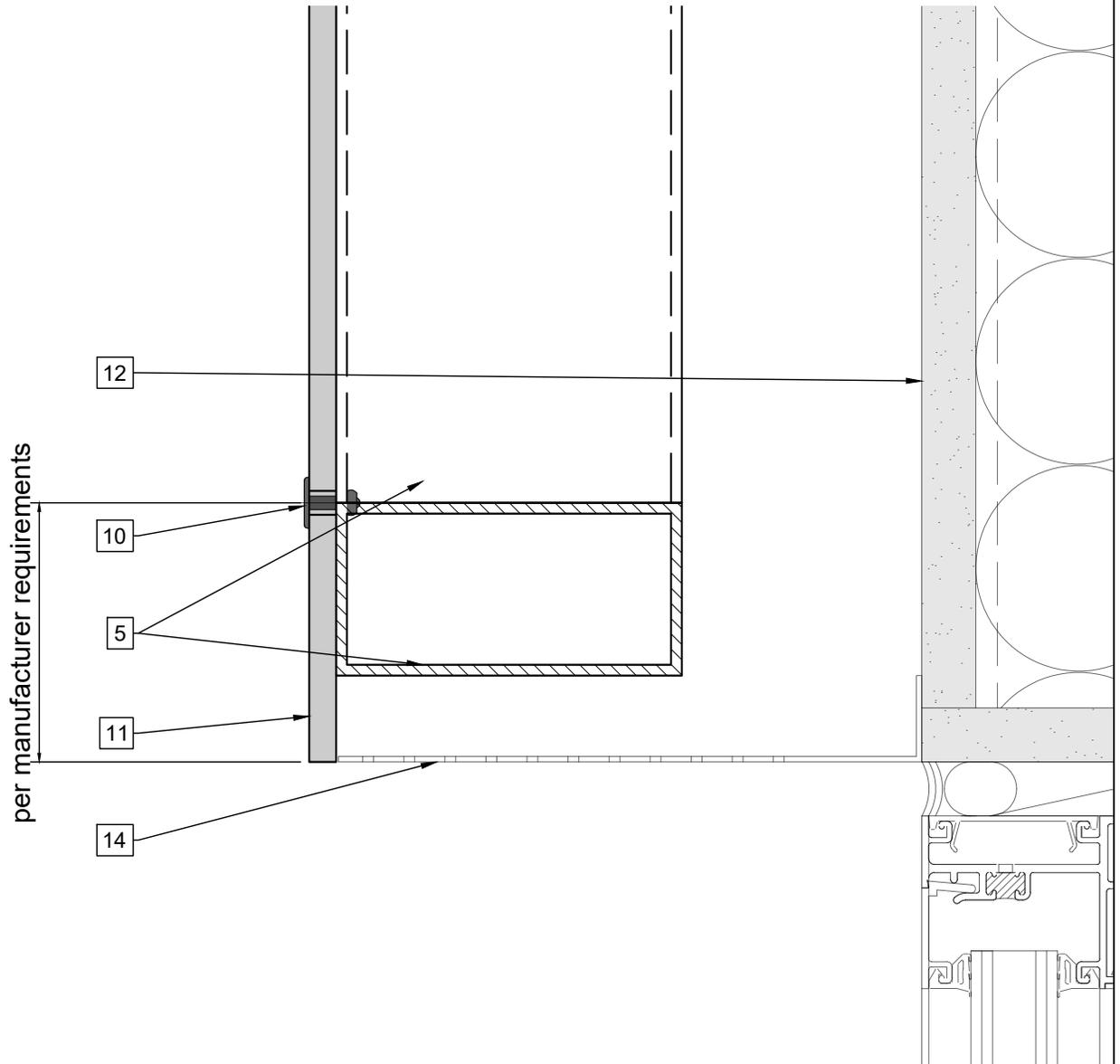
**Legend**

- |  |                                       |   |
|--|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                    | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)  | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor  | 11. Panel                             |   |
| 4. Alpha E wall bracket  | 12. Exterior wall                     |   |
| 5. Aluminum tube   | 13. Coping                            |   |
| 6. Z-profile   | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                              | 16. Perforated base closure           |   |
|  | 17. Aluminum L-profile                |   |



**Legend**

- |  |                                       |   |
|--|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                    | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)  | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor  | 11. Panel                             |   |
| 4. Alpha E wall bracket  | 12. Exterior wall                     |   |
| 5. Aluminum tube   | 13. Coping                            |   |
| 6. Z-profile   | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                              | 16. Perforated base closure           |   |
|  | 17. Aluminum L-profile                |   |

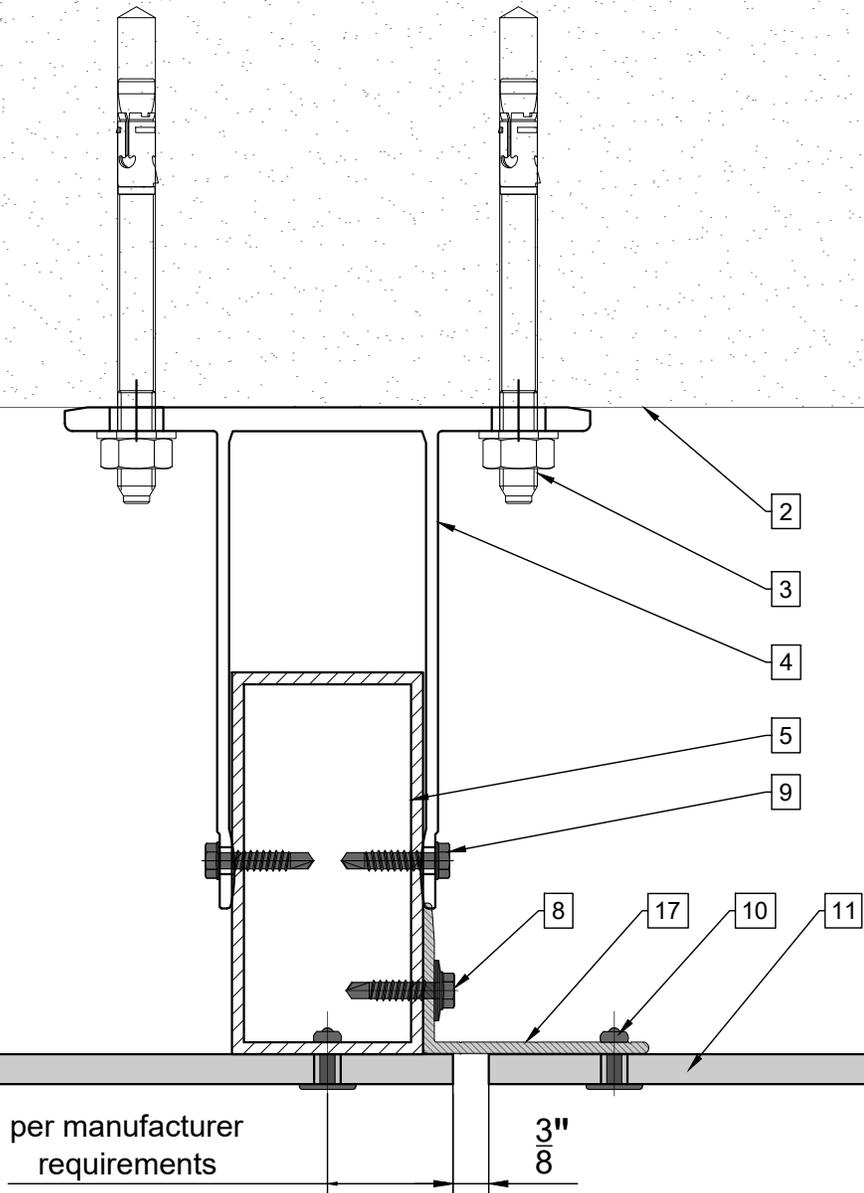


per manufacturer requirements

**Legend**

- |  |                                       |   |
|--|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                    | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)  | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor  | 11. Panel                             |   |
| 4. Alpha E wall bracket  | 12. Exterior wall                     |   |
| 5. Aluminum tube   | 13. Coping                            |   |
| 6. Z-profile   | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                              | 16. Perforated base closure           |   |
|  | 17. Aluminum L-profile                |   |

# Vertical joint



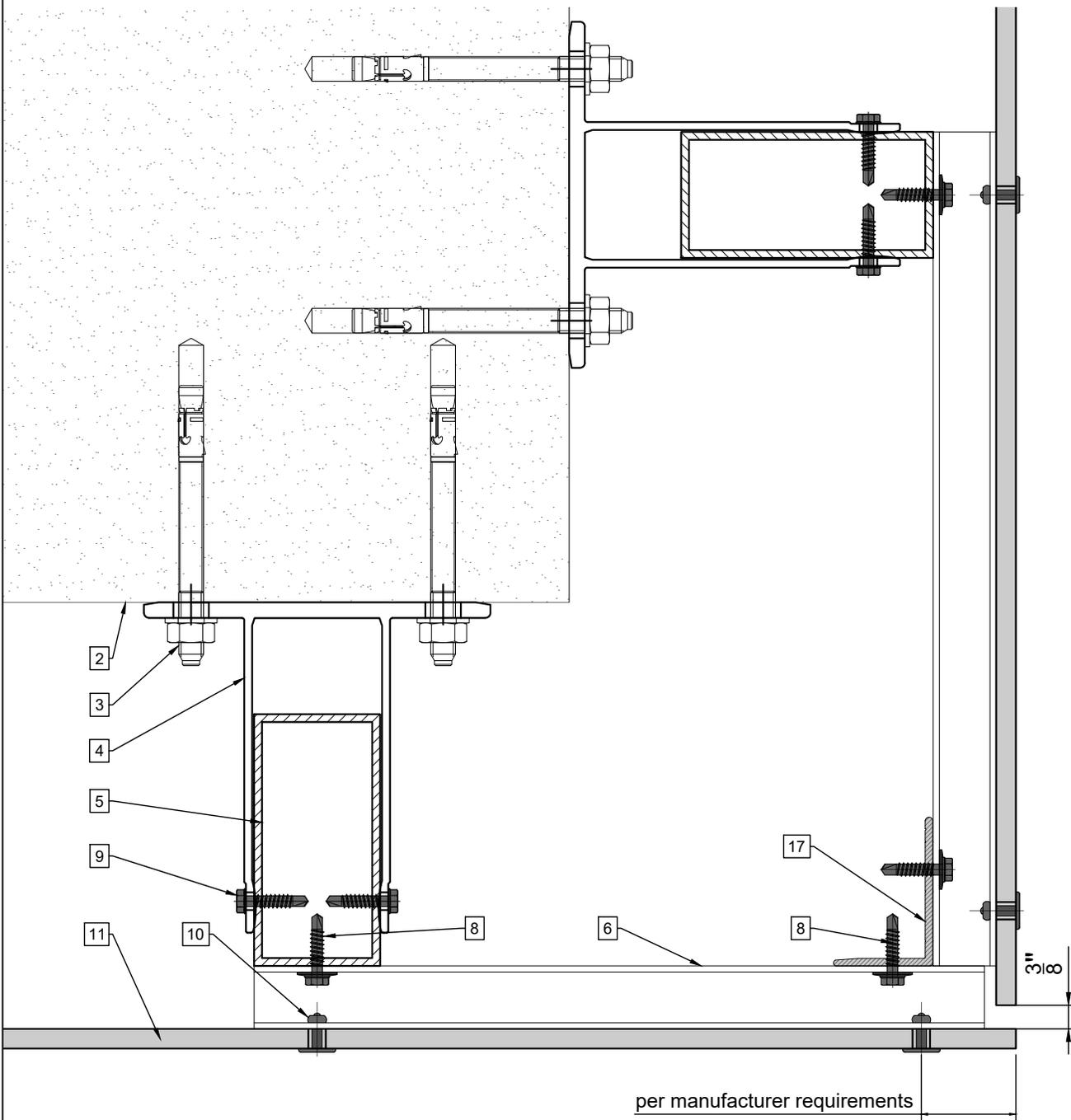
## Legend

1. Steel stud (16 GA typical)
2. Concrete slab (8" min)
3. Perimeter anchor
4. Alpha E wall bracket
5. Aluminum tube
6. Z-profile
7. st/st self-drilling screw  $\frac{3}{16} \times \frac{3}{4}$ "
8. st/st self-drilling screw #14x1"

9. st/st self-drilling screw #14x3/4"
10. Blind rivet
11. Panel
12. Exterior wall
13. Coping
14. Perforated window head closure
15. Window sill
16. Perforated base closure
17. Aluminum L-profile

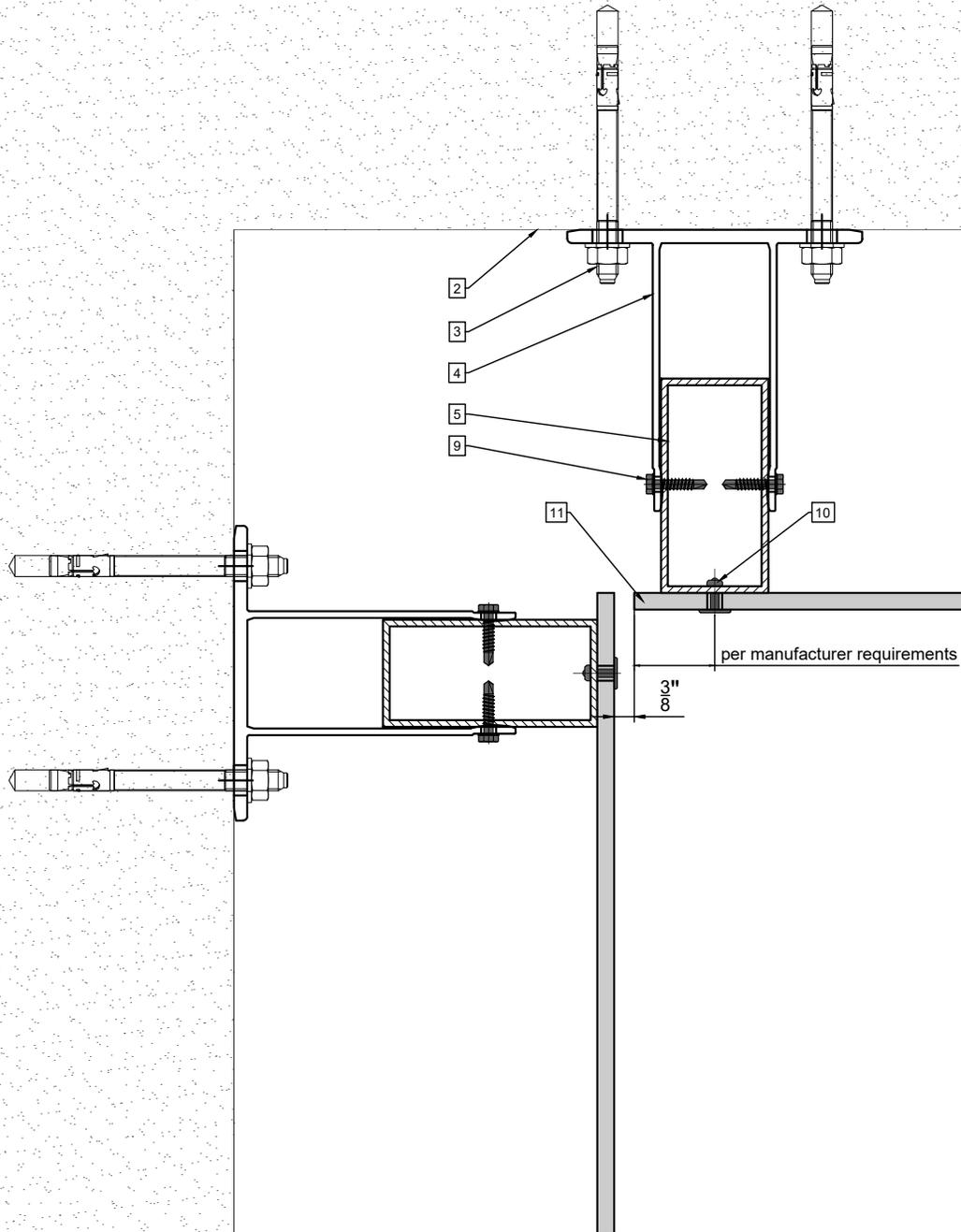
\* Ventilation will vary based on insulation depth.

\*\* Minimum ventilation requirement should be qualified by panel manufacturer.



**Legend**

- |  |                                       |   |
|--|---------------------------------------|---|
| 1. Steel stud (16 GA typical)                                    | 9. st/st self-drilling screw #14x3/4" | * Ventilation will vary based on insulation depth.                            |
| 2. Concrete slab (8" min)  | 10. Blind rivet                       | ** Minimum ventilation requirement should be qualified by panel manufacturer. |
| 3. Perimeter anchor  | 11. Panel                             |   |
| 4. Alpha E wall bracket  | 12. Exterior wall                     |   |
| 5. Aluminum tube   | 13. Coping                            |   |
| 6. Z-profile   | 14. Perforated window head closure    |   |
| 7. st/st self-drilling screw $\frac{3}{16} \times \frac{3}{4}$ " | 15. Window sill                       |   |
| 8. st/st self-drilling screw #14x1"                              | 16. Perforated base closure           |   |
|  | 17. Aluminum L-profile                |   |



**Legend**

- 1. Steel stud (16 GA typical)
- 2. Concrete slab (8" min)
- 3. Perimeter anchor
- 4. Alpha E wall bracket
- 5. Aluminum tube
- 6. Z-profile
- 7. st/st self-drilling screw  $\frac{3}{16} \times \frac{3}{4}$
- 8. st/st self-drilling screw #14x1"

- 9. st/st self-drilling screw #14x3/4"
- 10. Blind rivet
- 11. Panel
- 12. Exterior wall
- 13. Coping
- 14. Perforated window head closure
- 15. Window sill
- 16. Perforated base closure
- 17. Aluminum L-profile

\* Ventilation will vary based on insulation depth.  
 \*\* Minimum ventilation requirement should be qualified by panel manufacturer.

